

Product overview 2023/2024



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Creating transformation Yesterday. Today. Tomorrow.

With curiosity and determination, we – the Sensor People – have been partners for technological milestones in industrial automation for 60 years. The success of our customers is what drives us. Yesterday. Today. Tomorrow.





Our company

Everything at a glance

In a constantly changing industrial world, we work together with our customers to find the best solution for their sensor applications: innovatively, precisely and efficiently.

Key figures

Foundation	1963
Company structure	GmbH + Co. KG, wholly family-owned
Executive management	Xavier Hamers, Dr. Henning Grönzin, Helge Held
Headquarters	Owen, Germany
Subsidiaries	21
Production locations	6
Technological competence centers	3
Distributors	40
Employees	1,600

Product range

- Switching sensors
- Measuring sensors
- Safety
- Identification
- Data transmission
- Network and connection technology
- Industrial image processing
- Accessories and supplementary products

Focus industries

- Intralogistics
- Packaging industry
- Machine tools
- Automotive industry
- Laboratory automation



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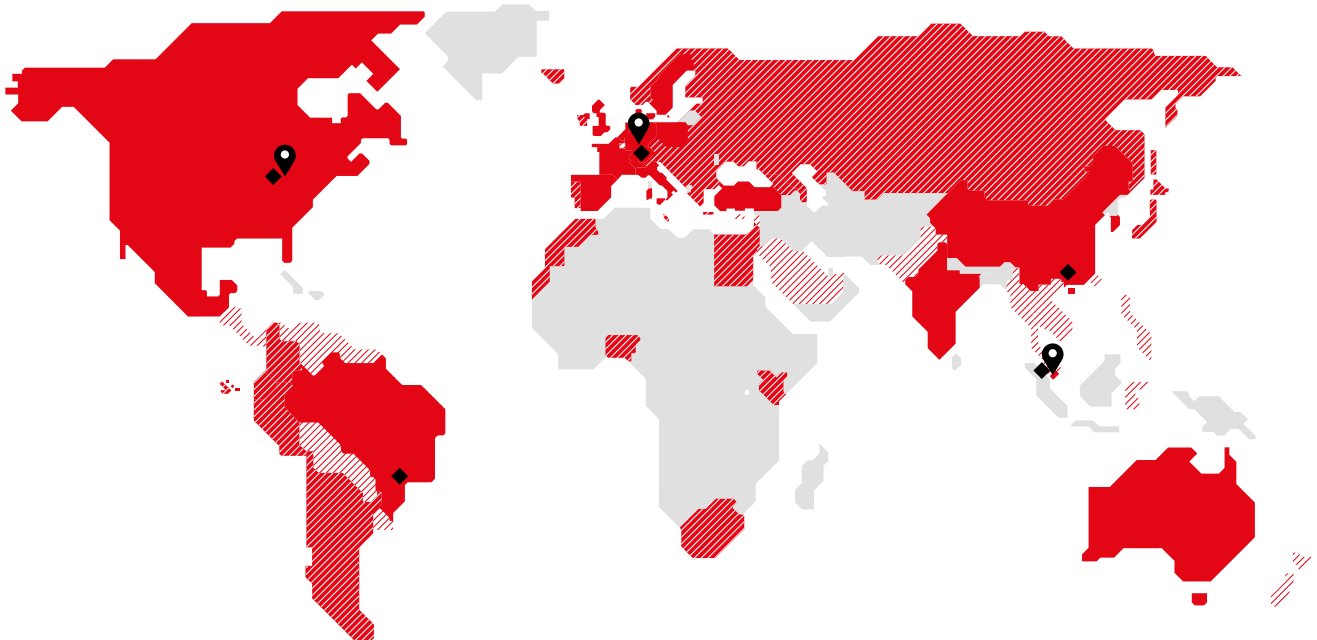




Our Locations

At work for you around the world

Your success is our motivation. We therefore place great value on always being personally, quickly, and easily accessible to you. We produce on four continents, allowing us to offer you reliable product availability.



- 📍 Technological competence centers
- ◆ Production locations
- Subsidiaries
- ▨ Distributors
- ▨ Distribution through neighboring country

Technological competence centers

Owen, Germany
New Hudson/Detroit, USA
Singapore

Production locations

Owen, Germany
Unterstadion, Germany
New Hudson/Detroit, USA
Shenzhen, China
São Paulo, Brazil
Malacca, Malaysia

Subsidiaries

Australia/New Zealand
Belgium
Brazil
China
Denmark/Sweden
Germany – headquarters
Germany – distribution company
France
Great Britain
Hong Kong
India
Italy
Mexico
Poland
Singapore
South Korea
Spain
Switzerland
The Netherlands
Turkey
USA/Canada

Switching sensors

Dependable switching: All objects and packaging are detected stably and reliably

Using various operating principles and technologies, switching sensors detect objects reliably – at either the start or end point of the application.

We offer a variety of sensors that detect an object optoelectronically, with ultrasonics, inductively or capacitively and output a stable switching signal. We meet the diverse requirements from the production and packaging industry with a large number of different light spots, operating principles, designs and sizes.

The usability when aligning and adjusting the switching point is simple and intuitive for all models. The sensors output standardized switching signals, NPN/PNP as well as IO-Link data and can, thus, be integrated in all applications. Many series offer helpful additional functions to facilitate service intervals that are as long as possible.





Reliable detection of confectionery and baked goods without readjustment when changing objects

The DRT 25C dynamic reference diffuse sensor – an innovative new product from Leuze – is specially designed for the detection of confectionery and baked goods.

Thanks to intelligent CAT technology it reliably recognizes flat and spherical products, transparent to high-gloss films as well as irregular shapes and contours.

DRT 25C

- The reliable detection of objects even with difficult shapes and surfaces ensures continuous machine output and prevents downtime
- No adjustment of the sensor is needed when products or packaging materials are changed, shorter setup times enable higher production quantities
- Fast and easy setup of the sensor through automatic teaching of the belt surface using the teach button; just one universal mounting position for all objects
- Reliable operation even if the conveyor belt is soiled or vibrating
- IO-Link for easy integration of additional functions in the machine control, such as warning message in case of excessive contamination, use of the counter built into the sensor, or locking of the teach button



Optical sensors

Photoel. sensors / diffuse sensors,
cubic housing



2 series
Universal, micro
CE UK CA 



23 series
Standard
CE UK CA 

Technical data	Dimensions without connector, (W x H x D)	8 mm x 23.1 mm x 12 mm	11.4 mm x 34.2 mm x 18.3 mm
	Supply voltage U_B	10 ... 30 V, DC	10 ... 30 V, DC
	Interface		
	Switching outputs	Transistor	Transistor
	Connection type	Cable Cable with connector, M8 Cable with connector, M12	Cable Cable with connector, M8 Cable with connector, M12 Connector, M8
	Degree of protection	IP 67	IP 67
	Housing material	Plastic	Plastic
	Compatibility of materials		
	Ambient temperature, operation	-30 °C ... 55 °C	-40 °C ... 60 °C
Throughbeam photoelectric sensors	Min./max. operating range limit	0 m ... 2 m	0 m ... 10 m
	Light source	LED, Red	LED, Red
	Switching frequency	385 Hz	500 Hz
	Operational controls		
Retro-reflective photoelectric sensors	Min./max. operating range limit	0.07 m ... 4 m	0.1 m ... 6 m
	Light source	LED, Red	LED, Red
	Switching frequency	700 Hz	500 Hz
	Operational controls		
Energetic diffuse sensor	Min./max. operating range limit		0 m ... 0.7 m
	Light source		LED, Red
	Switching frequency		500 Hz
	Operational controls		Multiturn potentiometer
Diffuse sensors with background suppression	Min./max. operating range limit	0.001 m ... 0.06 m	0.005 m ... 0.4 m
	Light source	LED, Red	LED, Red
	Switching frequency	700 Hz	1,000 Hz
	Operational controls		Multiturn potentiometer
Functions	Activation input	X	
	Suppression of HF illumination (LED)		
	Autocollimation		
	Extra long light spot (XL)		
	Small light spot (S)	X	
	Teach input		
	Tracking function		
	Warning output		

**3C series**

Universal, mini

5 series

Standard

5B series

Standard

11.4 mm x 34.2 mm x 18.3 mm	11.4 mm x 32.1 mm x 17.8 mm 14 mm x 32.5 mm x 20.2 mm	11 mm x 32.4 mm x 20 mm
10 ... 30 V, DC 12 ... 30 V, DC	10 ... 30 V, DC	10 ... 30 V, DC
IO-Link		
Transistor	Transistor	Transistor
Cable Cable with connector, M8 Cable with connector, M12 Connector, M8	Cable Cable with connector, M8 Cable with connector, M12 Cable with connector, Snap-in, M8 Connector, M8	Cable Cable with connector, M8 Cable with connector, M12 Cable with connector, Snap-in, M8 Connector, M8
IP 67 IP 69K	IP 67	IP 67
Plastic	Plastic	Plastic
ECOLAB		ECOLAB
-40 °C ... 60 °C	-40 °C ... 60 °C	-40 °C ... 60 °C
0 m ... 10 m	0 m ... 15 m	0 m ... 15 m
Laser, Red LED, Red	LED, Infrared LED, Red	LED, Infrared LED, Red
1,000 Hz ... 3,000 Hz	500 Hz	900 Hz
270° potentiometer		
0 m ... 7 m	0.02 m ... 6 m	0.02 m ... 6,5 m
Laser, Red LED, Red	LED, Red	LED, Red
1,500 Hz ... 3,000 Hz	500 Hz	500 Hz
270° potentiometer Teach button	Teach button	270° potentiometer
	0 m ... 1 m	
	LED, Infrared LED, Red	
	500 Hz	
	Teach button	
0.005 m ... 0.6 m	0.005 m ... 0.4 m	0.002 m ... 0.4 m
Laser, Red LED, Infrared LED, Red	LED, Red	LED, Infrared LED, Red
250 Hz ... 3,000 Hz	1,000 Hz	1,000 Hz
Multiturn potentiometer Teach button	Multiturn potentiometer	Multiturn potentiometer
X		
X		
X		
X		
X	X	
X		
X		
X		

Optical sensors

Photoel. sensors / diffuse sensors,
cubic housing



28 series
Standard, multimount



15 series
Standard



Technical data	Dimensions without connector, (W x H x D)	15 mm x 46.5 mm x 31.8 mm	15 mm x 42.7 mm x 30 mm
	Supply voltage U_B	10 ... 30 V, DC	10 ... 30 V, DC
	Interface		
	Switching outputs	Transistor	Transistor
	Connection type	Cable Cable with connector, M8 Cable with connector, M12 Connector, M12	Cable Cable with connector, M12 Connector, M12
	Degree of protection	IP 67	IP 67
	Housing material	Plastic	Plastic
	Compatibility of materials		
Ambient temperature, operation	-40 °C ... 60 °C	-40 °C ... 60 °C	
Throughbeam photoelectric sensors	Min./max. operating range limit	0 m ... 15 m	0 m ... 30 m
	Light source	LED, Infrared LED, Red	LED, Red
	Switching frequency	500 Hz	500 Hz
	Operational controls		
Retro-reflective photoelectric sensors	Min./max. operating range limit	0.02 m ... 6 m	0.05 m ... 10 m
	Light source	LED, Red	LED, Red
	Switching frequency	500 Hz	500 Hz
	Operational controls	Teach button	270° potentiometer
Energetic diffuse sensor	Min./max. operating range limit	0 m ... 0.85 m	
	Light source	LED, Red	
	Switching frequency	500 Hz	
	Operational controls	Teach button	
Diffuse sensors with background suppression	Min./max. operating range limit		0.012 m ... 1 m
	Light source		LED, Infrared LED, Red
	Switching frequency		500 Hz
	Operational controls		Multiturn potentiometer
Functions	Activation input		
	Suppression of HF illumination (LED)		
	Autocollimation		
	Dynamic reference diffuse sensor		
	Extra long light spot (XL)		
	Small light spot (S)		
	Tracking function		
	Warning output		



25C series

Universal

CE UK CA eUL CDRH ECOLAB

36 series

Standard

CE UK CA eUL

46C series

Universal, long range

CE UK CA eUL CDRH ECOLAB

15 mm x 42.7 mm x 30 mm	20.5 mm x 76.3 mm x 44 mm	20.5 mm x 76.3 mm x 44 mm
10 ... 30 V, DC	10 ... 30 V, DC	10 ... 30 V, DC
		IO-Link
Transistor	Transistor	Transistor
Cable Cable with connector, M8 Cable with connector, M12 Connector, M8 Connector, M12	Cable Cable with connector, M12 Connector, M12	Cable Cable with connector, M12 Connector, M12
IP 67 IP 69K	IP 67	IP 67 IP 69K
Plastic	Plastic	Plastic
ECOLAB		ECOLAB
-40 °C ... 60 °C	-40 °C ... 60 °C	-40 °C ... 60 °C
0 m ... 400 m	0 m ... 100 m	0 m ... 150 m
LED, Infrared LED, Red	LED, Red	LED, Infrared LED, Red
100 Hz ... 1,500 Hz	300 Hz	500 Hz
270° potentiometer	270° potentiometer	270° potentiometer
0 m ... 25 m	0.3 m ... 21 m	0.1 m ... 30 m
Laser, Red LED, Red	LED, Red	LED, Red
1,500 Hz ... 2,500 Hz	300 Hz	250 Hz ... 500 Hz
270° potentiometer Multiturn potentiometer Teach button		270° potentiometer Teach button
0 m ... 1.3 m	0.01 m ... 2.5 m	0.005 m ... 3 m
Laser, Red LED, Infrared LED, Red	LED, Infrared LED, Red	Laser, Red LED, Infrared LED, Red
250 Hz ... 2,500 Hz	250 Hz	100 Hz ... 1,000 Hz
Multiturn potentiometer	Multiturn potentiometer	Multiturn potentiometer
X		X
X		
X		
X		
X		X
X		X
X		
X		X

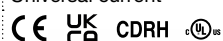
Optical sensors

Photoel. sensors / diffuse sensors,
cubic housing



49C series

Universal current



NEW



53C series

Stainless steel, Hygiene design



Technical data	Dimensions without connector, (W x H x D)	31 mm x 104 mm x 55.5 mm	14 mm x 35.4 mm x 20.4 mm
	Supply voltage U_B	20 ... 250 V, AC/DC 10 ... 30 V, DC	10 ... 30 V, DC 12 ... 30 V, DC
	Interface		IO-Link
	Switching outputs	MOSFET semiconductor Relay Transistor	Transistor
	Connection type	Cable Terminal	Connector, M8
	Degree of protection	IP 67	IP 67 IP 68 IP 69K
	Housing material	Plastic	Stainless steel
	Compatibility of materials		CleanProof+ ECOLAB Johnson Diversey
Ambient temperature, operation	-40 °C ... 60 °C	-40 °C ... 70 °C	
Throughbeam photoelectric sensors	Min./max. operating range limit	0 m ... 150 m	0.05 m ... 10 m
	Light source	LED, Infrared LED, Red	LED, Red
	Switching frequency	25 Hz ... 500 Hz	1,000 Hz
	Operational controls	270° potentiometer Teach button	
Retro-reflective photoelectric sensors	Min./max. operating range limit	0.1 m ... 30 m	0 m ... 5 m
	Light source	LED, Red	Laser, Red LED, Red
	Switching frequency	25 Hz ... 500 Hz	1,500 Hz ... 3,000 Hz
	Operational controls	270° potentiometer Teach button	Teach button
Diffuse sensors with background suppression	Min./max. operating range limit	0.005 m ... 3 m	0.005 m ... 0.45 m
	Light source	LED, Infrared LED, Red	Laser, Red LED, Red
	Switching frequency	25 Hz ... 250 Hz	750 Hz ... 3,000 Hz
	Operational controls	Multiturn potentiometer Teach button	Multiturn potentiometer Teach button
Functions	Activation input	X	X
	Autocollimation		X
	Extra long light spot (XL)		X
	Small light spot (S)		X
	Teach input		X
	Tracking function		X
	Warning output	X	

NEW

**55C series**

Stainless steel, Wash-Down design

**18B series**

Metal, detection of transparent objects

**8 series**

Metal



14 mm x 35.4 mm x 25 mm	15 mm x 47 mm x 32.5 mm	15 mm x 48 mm x 38 mm
10 ... 30 V, DC	10 ... 30 V, DC	10 ... 30 V, DC
IO-Link	IO-Link	
Transistor	Transistor	Transistor
Cable Cable with connector, M12 Connector, M8	Cable Connector, M12	Cable Connector, M12
IP 67 IP 68 IP 69K	IP 67 IP 69K	IP 67 IP 69K
Stainless steel	Metal	Metal
CleanProof+ ECOLAB Johnson Diversey	ECOLAB	ECOLAB
-40 °C ... 70 °C	-40 °C ... 60 °C	-40 °C ... 60 °C
0 m ... 80 m		0 m ... 100 m
LED, Infrared LED, Red		Laser, Red LED, Red
350 Hz ... 1,000 Hz		1,500 Hz ... 2,800 Hz
		Multiturn potentiometer
0 m ... 6 m	0 m ... 7.2 m	0 m ... 21 m
Laser, Red LED, Red	LED, Red	Laser, Red LED, Red
1,500 Hz ... 3,000 Hz	500 Hz ... 5,000 Hz	1,000 Hz ... 2,800 Hz
Teach button	270° potentiometer Multiturn potentiometer Teach button	Multiturn potentiometer
0.005 m ... 0.6 m		0.007 m ... 0.4 m
Laser, Red LED, Infrared LED, Red		Laser, Red LED, Infrared LED, Red
750 Hz ... 3,000 Hz		200 Hz ... 2,000 Hz
Multiturn potentiometer Teach button		Multiturn potentiometer
X		
X	X	X
X		
X		
X		X
X	X	X
		X

Optical sensors

Photoel. sensors / diffuse sensors,
cubic housing



96 series

Metal, long range



Technical data	Dimensions without connector, (W x H x D)	30 mm x 90 mm x 70 mm
	Supply voltage U_B	20 ... 230 V, AC/DC 10 ... 30 V, DC 18 ... 30 V, DC
	Switching outputs	Relay Transistor
	Connection type	Connector, M12 Terminal
	Degree of protection	IP 67 IP 69K
	Housing material	Metal Plastic
	Compatibility of materials	ECOLAB
Ambient temperature, operation	-40 °C ... 60 °C	
Throughbeam photoelectric sensors	Min./max. operating range limit	0 m ... 150 m
	Light source	LED, Infrared LED, Red
	Switching frequency	20 Hz ... 500 Hz
	Operational controls	270° potentiometer
Retro-reflective photoelectric sensors	Min./max. operating range limit	0 m ... 28 m
	Light source	LED, Infrared LED, Red
	Switching frequency	20 Hz ... 1,000 Hz
	Operational controls	270° potentiometer Multiturn potentiometer
Diffuse sensors with background suppression	Min./max. operating range limit	0.05 m ... 30 m
	Light source	Laser, Infrared Laser, Red LED, Infrared LED, Red
	Switching frequency	10 Hz ... 300 Hz
	Operational controls	Multiturn potentiometer Teach button
Func-tions	Activation input	X
	Small light spot (S)	X
	Warning output	X

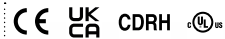
Optical sensors

Photoel. sensors / diffuse sensors,
cylindrical housing



318(B) series, 328 series

M18, cylindrical



412B series

M12, cylindrical



Technical data	Thread size	M18	M12
	Dimensions without connector (Ø x L)	46 mm ... 61 mm	51 mm ... 60 mm
	Supply voltage U _B	10 ... 30 V, DC	10 ... 36 V, DC
	Switching outputs	Transistor	Transistor
	Connection type	Cable Cable with connector, M12 Connector, M12	Cable Connector, M12
	Degree of protection	IP 67	IP 67
	Housing material	Plastic Stainless steel	Metal Stainless steel
	Ambient temperature, operation	-40 °C ... 65 °C	-25 °C ... 55 °C
	Throughbeam photoelectric sensors	Min./max. operating range limit	0 m ... 23 m
Light source		LED, Infrared LED, Red	Laser, Red LED, Red
Switching frequency		500 Hz	1,000 Hz ... 5,000 Hz
Operational controls			270° potentiometer
Retro-reflective photoelectric sensors	Min./max. operating range limit	0.02 m ... 6 m	0.02 m ... 2.3 m
	Light source	LED, Red	LED, Red
	Switching frequency	500 Hz	1,000 Hz
	Operational controls	Teach button	
Energetic diffuse sensor	Min./max. operating range limit	0.001 m ... 1 m	0.004 m ... 0.66 m
	Light source	LED, Infrared LED, Red	LED, Red
	Switching frequency	500 Hz	1,000 Hz
	Operational controls	Teach button	270° potentiometer
Diffuse sensors with background suppression	Min./max. operating range limit	0.001 m ... 0.14 m	
	Light source	LED, Red	
	Switching frequency	1,000 Hz	
	Operational controls	270° potentiometer	
Functions	Small light spot (S)	X	

Optical sensors

Technical data	Dimensions without connector, (W x H x D)
	Supply voltage U_B
	Interface
	Switching outputs
	Connection type
	Degree of protection
	Housing material
	Ambient temperature, operation
Diffuse sensors with background suppression	Min./max. operating range limit
	Light source
	Switching frequency
	Operational controls
Func-tions	Teach input

Long-range sensors

**25 LR series**

TOF, long range

110 series

TOF, long range laser

10 series

TOF, long range laser

15 mm x 38.9 mm x 28.7 mm	23 mm x 50 mm x 50 mm	25 mm x 65 mm x 55 mm
18 ... 30 V, DC	18 ... 30 V, DC	18 ... 30 V, DC
IO-Link	IO-Link	IO-Link
Transistor	Transistor	Transistor
Cable Cable with connector, M12 Connector, M12	Connector, M12	Cable Cable with connector, M12 Connector, M12
IP 66 IP 67	IP 67 IP 69K	IP 67
Plastic	Plastic	Plastic
-30 °C ... 50 °C	-40 °C ... 60 °C	-40 °C ... 50 °C
0.05 m ... 3 m	0 m ... 5 m	0.05 m ... 25 m
LED, Infrared	Laser, Red	Laser, Red
30 Hz	500 Hz	40 Hz
Teach button	Control buttons PC software	Membrane keyboard
X		X

Inductive switches

Inductive switches, cylindrical



IS 203, 204, 205, 206

Miniature sensors, cylindrical housing



Technical data	Diameter	3 mm 4 mm 5 mm 6.5 mm
	Thread size	M5
	Type of installation	Embedded
	Supply voltage U_B	10 ... 30 V, DC
	Typ. operating range limit S_n	1 mm ... 3 mm
	Switching outputs	PNP
	Switching principle	NC (normally closed) NO (normally open)
	Switching frequency, max.	5,000 Hz
	Connection type	Cable Cable with connector, M8 Connector, M8
	Degree of protection	IP 67
	Housing	Metal Stainless steel
	Active surface	Plastic
	Features	Also available with increased operating range Cylindrical miniature housing Housing made of stainless steel (V2A)

**IS 208, 212, 218, 230**

Standard, cylindrical

**IS 208, 212, 218, 230**

All stainless steel

**IS 212, 218, 230**

AC/DC - sensors



8 mm 12 mm 18 mm 30 mm	8 mm 12 mm 18 mm 30 mm	12 mm 18 mm 30 mm
M8 M12 M18 M30	M8 M12 M18 M30	M12 M18 M30
Embedded Non-embedded	Embedded Non-embedded	Embedded Non-embedded
10 ... 30 V, DC 10 ... 36 V, DC	10 ... 30 V, DC	10 ... 320 V, AC/DC
1.5 mm ... 40 mm	2 mm ... 40 mm	2 mm ... 15 mm
NPN PNP	NPN PNP	
NC (normally closed) NC contact – Antivalent NO (normally open) NO contact – Antivalent	NC (normally closed) NO (normally open)	NC (normally closed) NO (normally open)
5,000 Hz	600 Hz	3,000 Hz
Cable Cable with connector, M8 Cable with connector, M12 Connector, M8 Connector, M12	Cable Connector, M8 Connector, M12	Cable
IP 67	IP 68 IP 69K	IP 67
Metal Stainless steel	Stainless steel	Metal
Plastic	Stainless steel	Plastic
Also available with increased operating range Antivalent switching outputs (NO+NC) Increased range Models with short housing design	Also available as a model with 316L stainless steel (ECOLAB) suitable for use in hygienic applications Correction factor 1 (material-independent detection) Full stainless steel housing from a single piece (V2A & V4A) Mechanically resistant against impacts on the active surface Resistant against vibration and pressure shocks	

Inductive switches

Inductive switches, cubic



IS 255, 288
Miniature sensors, cubic housing



IS 240, 244 / ISS 244
Standard, cubic



Technical data	Dimension (W x H x L)	5 mm x 5 mm x 25 mm 8 mm x 8 mm x 40 mm 8 mm x 8 mm x 59 mm	12 mm x 40 mm x 26 mm 40 mm x 40 mm x 67 mm 40 mm x 40 mm x 118 mm
	Type of installation	Embedded	Embedded Non-embedded
	Supply voltage U_B	10 ... 30 V, DC	10 ... 30 V, DC
	Typ. operating range limit S_n	1.5 mm ... 3 mm	4 mm ... 40 mm
	Switching outputs	NPN PNP	NPN PNP
	Switching principle	NC (normally closed) NO (normally open)	NC contact – Antivalent NO (normally open) NO contact – Antivalent
	Switching frequency, max.	5,000 Hz	1,400 Hz
	Connection type	Cable Cable with connector, M8 Connector, M8	Cable Connector, M8 Connector, M12 Terminal
	Degree of protection	IP 67	IP 67 IP 68 IP 69K
	Housing	Metal	Plastic
Features	Also available with increased operating range Cubic miniature housing	360° visibility through 4-way LED indicator on the sensor head Antivalent switching outputs (NO+NC) Bright status display Increased range M12 plug, turnable 270° and thus suitable even for angled connection cables	

Capacitive sensors

Capacitive sensors, cubic



LCS-1



Technical data	Dimension (W x H x L)	40 mm x 40 mm x 10 mm 54 mm x 20.3 mm x 5.5 mm
	Type of installation	Embedded
	Supply voltage U_B	10 V DC ... 30 V DC
	Typ. operating range limit S_n	1 mm ... 20 mm
	Switching outputs	NPN PNP Push-pull
	Switching principle	NC (normally closed) NO (normally open) Normally closed contact (NC)/normally open contact (NO)
	Switching frequency	100 Hz
	Connection type	Cable Connector, M8
	Degree of protection	IP 67
	Operational controls	Multiturn potentiometer (11 turns) Multiturn potentiometer (20 turns)
	Housing	Plastic
Features	Compact and flat design Switching distances adjustable by means of potentiometer	

Capacitive sensors

Capacitive sensors, cylindrical



LCS-1



LCS-2



Technical data	LCS-1		LCS-2	
	Thread size	M12 M18 M30	M12 M18 M30	M12 M18 M30
Type of installation	Embedded Non-embedded	Embedded Non-embedded	Embedded Non-embedded	Embedded Non-embedded
Supply voltage U_B	10 V DC ... 35 V DC	10 V DC ... 35 V DC	10 V DC ... 30 V DC	10 V DC ... 30 V DC
Typ. operating range limit S_n	1 mm ... 30 mm	1 mm ... 30 mm	1 mm ... 30 mm	1 mm ... 30 mm
Switching outputs	NPN PNP	NPN PNP	NPN PNP	NPN PNP
Switching principle	NC (normally closed) NO (normally open) Normally closed contact (NC)/normally open contact (NO), programmable	NC (normally closed) NO (normally open) Normally closed contact (NC)/normally open contact (NO), programmable	NC (normally closed) NO (normally open)	NC (normally closed) NO (normally open)
Interface	IO-Link	IO-Link		
Switching frequency	100 Hz	100 Hz	100 Hz	100 Hz
Connection type	Cable Connector, M12	Cable Connector, M12	Cable Connector, M12	Cable Connector, M12
Degree of protection	IP 65 IP 67	IP 65 IP 67	IP 67	IP 67
Operational controls	Multiturn potentiometer (12 turns) Multiturn potentiometer (20 turns) Teach button	Multiturn potentiometer (12 turns) Multiturn potentiometer (20 turns) Teach button	Multiturn potentiometer	Multiturn potentiometer
Housing	Metal Plastic Stainless steel	Metal Plastic Stainless steel	Metal Plastic	Metal Plastic
Features	Analog and IO-Link interfaces Models with chemical-resistant PTFE housing Switching distances adjustable by means of potentiometer or teach button	Analog and IO-Link interfaces Models with chemical-resistant PTFE housing Switching distances adjustable by means of potentiometer or teach button	Switching distances adjustable by means of potentiometer	Switching distances adjustable by means of potentiometer

Fiber optic sensors

Fiber optic amplifiers



LV46x
Fiber optic amplifiers



Technical data	Dimensions without connector, (W x H x D)	10 mm x 31 mm x 62 mm 10 mm x 31.5 mm x 72 mm 10 mm x 33 mm x 79.4 mm
	Supply voltage U_B	10 V DC ... 24 V DC
	Switching frequency	21 Hz ... 50,000 Hz
	Connection type	Cable Cable with connector, M8 Cable with connector, M12 Connector, M8
	Degree of protection	IP 50 NEMA 1
	Interface	IO-Link
	Switching outputs	NPN PNP Push-pull
	Switching principle	Dark switching IO-Link / light switching (PNP)/dark switching (NPN) Light/dark switchable Light switching
	Analog outputs	Current Voltage
	Selectable inputs/outputs	Activation input Multiplex operation Teach input
	Light source	LED, Infrared LED, Red
	Operational controls	Control buttons Multiturn potentiometer Rocker pressure switch Slide switch
	Housing	Plastic
Features	Special version	Large operating range Short response time Time function

Fiber optic sensors

Fiber optics



GF

Glass fiber optics

KF

Plastic fiber optics

Technical data	Operating principle	Diffuse reflection principle Throughbeam principle	Diffuse reflection principle Throughbeam principle
	Design	Cylindrical	Cubic Cylindrical
	Outer diameter	3 mm ... 6 mm	1 mm ... 4 mm
	Fiber length	500 mm ... 5,000 mm	500 mm ... 5,000 mm
	Fiber sheathing	Nickel-plated brass Silicone Stainless steel	PE PTFE
Fiber head	Aluminum Stainless steel	Metal Plastic Stainless steel	
Features	Special version	Heat resistant	Heat resistant

Ultrasonic sensors

Ultrasonic sensors, cubic



18 series



420 series



Technical data	Dimensions without connector, (W x H x D)	15 mm x 50 mm x 33 mm	20 mm x 42 mm x 15 mm
	Supply voltage U_B	10 V DC ... 30 V DC	12 V DC ... 30 V DC
	Switching outputs	NPN PNP	NPN PNP
	Connection type	Connector, M12	Connector, M8
	Degree of protection	IP 65	IP 67
	Operational controls	Step switch	Teach button
	Housing	Metal	Plastic
Through beam principle	Operating range	0 m ... 0.65 m	
	Switching frequency	100 Hz	
	Switching principle	NO (normally open)	
	Ultrasonic frequency	300 kHz	
Reflection principle	Operating range		0 m ... 0.4 m
	Switching frequency		20 Hz
	Switching principle		NC (normally closed)
	Teach inputs		1 Piece(s)
	Ultrasonic frequency		290 kHz
Diffuse reflection principle with back-ground suppression	Operating range		0.01 m ... 1 m
	Switching frequency		10 Hz ... 50 Hz
	Switching principle		NC (normally closed) NO (normally open)
	Teach inputs		1 Piece(s)
	Ultrasonic frequency		240 kHz ... 380 kHz

Ultrasonic sensors

Technical data	Thread size
	Length
	Supply voltage U_B
	Switching outputs
	Interface
	Connection type
	Degree of protection
	Operational controls
	Housing
Reflection principle	Operating range
	Switching frequency
	Switching principle
	Teach inputs
	Ultrasonic frequency
Diffuse reflection principle with background suppression	Operating range
	Switching frequency
	Switching principle
	Inputs/outputs
	Teach inputs
Features	Ultrasonic frequency
	Special version

Ultrasonics sensor, cylindrical

NEW



200 series



M12 | M18 | M30

55 mm ... 78 mm

18 V DC ... 30 V DC

NPN |
PNP |
Push-pull

IO-Link

Connector, M8 |
Connector, M12

IP 67

Metal

300 series



M18 | M30

60.3 mm ... 98.8 mm

10 V DC ... 30 V DC

NPN |
PNP

Connector, M12

IP 67

Control buttons

Plastic

0 m ... 1.6 m

1 Hz ... 8 Hz

NO (normally open)

1 Piece(s)

230 kHz ... 300 kHz

0.04 m ... 6 m

2 Hz ... 10 Hz

NC (normally closed) |
NO (normally open)

1 Piece(s)

1 Piece(s)

75 kHz ... 300 kHz

2 independent switching outputs |
Multiplex operation |
Synchronous operation |
Teach input

400 series



M12 | M18 | M30

15 mm ... 104.3 mm

12 V DC ... 30 V DC

NPN |
PNP |
Push-pull

IO-Link

Connector, M8 |
Connector, M12

IP 67 | IP 68

Control buttons |
Teach buttonMetal |
Plastic

0.01 m ... 6 m

1.6 Hz ... 50 Hz

IO-Link / NC contact/NO contact |
NC (normally closed) |
NC contact/NO contact |
NO (normally open)

1 Piece(s)

1 Piece(s)

75 kHz ... 380 kHz

2 independent switching outputs |
Multiplex operation |
Synchronous operation |
Teach input

0.02 m ... 6 m

2 Hz ... 20 Hz

Dark switching |
IO-Link / light switching (PNP)/dark switching
(NPN) |
Light switching

1 Piece(s)

80 kHz ... 484 kHz

Multiplex operation |
Synchronous operation |
Teach input

Light curtains

Technical data	Application
	Profile cross section
	Measurement field length
	Beam spacing
	Number of beams
	Minimum object diameter
	Operating range*
	Interface
	Supply voltage U_B
	Connection type
	Degree of protection
	Light source
	Housing
	Cycle time
	Response time per beam
	Operational controls
	Type of configuration
	Ambient temperature, operation
	Type of display
Features	Diagonal-beam scanning
	Crossed-beam scanning
	Parallel-beam scanning

**CSL 505**

Throughbeam principle, narrow design

**CSL 710**

Throughbeam principle, standard design

**CSR 780**

Reflection principle



Precise object detection	Precise object detection	Ejection monitoring on machines Precise object detection
10 mm x 27 mm 12 mm x 58 mm	29 mm x 35.4 mm 29 mm x 54.8 mm 30.4 mm x 40.3 mm 30.4 mm x 54.8 mm 30.7 mm x 40.3 mm 30.7 mm x 54.8 mm	34.2 mm x 28.6 mm
35 mm ... 3,150 mm	150 mm ... 2,960 mm	96 mm ... 432 mm
5 mm 12.5 mm 25 mm 50 mm 100 mm	5 mm 10 mm 20 mm 40 mm	1 mm
8 Piece(s) ... 96 Piece(s)	8 Piece(s) ... 592 Piece(s)	
7.5 mm ... 102.5 mm	10 mm ... 50 mm	1 mm
0.3 m ... 6.5 m	0.1 m ... 7 m	0 m ... 0.7 m
	IO-Link	
18 V DC ... 30 V DC	18 V DC ... 30 V DC	18 V DC ... 30 V DC
Connector, M8	Connector, M12 M12	Connector, M12
IP 65	IP 65 IP 67	IP 65
LED, Infrared	LED, Infrared	LED, Infrared
Metal	Metal	Metal
12 ms ... 100 ms	1 ms ... 82 ms	
1,000 µs	30 µs	
	Membrane keyboard	Teach button
Software Via pin assignment	Software Teach-in	
-30 ... 50 °C	-30 ... 60 °C	0 ... 55 °C
LED	LED OLED display	LED
X	X	
X	X	
X	X	

Fork sensors

Label detection



GS 61
Label detection, optical
CE UK CA iUL

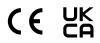


GS 63B
Label detection, optical
CE UK CA iUL

	GS 61	GS 63B	
Technical data	Application	Detection of non-transparent labels	Detection of non-transparent labels
	Principle of physics	Optical	Optical
	Interface		
	Switching outputs	Push-pull	Push-pull
	Switching frequency	10,000 Hz	10,000 Hz
	Response time	0.05 ms	0.05 ms
	Operational controls	Multiturn potentiometer Teach button	Multiturn potentiometer Teach button
	Mouth width	3 mm	3 mm
	Mouth depth	41 mm	61 mm
	Dimensions without connector, (W x H x D)	11 mm x 30 mm x 60 mm	11 mm x 30 mm x 80 mm
	Supply voltage U_B	10 V DC ... 30 V DC	10 V DC ... 30 V DC
	Connection type	Cable Cable with connector, M12 Connector, M8	Cable Cable with connector, M8 Cable with connector, M12 Connector, M8
	Plug outlet	Horizontal (parallel to belt movement) Vertical (perpendicular to belt movement)	Horizontal (parallel to belt movement) Vertical (perpendicular to belt movement)
	Degree of protection	IP 65	IP 67
	Housing	Plastic	Metal Plastic
Features	Special version	Teach input	Article set Teach input Warning output



GK 14
Label detection, capacitive



GSU 12
Label detection, ultrasonics



(I)GSU 14E
Label detection, ultrasonics



Detection of non-transparent labels Detection of transparent labels	Detection of non-transparent labels Detection of transparent labels	Detection of non-transparent labels Detection of transparent labels
Capacitive	Ultrasonics	Ultrasonics
		IO-Link
NPN PNP	Push-pull	Push-pull
5,000 Hz	1,750 Hz	2,000 Hz
0.1 ms	0.24 ms	0.2 ms
Multiturn potentiometer	Teach button	Control buttons
1 mm	4 mm	4 mm
85 mm	80 mm	80 mm
24 mm x 36.5 mm x 110 mm	22 mm x 46.9 mm x 96 mm	22 mm x 46.9 mm x 96 mm
10 V DC ... 30 V DC	12 V DC ... 30 V DC	18 V DC ... 30 V DC
Connector, M12	Connector, M8 Connector, M12	Connector, M12
Horizontal (parallel to belt movement) Vertical (perpendicular to belt movement)	Horizontal (parallel to belt movement)	Horizontal (parallel to belt movement) Vertical (perpendicular to belt movement)
IP 65	IP 65	IP 65
Metal	Metal	Metal
		ALC function (tracking) easyTeach function Manual fine tuning of the switching threshold Teach input Warning output

Fork sensors

Label detection



GSX 14E

Label detection, ultrasonics, optical



Technical data	Application	Detection of non-transparent labels Detection of transparent labels
	Principle of physics	optical and ultrasonics
	Interface	IO-Link
	Switching outputs	Push-pull
	Switching frequency	2,000 Hz
	Response time	0.2 ms
	Operational controls	Control buttons
	Mouth width	4 mm
	Mouth depth	80 mm
	Dimensions without connector, (W x H x D)	22 mm x 46.9 mm x 96 mm
	Supply voltage U_B	18 V DC ... 30 V DC
	Connection type	Connector, M12
	Plug outlet	Horizontal (parallel to belt movement) Vertical (perpendicular to belt movement)
	Degree of protection	IP 65
Housing	Metal	
Features	Special version	ALC function (tracking) easyTeach function Manual fine tuning of the switching threshold Teach input Warning output

Fork sensors

Object detection



GS 04B
Object detection, optical
CE UK CA :UL CDRH

NEW



GS 08B
Object detection, optical
CE UK CA :UL CDRH ECOLAB

Technical data	Application	Detection of small parts	Detection of small parts
	Switching outputs	NPN PNP Push-pull	Push-pull
	Switching frequency	5,000 Hz ... 10,000 Hz	5,000 Hz
	Response time	0.05 ms ... 0.1 ms	0.1 ms
	Operational controls	270° potentiometer	270° potentiometer
	Light source	Laser, Red LED, Infrared LED, Red	Laser, Red LED, Red
	Mouth width	5 mm 10 mm 20 mm 30 mm 40 mm 50 mm 60 mm 70 mm 80 mm 90 mm 100 mm 120 mm 170 mm 220 mm	30 mm 50 mm 80 mm 120 mm
	Mouth depth	17 mm 25 mm 35 mm 45 mm 55 mm 60 mm 110 mm	35 mm 55 mm 60 mm
	Supply voltage U_B	10 V DC ... 30 V DC	10 V DC ... 30 V DC
	Connection type	Connector, M8	Connector, M8
Degree of protection	IP 67	IP 67	
Housing	Metal	Stainless steel	

Contrast sensors



KRT 18B

CE UK CA :UL[®] ECOLAB

NEW



KRT 3C

CE UK CA :UL[®] CDRH ECOLAB

Technical data	Dimensions without connector, (W x H x D)	15 mm x 47 mm x 32.5 mm	11.4 mm x 34.2 mm x 18.3 mm
	Supply voltage U_B	12 V DC ... 30 V DC	12 V DC ... 30 V DC
	Operating range	13 mm \pm 3 mm	14.5 mm \pm 2mm 60 mm \pm 20mm
	Interface	IO-Link	
	Switching outputs	Analog output, Current Analog output, Voltage Transistor, Push-pull	Transistor, NPN Transistor, PNP
	Connection type	Connector, M12	Connector, M8
	Degree of protection	IP 67 IP 69K	IP 67 IP 69K
	Light source	LED, RGB LED, White	Laser, Red LED, RGB LED, White
	Light spot orientation	Horizontal Vertical	Vertical
	Light beam exit	Front	Front
	Light spot shape	Rectangular	Oval Rectangular
	Switching frequency	15,000 Hz ... 22,000 Hz	4,000 Hz ... 10,000 Hz
	Operational controls	Button(s) Multiturn potentiometer Teach button	Teach button
Housing	Metal	Plastic	
Compatibility of materials	ECOLAB	ECOLAB	
Functions	Autocollimation		
	Pulse stretching		
	Crop mark system		
	Synchronization input		
	Teach input		X
	Tracking for automatic signal tracking	X	
	Time function		X
	Teach input	X	
	Tracking for automatic signal tracking	X	
Time function			



KRT 55

KRT 20

KRT 21



14 mm x 35.5 mm x 25 mm	30 mm x 80 mm x 53 mm	31 mm x 53 mm x 80.1 mm
10 V DC ... 30 V DC	12 V DC ... 30 V DC	10 V DC ... 30 V DC
13 mm ± 2 mm	12 mm ±1mm 20 mm ±2mm 50 mm ±5mm	9 mm ± 3 mm
Transistor, PNP	Analog output, Current Transistor, NPN Transistor, PNP	Transistor, NPN Transistor, PNP
Cable Cable with connector, M12 Connector, M8	Connector, M12	Connector, M12
IP 67 IP 69K	IP 67 IP 69K	IP 67
LED, RGB LED, White	LED, RGB	LED, RGB
Vertical	Round Vertical	Vertical
Front	On face	On face
Rectangular	Rectangular Round	Rectangular
10,000 Hz	16,000 Hz ... 50,000 Hz	15,000 Hz
Teach button	Membrane keyboard Via service interface	Teach button
Stainless steel	Metal	Plastic
CleanProof+ ECOLAB		
	X	
		X
	X	
	X	
	X	
X		
X		

Luminescence sensors



LRT 8



Technical data	Application	Detection of any kind of luminescence Detection of red marks on wood Detection of white paper Detection of yellow print marks
	Dimensions without connector, (W x H x D)	15 mm x 48 mm x 38 mm
	Operating range*	0 m ... 0.5 m
	Supply voltage U_B	10 V DC ... 30 V DC
	Switching outputs	NPN PNP
	Switching inputs	L/D switching
	Connection type	Connector, M12
	Degree of protection	IP 67
	Switching frequency	1,500 Hz
	Light source	LED, Blue LED, UV
	Compatibility of materials	ECOLAB
	Housing	Metal
	Operational controls	Multiturn potentiometer
Features	Special version	Autocollimation

Color sensors



CRT 20B



CRT 448



Technical data	Application	Detection of four colors Detection of one color	Detection of three colors
	Dimensions without connector, (W x H x D)	30 mm x 80 mm x 53 mm	17 mm x 50 mm x 50 mm
	Supply voltage U_B	10 V DC ... 30 V DC	12 V DC ... 28 V DC
	Operating range*	0.0095 m ... 0.069 m	0.012 m ... 0.032 m
	Switching outputs	PNP	NPN PNP
	Teach inputs	1 Piece(s)	1 Piece(s)
	Connection type	Connector, M12	Connector, M12
	Degree of protection	IP 67	IP 67
	Light source	LED, RGB	LED, White
	Light spot orientation	Round Vertical	Round Vertical
	Switching frequency	3,500 Hz ... 6,000 Hz	500 Hz
	Housing	Metal	Plastic
Operational controls	Membrane keyboard		
Features	Special version	Autocollimation Teach input	Synchronization input

Double sheet monitoring / splice detection



DB 12B, 112B, 14B
Double sheet monitoring



VSU 12/IGSU 14E
Splice detection



	DB 12B, 112B, 14B	VSU 12/IGSU 14E	
Technical data	Application	Double sheet monitoring	Splice inspections
	Principle of physics	Capacitive Ultrasonics	Ultrasonics
	Medium		Transparent and not transparent
	Operating range	0.006 m ... 0.03 m	
	Mouth depth		80 mm
	Mouth width		4 mm
	Design	Cubic Cylindrical	Cubic Fork
	Interface		IO-Link
	Digital switching outputs	2 Piece(s) ... 7 Piece(s)	2 Piece(s)
	Analog outputs	1 Piece(s)	
	Switching inputs	1 Piece(s) ... 2 Piece(s)	
	Teach inputs	1 Piece(s)	1 Piece(s)
	Supply voltage U_B	18 V DC ... 30 V DC	10 V DC ... 30 V DC
	Switching frequency	200 Hz	200 Hz ... 2,000 Hz
Degree of protection	IP 54 IP 65	IP 65	
Ambient temperature, operation	0 °C ... 50 °C	0 °C ... 60 °C	
Housing material	Metal	Metal	
Features	Special version		easyTeach function Integrated paper tear monitoring Manual fine tuning of the switching threshold Teach input Warning output



cocoa

chocolate

IGSU 14E SPLICE DETECTION



WEB 1.1 MP
EMR 100%

PRIMA VERIFICA
PRIMA VERIFICA
PRIMA VERIFICA

PRIMA VERIFICA
PRIMA VERIFICA
PRIMA VERIFICA

chocolate



70% cocoa

chocolate

IGS
14E
EMR 100%

Measuring sensors

Intelligent test and control through measuring sensors

Measuring sensors can actively check distances, calculate absolute distances for the positioning of axes in plant construction and monitor other parameters in order to intelligently and independently initiate actions and, e.g., intervene in processes for control purposes.

We offer a large selection of different sensor technologies and designs that you can use to find solutions to measuring applications. Various powerful technologies facilitate optimum adaptation of our measuring sensors to a wide range of application requirements. Depending on the application, various communication interfaces are also available, such as IO-Link, bus interfaces or Ethernet-based interfaces.





Compartment fine positioning with camera-based positioning system

The camera-based IPS 200i and IPS 400i sensors are for the compartment fine positioning of the chassis and lifting unit of the stacker crane in front of single- or double-depth shelf compartments.

Any deviations from the target reference position that occur during absolute positioning are thereby detected. The reference position is defined by simple bore holes or reflectors in the steel profiles in the shelf compartments. If the bore hole is located in the working range of the sensor, it delivers the current position relative to the reference position via the integrated Ethernet TCP/IP, EtherNet/IP or PROFINET interface or via 4 digital switching outputs. When the current absolute and reference positions match, the ideal positioning of the stacker crane is reached.

Small size, simple operation, configuration via the integrated web server or directly on the sensor via configuration codes are just a few of the highlights of this device.

IPS 200i / 400i

- Small, camera-based positioning sensor
- Simple commissioning through printed configuration codes located directly on the device
- Fault-free use for a working range of up to 2,400 mm
- With Ethernet TCP/IP, EtherNet/IP and PROFINET



Distance sensors

Optical distance sensors



ODSL 8

CE UK CDRH ECOLAB



ODS 9

CE UK CDRH

	ODSL 8	ODS 9	
Technical data	Measurement range	25 ... 45 mm 20 ... 200 mm 20 ... 500 mm	50 ... 100 mm 50 ... 200 mm 50 ... 450 mm 50 ... 650 mm 50 ... 1,050 mm
	Response time	2 ... 7 ms	1 ... 8 ms
	Resolution (type-dependent)	0.1 mm	0.01 mm
	Supply voltage U _B	18 V DC ... 30 V DC	10 V DC ... 30 V DC
	Light source	Laser, Red	Laser, Red
	Degree of protection	IP 67 IP 69K	IP 67
	Operational controls	Rotary switch	Control buttons LC Display PC software
	Display	LED	LED OLED display
	Housing	Metal, Diecast zinc	Plastic
	Dimensions without connector, (W x H x D)	15 mm x 48 mm x 38 mm	21 mm x 50 mm x 50 mm
	Outputs	Analog output, Current Analog output, Voltage Digital switching output, Transistor, Push-pull	Analog output, Configurable, factory setting: current Digital switching output, Transistor, Push-pull
	Interface		IO-Link RS 232 RS 485
	Connection type	Connector, M12, Turning, 90°	Connector, M12, Turning, 90°
Optical distance measurement principle	Triangulation	Triangulation	
Type of scanning system	Against object	Against object	
Features	Special version		Activation input Deactivation input Teach input
	Display for measured value display and configuration		X
	Ex marking acc. to EN 60079		
	Propagation time measurement (TOF)		
	Phase measurement		
	Triangulation measurement	X	X
	Supports the IO-Link smart sensor profile		X



ODS 10

ODS 110

ODSL 30

CE UK CDRH

CE UK ECOLAB

CE UK CDRH

50 ... 3,500 mm, at 6 ... 90% diffuse reflection 100 ... 25,000 mm, In combination with cooperative target reflective tape 7-A	300 ... 3,000 mm, Factory setting of the analog output	200 ... 30,000 mm 200 ... 65,000 mm, In combination with cooperative target CTS 100x100
3,4 ... 1,000 ms, adjustable	4 ... 20 ms	30 ... 100 ms
1.0 mm	1.0 ... 5.0 mm	1.0 mm
18 V DC ... 30 V DC	18 V DC ... 30 V DC	10 V DC ... 30 V DC
Laser, Red	Laser, Red	Laser, Red
IP 67	IP 67 IP 69K	IP 67
Control buttons PC software	Control buttons PC software	LC Display Membrane keyboard
LED OLED display	LED	LC Display LED
Plastic	Plastic	Metal, Diecast aluminum
25 mm x 65 mm x 55 mm	23 mm x 50 mm x 50 mm	79 mm x 69 mm x 150 mm
Analog output, Configurable, factory setting: current Digital switching output, Transistor, Push-pull	Analog output, Current Analog output, Voltage Digital switching output, Transistor, Push-pull	Analog output, Voltage, Current Digital switching output, Transistor, Push-pull
IO-Link	IO-Link	RS 232 RS 485
Cable Cable with connector, M12, Turning, 90° Connector, M12, Turning, 90°	Connector, M12, Turning, 90°	Connector, M12
Time of flight	Time of flight	Phase measurement
Against object Against reflector	Against object	Against object
Activation input Deactivation input Teach input		
X		X
		X
X	X	
		X

Distance sensors

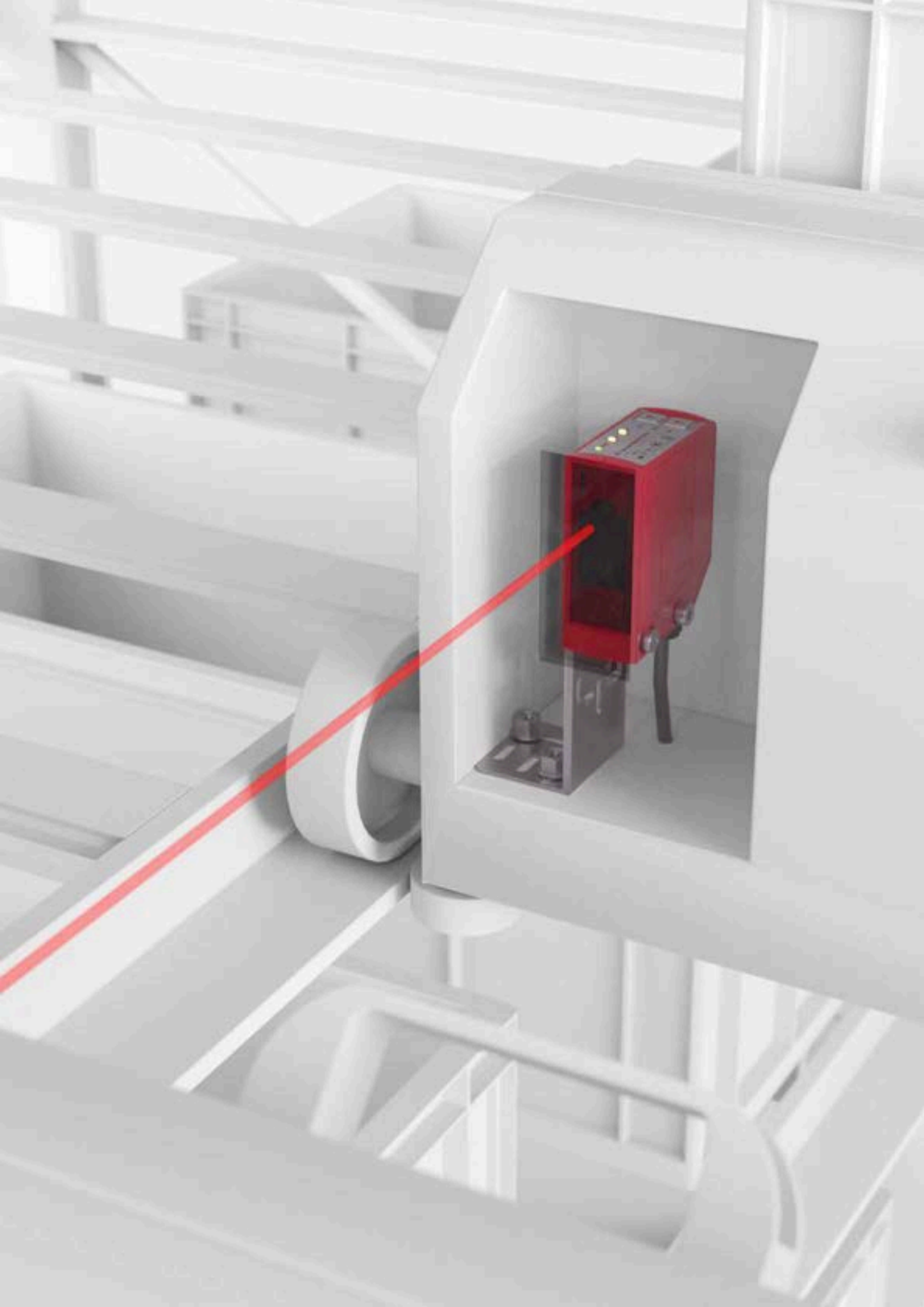
Optical distance sensors



ODSL 96B

CE UK CA CDRH cULus

Technical data	Measurement range	100 ... 600 mm 150 ... 800 mm 60 ... 2,000 mm 120 ... 1,400 mm 150 ... 1.200 mm 150 ... 1,500 mm 150 ... 2,000 mm
	Response time	1 ... 60 ms
	Resolution (type-dependent)	0.1 ... 0.5 mm
	Supply voltage U _B	10 V DC ... 30 V DC
	Light source	Laser, Red LED, Infrared LED, Red
	Degree of protection	IP 67 IP 69K
	Operational controls	Membrane keyboard PC software
	Display	LED OLED display
	Housing	Metal, Diecast zinc
	Dimensions without connector, (W x H x D)	30 mm x 90 mm x 70 mm 150 mm x 150 mm x 124 mm
	Outputs	Analog output, Current Analog output, Voltage Digital switching output, Transistor, Push-pull
	Interface	IO-Link RS 232 RS 485
	Connection type	Cable Connector, M12
Optical distance measurement principle	Triangulation	
Type of scanning system	Against object	
Features	Special version	Ex-protected Extra long light spot (XL) Small light spot (S)
	Display for measured value display and configuration	X
	Ex marking acc. to EN 60079	X
	Propagation time measurement (TOF)	X
	Phase measurement	X
Triangulation measurement	X	



Distance sensors

Technical data	Thread size
	Length
	Measurement range
	Resolution
	Switching frequency
	Ultrasonic frequency
	Supply voltage U_B
	Switching outputs
	Switching inputs
	Inputs/outputs selectable
	Interface
	Connection type
	Degree of protection
	Operational controls
	Housing
Features	Special version

Measuring ultrasonic sensors

NEW



200 series



300 series



400 series



M18 M30	M18 M30	M18 M30
55 mm ... 78 mm	60.3 mm ... 98.8 mm	90 mm ... 104.3 mm
80 mm ... 6,000 mm	40 mm ... 6,000 mm	25 mm ... 6,000 mm
1.0 mm	5 mm 6 mm < 2 mm	0.1 ... 0.5 mm 1.0 mm
2 Hz ... 5 Hz	1 Hz ... 10 Hz	1.6 Hz ... 8 Hz
80 kHz ... 200 kHz	75 kHz ... 300 kHz	75 kHz ... 310 kHz
18 V DC ... 30 V DC	10 V DC ... 30 V DC	15 V DC ... 30 V DC
Analog output, Current Analog output, Voltage Transistor, Push-pull	Analog output, Current Analog output, Voltage Transistor, NPN Transistor, PNP	Analog output, Current Analog output, Voltage Transistor, PNP Transistor, Push-pull
	Teach input	Teach input
	1 Piece(s)	1 Piece(s)
IO-Link		IO-Link
Connector, M12	Connector, M12	Connector, M12
IP 67	IP 67	IP 67 IP 68
	Control buttons	Control buttons
Metal	Plastic	Metal
Multiplex operation Synchronous operation	Multiplex operation Synchronous operation Teach input	Multiplex operation Synchronous operation

Sensors for positioning

Technical data	Measurement range
	Depth of field
	Interface
	With MA 200i connection unit
	Reproducibility (1 sigma)
	Resolution
	Max. traverse rate
	SIL
	Performance Level (PL)
	Error reaction time
	Degree of protection
	Light source
	Laser class
	Ambient temperature, operation (with / without heating)
	Dimensions without connector, (W x H x D)
Housing material	
Features	Functions

Bar code positioning systems



BPS 300i

Various connection concepts

CE UK CA eUL CDRH

FBPS 600i

Reliable position output

CE UK CA eUL CDRH TÜV

BPS 8

Position detection in extremely compact design

CE UK CA eUL CDRH

10,000,000 mm	10,000,000 mm	10,000,000 mm
50 mm ... 170 mm	50 mm ... 170 mm	60 mm ... 140 mm
EtherCAT PROFIBUS DP PROFINET RS 232 RS 422 RS 485 SSI	2-channel SSI with CRC 2-channel standard SSI	RS 232
		CANopen DeviceNet EtherCAT EtherNet IP EtherNet TCP/IP PROFIBUS PROFINET RT
0.05 mm	0.15 mm	0.15 mm ... 1 mm
0.001 mm ... 10 mm	0.01 mm ... 1 mm	0.001 mm ... 100 mm
10 m/s	10 m/s	4 m/s
	3, EN 61508	
	e, ISO / EN ISO 13849-1:2015	
	10 ms (configurable)	
IP 65	IP 65	IP 67
Laser, Red	Laser, Red	Laser, Red
1	1	2
-35 ... 50 °C -5 ... 50 °C	-35 ... 60 °C -5 ... 60 °C	0 ... 40 °C
100 mm x 108.7 mm x 48.3 mm	105 mm x 112.5 mm x 51.5 mm 116.3 mm x 112.5 mm x 51.5 mm	15 mm x 48 mm x 40.3 mm 51 mm x 61 mm x 17.4 mm
Diecast aluminum	Diecast aluminum	Diecast zinc
Heating	Heating Safe position detection	

Sensors for positioning

Laser positioning systems



AMS 300i

CE CDRH

NEW



AMS 100i

CE CDRH

Technical data	Application	Collision protection of cranes / gantry cranes Positioning of electroplating plants Positioning of skillet systems and side-tracking skates Positioning of stacker cranes	Collision protection of cranes / gantry cranes Positioning of electroplating plants Positioning of skillet systems and side-tracking skates Positioning of stacker cranes
	Measurement range	200 ... 40.000 mm 200 ... 120,000 mm 200 ... 200,000 mm 200 ... 300,000 mm	100 ... 40,000 mm 100 ... 120,000 mm
Interface	CANopen DeviceNet EtherCAT EtherNet IP Interbus-S PROFIBUS DP PROFINET RS 232 RS 422 RS 485 SSI	SSI	
Accuracy	2 mm 3 mm 5 mm	+/- 2 mm	
Reproducibility (3 sigma)	0.9 mm 1.5 mm 2.1 mm 3 mm	0.6 mm (with measurement range from 500 mm)	
Resolution	0.001 ... 10 mm	0.001 ... 10 mm	
Supply voltage U _B	18 V DC ... 30 V DC	18 V DC ... 30 V DC	
Light source	Laser, Red	Laser, Red	
Laser class	2	2	
Light spot size [at sensor distance]	40 mm / 40,000 mm 100 mm / 120,000 mm 150 mm / 200,000 mm 225 mm / 300,000 mm	40 mm / 40,000 mm 100 mm / 120,000 mm	
Degree of protection	IP 65	IP 65	
Operational controls	Membrane keyboard	Membrane keyboard	
Type of display	LC Display LED	LC Display LED	
Housing	Diecast zinc/aluminum	Diecast aluminum	
Optics cover	Glass	Glass	
Ambient temperature, operation (without / with heating)	-30 ... 50 °C -5 ... 50 °C	-30 ... 60 °C -5 ... 60 °C	
Dimensions without connector, (W x H x D)	84 mm x 166.5 mm x 159 mm	70 mm x 139 mm x 118 mm	
Features	Heating	X	X
	Interference-free when installed next to data transmission system DDLs	X	X
	Switching outputs e.g. for warning messages	X	X
	Integration in control via device description files	X	
	Product versions with dual interface: PROFINET and SSI, PROFIBUS and SSI	X	

3D sensors / fork sensors

Light section sensors



LPS 36, 36 HI, LES 36, 36 HI, LRS 36

CE UK CA eU CDRH

Technical data	Application	3D object detection (LES & LRS) Contour measurement (LPS) Object measurement (LES & LPS)
	Inputs / outputs	Activation input Analog output Digital switching input Digital switching output
	Interface	Ethernet PROFIBUS DP
	Light source	Laser, Red
	Laser class	2M
	Detection range	200 ... 800 mm
	Resolution	0.1 ... 0.9 mm 1 ... 3 mm
	Measurement range	200 ... 600 mm 200 ... 800 mm
	Degree of protection	IP 67
	Supply voltage U_B	18 ... 30 V, DC
	Operational controls	Membrane keyboard
	Display	LC Display LED
Dimensions without connector, (W x H x D)	56 mm x 160 mm x 74 mm	
Features	Special version	Plastic screen Synchronization input

3D sensors / fork sensors

Measuring laser scanner



ROD 4 (plus)

CE CDRH eUL

Technical data	Application	3D object detection Contour measurement
	Measurement range	0 ... 25,000 mm 0 ... 65,000 mm
	Detection angle	190 °
	Scanning rate	25 scans/s 50 scans/s
	Repeatability	15 mm 20 mm
	Measurement time	20ms 40ms
	Measurement value resolution	5 mm
	Interface	Ethernet RS 232 RS 422
	Light source	Laser, Infrared
	Laser class in accordance with IEC/EN 60825-1	1
	Connection	Connector, M12 Connector, M16
	Dimensions without connector, (W x H x D)	140 mm x 148 mm x 167 mm
	Housing material	Diecast aluminum
Ambient temperature, operation	-20 ... 50 °C 0 ... 50 °C	
Degree of protection	IP 65	
Features	Features	Dust suppression Heating Warning output

3D sensors / fork sensors

CCD fork sensors



GS 754B



Technical data	Application	Detection of transparent objects Film detection > 0.1 mm
	Measurement field length	25 mm
	Mouth width	27 mm 98 mm
	Mouth depth	42 mm
	Inputs/outputs	Analog output, Current Analog output, Voltage Inputs/outputs selectable
	Interface	RS 232 RS 422
	Minimum object diameter	0.5 mm
	Reproducibility (1 sigma)	0 ... 0.03 mm
	Output cycle	0.012 s ... 3 s
	Response time	12 ms
	Light source	LED, Infrared
	Connection type	Connector, M12
	Degree of protection	IP 67
	Dimensions without connector, (W x H x D)	19.4 mm x 82.1 mm x 91 mm 20.4 mm x 157 mm x 91 mm

Sensors for compartment fine positioning



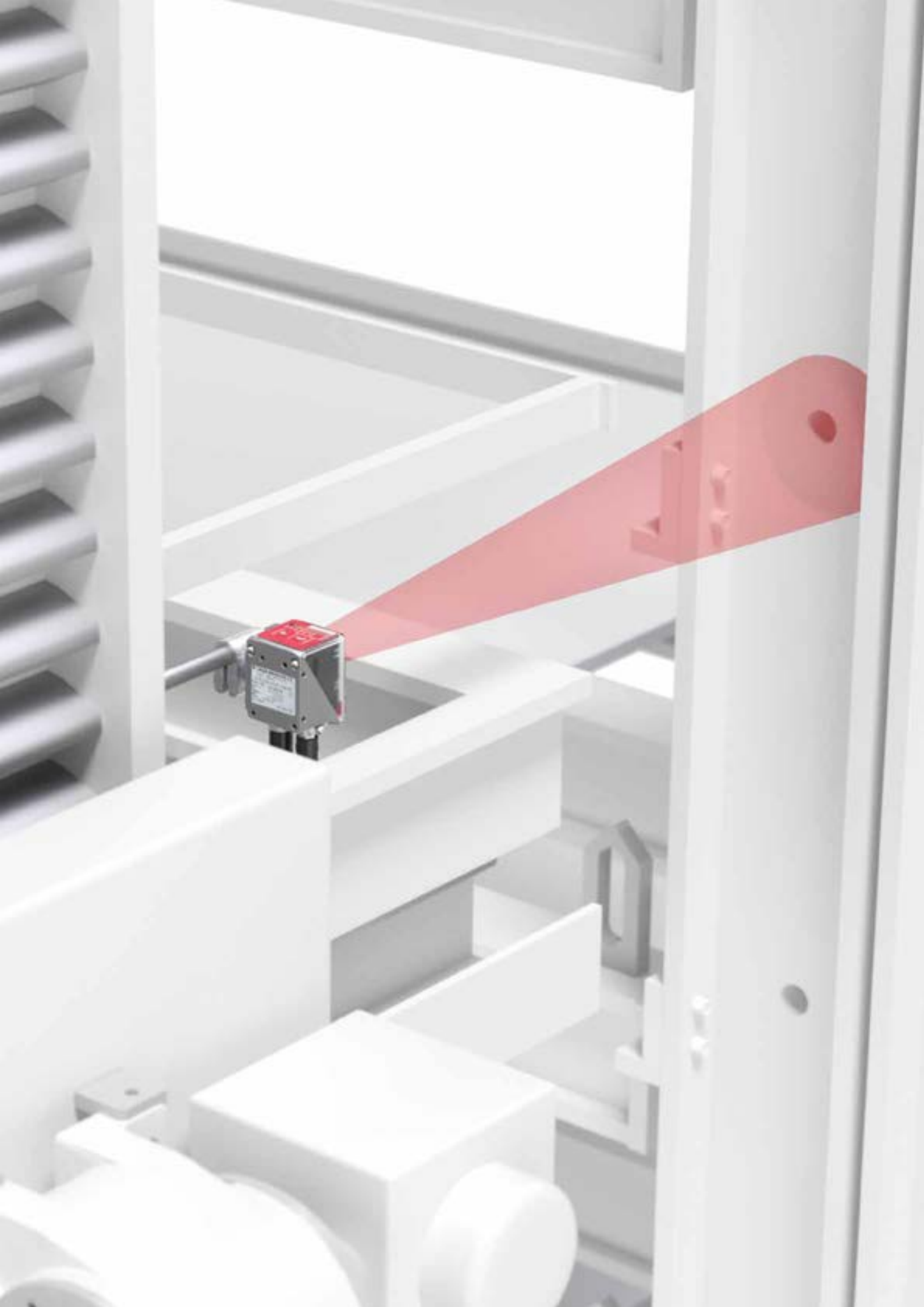
IPS 200i
Sensors for positioning



IPS 400i
Sensors for positioning



Technical data	Application	Single compartment depth	Double compartment depth
	Camera type	Monochrome	Monochrome
	Resolution (pixel)	1,280 px x 960 px	1,280 px x 960 px
	Marker size (round)	5 ... 20 mm	13 ... 15 mm
	Working range	100 mm ... 600 mm	250 mm ... 1,900 mm
	Reproducibility (1 sigma)	0.1 mm, depending on the application	0.2 mm, (Compartment depth 2: 0.5 mm) depending on the application
	Interface	Ethernet EtherNet IP PROFINET	Ethernet EtherNet IP PROFINET
	Switching outputs	5 Piece(s)	5 Piece(s)
	Switching inputs	3 Piece(s)	3 Piece(s)
	Light source	LED, Infrared	LED, Infrared
	Configuration/parametering	Configuration codes Teach-in Via web browser	Configuration codes Teach-in Via web browser
	Supply voltage U _B	18 ... 30 V, DC	18 ... 30 V, DC
	Degree of protection	IP 65	IP 65
Dimensions without connector, (W x H x D)	43 mm x 61 mm x 44 mm	43 mm x 61 mm x 44 mm	
Accessories	Mounting devices	BT 320M BTU 320M-D12	BT 320M BTU 320M-D12
	External illumination	IL AL	IL AL
	Reflectors	MTKZ	MTKZ
Features	Heating	X	X



Light curtains / volume measurement system

Technical data	Application
	Profile cross section
	Measurement field length
	Beam spacing
	Number of beams
	Operating range*
	Interface
	Outputs
	Supply voltage U_B
	Connection type
	Degree of protection
	Ex-zone
	Light source
	Housing
	Cycle time
	Response time per beam
	Operational controls
	Type of configuration
	Ambient temperature, operation
	Type of display
Features	Diagonal-beam scanning
	Crossed-beam scanning
	Parallel-beam scanning
	Ex-protected


CML 700i
Measuring

CML 720i EX
Measuring

CMS 700i
Measuring


Detection of transparent films Detection of transparent objects Object detection in film tube Object measurement Radiation of semi-transparent media	Object measurement	Evaluation of protrusions and deformations Measurement of height, length, width, orientation angle, object distance to the conveyor edge
29 mm x 35.4 mm 30.7 mm x 40.3 mm 30.7 mm x 54.8 mm 31 mm x 77 mm 31 mm x 117 mm	30.7 mm x 40.3 mm 30.7 mm x 54.8 mm	
150 mm ... 2,960 mm	130 mm ... 2,860 mm	
5 mm 10 mm 20 mm 40 mm	10 mm 20 mm	5 mm
7 Piece(s) ... 592 Piece(s)	7 Piece(s) ... 940 Piece(s)	
0.1 m ... 9.5 m	0.3 m ... 7 m	0.1 m ... 4.5 m
CANopen IO-Link PROFIBUS DP PROFINET RS 485 Modbus	CANopen IO-Link	EtherNet TCP/IP PROFINET
Analog output, Freely configurable Analog output, Voltage / Current		4x I/Os
18 V DC ... 30 V DC	18 V DC ... 30 V DC	100 V AC ... 263 V AC
Connector, M12	Connector, M12	Connector, M12 Earthing strap Harting connector Mains plug Screw fitting
IP 65 IP 67	IP 65 IP 67	IP 54 (switch cabinet) IP 65 (light curtain)
	2 22	
LED, Infrared	LED, Infrared	LED, infrared
Metal	Metal	Metal
1 ms ... 18.16 ms	1 ms ... 9.04 ms	
10 µs ... 30 µs	30 µs	10 µs
Membrane keyboard	Membrane keyboard	Rotary switch
Software Teach-in	Software	performed via webConfig
-30 ... 60 °C	-30 ... 60 °C	0 ... 45 °C
LED OLED display	LED OLED display	LED
X	X	
X	X	
X	X	
	X	

Safety at Leuze

Safety Thought Further.
For all your safety applications worldwide.

Global industry is in a constant state of change. And with it, the complex requirements for safety concepts to protect people and systems. At the same time, the importance of smooth process is growing constantly as a result of automation and networking.

Our driving force is the desire to guarantee you gapless safety, efficient material flow and maximum availability at all times. This is why we have bundled our expertise in work and machine safety into one portfolio: Safety at Leuze.



Highly efficient safety laser scanners for area protection and access guarding

Our RSL 400 safety laser scanners are characterized by their performance, robustness and easy handling. Thanks to the compact design they are equally suitable for stationary and mobile applications and, thanks to their configurable protective and warning fields, they can be used versatilely for danger zone and access guarding.

Thanks to its high operating range of 8.25 m and a scanning angle of 270°, it can also monitor large areas, even with two or four protective functions. In many cases the RSL 400 can be used to perform tasks that previously required multiple safety laser scanners.

RSL 400

- Scanning angle of 270° and operating range of 8.25 m
- Simple handling through removable connection unit, integrated display and integrated spirit level
- PROFINET/PROFIsafe interface for simple integration in industrial networks
- 2 independent protective functions in a single device for I/O models and 4 independent protective functions for PROFIsafe models
- High-quality data output for navigation of automated guided vehicles and first-class safety technology in a single device



Safety laser scanners



RSL 410
Safety laser scanners



RSL 420, 425
Safety laser scanners



	RSL 410	RSL 420, 425	
Technical data	Type in accordance with EN IEC 61496	3	3
	SIL in accordance with IEC 61508 and EN IEC 62061 (SILCL)	2	2
	Performance Level (PL) in accordance with EN ISO 13849-1	d	d
	Protected field range	0 ... 3 m 0 ... 4.5 m 0 ... 6.25 m 0 ... 8.25 m	0 ... 3 m 0 ... 4.5 m 0 ... 6.25 m 0 ... 8.25 m
	Resolution (adjustable)	30/40/50/60/70/150 mm	30/40/50/60/70/150 mm
	Scanning angle	270 °	270 °
	Angular resolution	0.1 °	0.1 °
	Range, warning field	0 ... 20 m	0 ... 20 m
	Response time	80 ms, ≥	80 ms, ≥
	Number of protective functions	1 Piece(s)	1 Piece(s)
	Number of field pairs / 4-field sets	1 / 1	8 / 8 10 / 10
	Number of independent sensor configurations	1	1
	UDP measurement data output optimized for AGV navigation		RSL 425
	Measurement data operating range (90% diffuse reflection)		0 ... 50 m
	Dimension (W x H x L)	140.2 mm x 148.6 mm x 140.3 mm	140 mm x 149 mm x 140 mm
	Temperature range	0 ... 50 °C	0 ... 50 °C
	Degree of protection	IP 65	IP 65
Safety-related switching outputs	2 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP	
Connection type	Cable with Sub-D, 15 -pin Connector, M12, 8 -pin	Cable, 16 -wire Cable with connector, M30, 16 -pin Cable with Sub-D, 15 -pin	
Connection, devices with PROFI-safe			
Interfaces for configuration and diagnosis	Bluetooth Ethernet	Bluetooth Ethernet USB	
Functions	Dynamic contactor monitoring (EDM), selectable	X	X
	E-stop linkage		X
	Safe, internal switch-off delay (STOP 1)		
Features	Features	Integrated level Large plain-text display Removable connection unit with integrated configuration memory	Integrated level Large plain-text display Removable connection unit with integrated configuration memory



RSL 430

Safety laser scanners



RSL 440, 445

Safety laser scanners



RSL 420P

PROFIsafe safety laser scanners



3	3	3
2	2	2
d	d	d
0 ... 3 m 0 ... 4.5 m 0 ... 6.25 m 0 ... 8.25 m	0 ... 3 m 0 ... 4.5 m 0 ... 6.25 m 0 ... 8.25 m	0 ... 3 m 0 ... 4.5 m 0 ... 6.25 m 0 ... 8.25 m
30/40/50/60/70/150 mm	30/40/50/60/70/150 mm	30/40/50/60/70/150 mm
270 °	270 °	270 °
0.1 °	0.1 °	0.1 °
0 ... 20 m	0 ... 20 m	0 ... 20 m
80 ms, ≥	80 ms, ≥	80 ms, ≥
2 Piece(s)	2 Piece(s)	1 Piece(s)
10 + 10 / 10 + 10	Up to 100 / 50	10 / -
2	Up to 10	1
	RSL 445	
	0 ... 50 m	
140 mm x 149 mm x 140 mm	140 mm x 149 mm x 140 mm	140.2 mm x 170 mm x 142 mm 140.2 mm x 200 mm x 142 mm
0 ... 50 °C	0 ... 50 °C	0 ... 50 °C
IP 65	IP 65	IP 65
4 Piece(s), Transistor, PNP	4 Piece(s), Transistor, PNP	PROFIsafe
Cable, 29 -wire Cable with connector, M30, 30 -pin	Cable, 29 -wire Cable with connector, M30, 30 -pin	Connector, M12 PROFINET push-pull 24V, 5 -pin
		3x M12 connector for 2-port switch and voltage supply or 4x M12 connector (L-coded) with additional voltage output AIDA variant with push-pull connectors, communication via copper or fiber-optic cable
Bluetooth Ethernet USB	Bluetooth Ethernet USB	Bluetooth Ethernet PROFINET USB
X	X	
X	X	
X	X	
Integrated level Large plain-text display Removable connection unit with integrated configuration memory	Integrated level Large plain-text display Removable connection unit with integrated configuration memory	Integrated level Large plain-text display Removable connection unit with integrated 2-port PROFINET switch and integrated configuration memory, Conformance Class C, IRT-capable

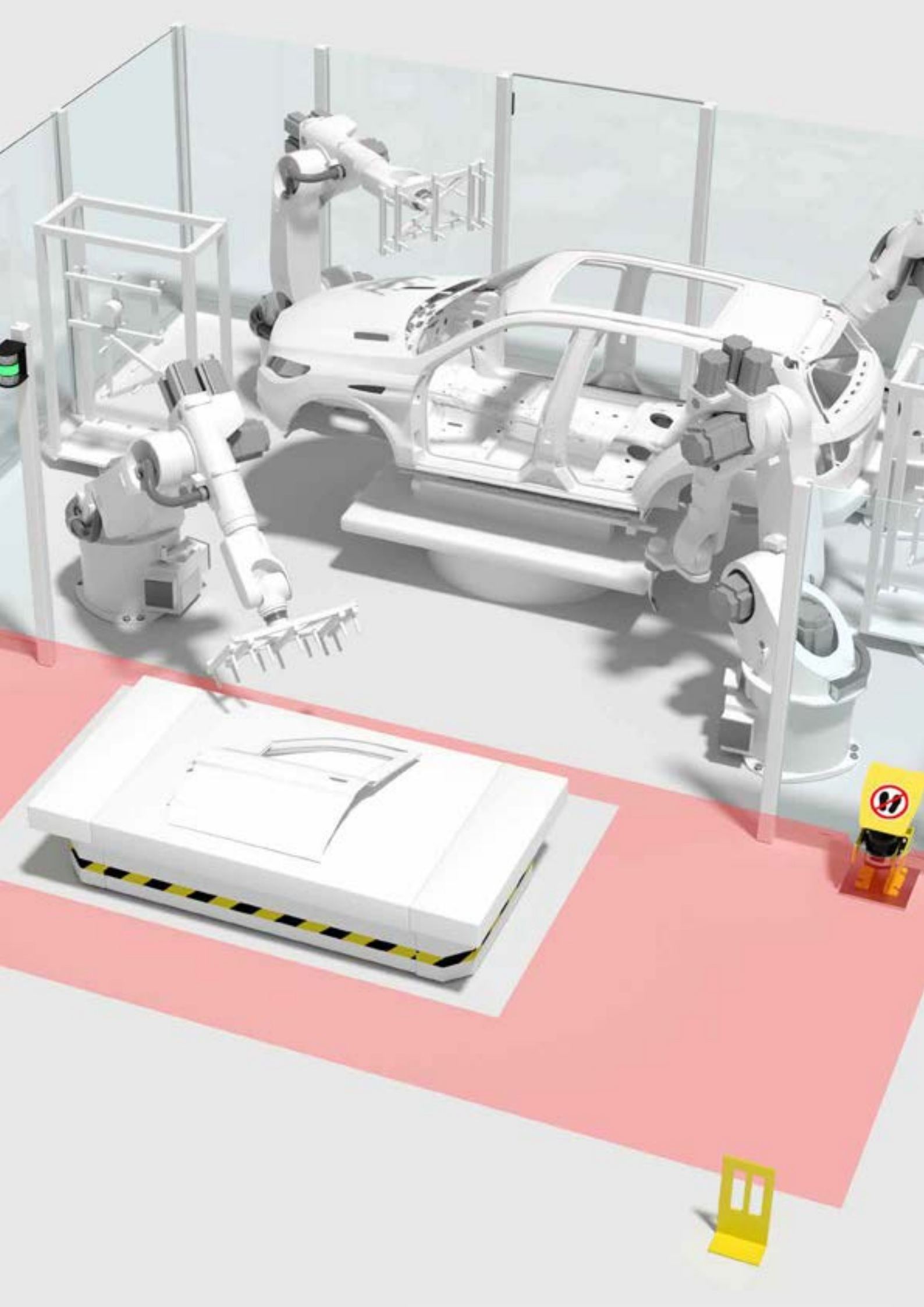
Safety laser scanners



RSL 450P, 455P
PROFIsafe safety laser scanners



Technical data	Type in accordance with EN IEC 61496	3
	SIL in accordance with IEC 61508 and EN IEC 62061 (SILCL)	2
	Performance Level (PL) in accordance with EN ISO 13849-1	d
	Protected field range	0 ... 3 m 0 ... 4.5 m 0 ... 6.25 m 0 ... 8.25 m
	Resolution (adjustable)	30/40/50/60/70/150 mm
	Scanning angle	270 °
	Angular resolution	0.1 °
	Range, warning field	0 ... 20 m
	Response time	80 ms, ≥
	Number of protective functions	4 Piece(s)
	Number of field pairs / 4-field sets	Up to 100 / 50
	Number of independent sensor configurations	Up to 10
	UDP measurement data output optimized for AGV navigation	RSL 455
	Measurement data operating range (90% diffuse reflection)	0 ... 50 m
	Dimension (W x H x L)	140.2 mm x 170 mm x 142 mm 140.2 mm x 200 mm x 142 mm
	Temperature range	0 ... 50 °C
	Degree of protection	IP 65
	Safety-related switching outputs	PROFIsafe
	Connection type	Connector, M12 PROFINET push-pull 24V, 5 -pin
Connection, devices with PROFIsafe	3x M12 connector for 2-port switch and voltage supply or 4x M12 connector (L-coded) with additional voltage output AIDA variant with push-pull connectors, communication via copper or fiber-optic cable	
Interfaces for configuration and diagnosis	Bluetooth Ethernet PROFINET USB	
Features	Integrated level Large plain-text display Removable connection unit with integrated 2-port PROFINET switch and integrated configuration memory, Conformance Class C, IRT-capable	



Safety light curtains

NEW



ELC 100
Type 4 safety light curtains
CE UK CA TÜV

MLC 310
Type 2 safety light curtains
CE UK CA TÜV

	ELC 100	MLC 310	
Technical data	Type in accordance with EN IEC 61496	4	2
	SIL in accordance with IEC 61508 and EN IEC 62061 (SILCL)	3	1
	Performance Level (PL) in accordance with EN ISO 13849-1	e	c
	Resolution	17 mm 30 mm	20 mm 30 mm 40 mm 90 mm
	Operating range	0.5 ... 3 m 0.5 ... 6 m	0 ... 10 m 0 ... 15 m 0 ... 20 m
	Protective field height	300 mm ... 1,500 mm	150 mm ... 3,000 mm
	Response time	4.7 ms ... 21.2 ms	3 ms ... 34 ms
	Profile cross section	34.7 mm x 39.3 mm	29 mm x 35.4 mm
	Temperature range	0 ... 50 °C	-15 ... 55 °C 0 ... 55 °C
	Degree of protection	IP 65	IP 65
	Safety-related switching outputs (OSSDs)	2 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP
	Connection type	Cable with connector, M12, 4 -pin	Connector, M12, 4 -pin Connector, M12, 5 -pin
Functions	Display	LED	LED
	Range reduction, transmission channel changeover		X
	Automatic start/restart	X	X
	Start/restart interlock (RES)		
	Contactormonitoring (EDM)		
	Configuration by means of wiring		
	AS-i Safety interface		
	Extra shock-resistant	X	



MLC 320

Type 2 safety light curtains



MLC 510

Type 4 safety light curtains



MLC 520

Type 4 safety light curtains



2	4	4
1	3	3
c	e	e
20 mm 30 mm 40 mm 90 mm	14 mm 20 mm 30 mm 40 mm 90 mm	14 mm 20 mm 30 mm 40 mm 90 mm
0 ... 10 m 0 ... 15 m 0 ... 20 m	0 ... 6 m 0 ... 10 m 0 ... 15 m 0 ... 20 m	0 ... 6 m 0 ... 10 m 0 ... 15 m 0 ... 20 m
150 mm ... 3,000 mm	150 mm ... 3,000 mm	150 mm ... 3,000 mm
3 ms ... 31 ms	3 ms ... 108 ms	3 ms ... 64 ms
29 mm x 35.4 mm	29 mm x 35.4 mm	29 mm x 35.4 mm
0 ... 55 °C	-30 ... 55 °C -15 ... 55 °C 0 ... 55 °C	-30 ... 55 °C 0 ... 55 °C
IP 65	IP 65	IP 65
2 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP
Connector, M12, 5 -pin Connector, M12, 8 -pin	Connector, M12, 5 -pin	Connector, M12, 5 -pin Connector, M12, 8 -pin
7-segment display LED	LED	7-segment display LED
X	X	X
	X	
X		X
X		X
X		X
	X	
	X	

Safety light curtains



MLC 530

Type 4 safety light curtains



MLC 530 SPG

Type 4 safety light curtains



	MLC 530	MLC 530 SPG	
Technical data	Type in accordance with EN IEC 61496	4	4
	SIL in accordance with IEC 61508 and EN IEC 62061 (SILCL)	3	3
	Performance Level (PL) in accordance with EN ISO 13849-1	e	e
	Resolution	14 mm 20 mm 30 mm 40 mm 90 mm	30 mm 40 mm 90 mm
	Operating range	0 ... 6 m 0 ... 10 m 0 ... 15 m 0 ... 20 m	0 ... 10 m 0 ... 20 m
	Protective field height	150 mm ... 3,000 mm	150 mm ... 3,000 mm
	Response time	3 ms ... 64 ms	100 ms
	Profile cross section	29 mm x 35.4 mm	29 mm x 35.4 mm
	Temperature range	-30 ... 55 °C 0 ... 55 °C	-30 ... 55 °C
	Degree of protection	IP 65	IP 65
	Safety-related switching outputs (OSSDs)	2 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP
	Connection type	Connector, M12, 5 -pin Connector, M12, 8 -pin	Connector, M12, 5 -pin Connector, M12, 8 -pin
Functions	Display	7-segment display LED	7-segment display LED
	Range reduction, transmission channel changeover	X	X
	Automatic start/restart		
	Start/restart interlock (RES)	X	X
	Contacting monitoring (EDM)	X	
	Configuration by means of wiring	X	X
	Blanking, fixed or movable	X	X
	2-sensor muting, timing controlled	X	
	Smart Process Gating		X
	Linkage of safety output	X	X
	Cascading (triple)		
	AS-i Safety interface		
	Ex marking acc. to EN 60079		
Extra shock-resistant	X		



MLC 511 AIDA

Type 4 safety light curtains



MLC 520 Host-Guest

Type 4 safety light curtains



MLC 520 EX2

Type 4 safety light curtains



4	4	4
3	3	3
e	e	e
14 mm 30 mm	14 mm 20 mm 30 mm 40 mm 90 mm	20 mm 30 mm
0 ... 6 m 0 ... 10 m	0 ... 6 m 0 ... 10 m 0 ... 15 m 0 ... 20 m	0 ... 9 m 0 ... 10 m 0 ... 15 m
300 mm ... 1,800 mm	150 mm ... 1,800 mm	450 mm ... 1,800 mm
4 ms ... 39 ms	2 ms ... 39 ms	7 ms ... 31 ms
29 mm x 35.4 mm	29 mm x 53 mm	30.7 mm x 40.3 mm
0 ... 55 °C	0 ... 55 °C	0 ... 55 °C
IP 65	IP 65	IP 65
2 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP
Connector, M12, 4 -pin	Cable with connector, M12, 8 -pin Connector, M12, 5 -pin Connector, M12, 8 -pin	Connector, M12, 5 -pin Connector, M12, 8 -pin
LED	7-segment display LED	7-segment display LED
X	X	X
X		
	X	X
	X	X
	X	X
	X	
	X	
		X

Safety light curtains



MLC 510IP 67/69K
Type 4 safety light curtains
CE UK CA TÜV TÜV

MLC 520-S Extra slim design
Type 4 safety light curtains
CE UK CA eUL TÜV

	MLC 510IP 67/69K	MLC 520-S Extra slim design	
Technical data	Type in accordance with EN IEC 61496	4	4
	SIL in accordance with IEC 61508 and EN IEC 62061 (SILCL)	3	3
	Performance Level (PL) in accordance with EN ISO 13849-1	e	e
	Resolution	14 mm 20 mm 30 mm	14 mm 24 mm
	Operating range	0 ... 8 m 0 ... 12 m 0 ... 4.8 m	0.2 ... 6 m
	Protective field height	300 mm ... 1,500 mm	150 mm ... 1,200 mm
	Response time	4 ms ... 33 ms	7 ms ... 17 ms
	Profile cross section	Ø 52.5 mm	15.4 mm x 32.6 mm
	Temperature range	0 ... 55 °C	-10 ... 55 °C
	Degree of protection	IP 65 IP 66 IP 67 IP 69K	IP 65
Safety-related switching outputs (OSSDs)	2 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP	
Connection type	Cable with connector, M12, 5 -pin	Cable with connector, M12, 5 -pin	
Functions	Display	LED	
	Range reduction, transmission channel changeover	X	
	Automatic start/restart	X	X
	Start/restart interlock (RES)		X
	Contactormonitoring (EDM)		X
	Cascading (triple)		X
	Extremely slim design		X
Degrees of protection IP 67 / IP 69K, mounted in protective tube	X		



Multiple light beam safety devices



MLD 310, 510

Type 2 / 4 multiple light beam safety devices



Technical data	Type in accordance with EN IEC 61496	2 4
	SIL in accordance with IEC 61508 and EN IEC 62061 (SILCL)	1 3
	Performance Level (PL) in accordance with EN ISO 13849-1	c e
	Number of beams	2 Piece(s) 3 Piece(s) 4 Piece(s)
	Beam spacing	300 mm 400 mm 500 mm
	Transmitter-receiver systems operating range	0.5 ... 50 m 20 ... 70 m
	Transceiver systems operating range	0.5 ... 6 m 0.5 ... 8 m
	Response time	25 ms ... 30 ms
	Profile cross section	52 mm x 64.7 mm
	Ambient temperature, operation	-30 ... 55 °C
	Degree of protection	IP 67
	Safety-related switching outputs (OSSDs)	2 Piece(s), Transistor, PNP
	Connection type	Connector, M12, 5 -pin
	Functions	Display
Start/restart interlock (RES)		
Contactormonitoring (EDM), selectable		
Configuration by means of wiring		
Range reduction (for transmitter-receiver systems)		X
Integrated laser alignment aid (optional for transmitter-receiver systems)		X
2-sensor muting (timing controlled)		
2-sensor muting (sequence controlled)		
4-sensor muting (timing controlled)		
Alternative connection for second muting signal, muting enable function, muting-timeout extension, partial muting		
Integrated status indicator (optional)		X
AS-i Safety interface (optional)		MLD 510



MLD 320, 520

Type 2 / 4 multiple light beam safety devices



MLD 330, 530

Type 2 / 4 multiple light beam safety devices



MLD 335, 535

Type 2 / 4 multiple light beam safety devices



2 4	2 4	2 4
1 3	1 3	1 3
c e	c e	c e
2 Piece(s) 3 Piece(s) 4 Piece(s)	2 Piece(s) 3 Piece(s) 4 Piece(s)	2 Piece(s) 3 Piece(s) 4 Piece(s)
300 mm 400 mm 500 mm	300 mm 400 mm 500 mm	300 mm 400 mm 500 mm
0.5 ... 50 m 20 ... 70 m	0.5 ... 50 m 20 ... 70 m	0.5 ... 50 m 20 ... 70 m
0.5 ... 6 m 0.5 ... 8 m	0.5 ... 6 m 0.5 ... 8 m	0.5 ... 6 m 0.5 ... 8 m
25 ms	50 ms	50 ms
52 mm x 64.7 mm	52 mm x 64.7 mm	52 mm x 64.7 mm
-30 ... 55 °C	-30 ... 55 °C	-30 ... 55 °C
IP 67	IP 67	IP 67
2 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP
Connector, M12, 5 -pin Connector, M12, 8 -pin	Connector, M12, 5 -pin Connector, M12, 8 -pin	Connector, M12, 5 -pin Connector, M12, 8 -pin
7-segment display LED	7-segment display LED	7-segment display LED
X	X	X
X	X	X
X	X	X
X	X	X
X	X	X
	X	X
	X	X
	X	X
	X	X
X	X	X

Protective sensor sets and accessories



DC / UDC
Device columns

UMC
Mirror columns

Description	Features	For freestanding, stable floor assembly of: MLD 300, MLD 500 multiple light beam safety devices and MLC 500, MLC 300 safety light curtains	For multi-sided safeguarding of danger zones together with: MLD 500, MLD 300 multiple light beam safety devices and MLC 500, MLC 300 safety light curtains
Consisting of	Column*	DC device column UDC device column	UMC mirror column
	Safety sensor		
	Number of muting sensors		
	Type of muting sensors**		
	Number of individual mirrors		2 Piece(s) 3 Piece(s) 4 Piece(s)
	Mirror length (continuous mirror)		970 mm ... 1,870 mm
	Accessories, included in the set	Mounting accessories Protective screen (optional)	Mounting accessories
	Column height without foot	900 mm ... 3,100 mm	900 mm ... 1,600 mm



MLD-UDC

Protective sensor sets

MLDSET

Protective sensor sets

Set-AC-M

Muting sensor sets

Pre-assembled sets. For fast mounting and easy commissioning, immediately ready for use.

Complete sets for access guarding with muting function. Pre-assembled, fast mounting and easy commissioning, immediately ready for use through pluggable connections.

Pre-assembled sets for fast mounting and error-free commissioning of muting applications. Function in combination with MLD multiple light beam safety devices and MLC safety light curtains.

UDC device column

UDC device column

MLD 500 multiple light beam safety device, transmitter/receiver or transceiver/mirror systems

MLD 500 multiple light beam safety device with muting function

2 Piece(s) | 4 Piece(s)

1 Piece(s) | 2 Piece(s) | 4 Piece(s)

PRK 25C retro-reflective photoelectric sensors

PRK 25C retro-reflective photoelectric sensors

Mounting accessories | Protective screen (optional)

Connection module | Mounting accessories | Mounting brackets for sensors/reflectors | Protective screen (optional)

Mounting brackets

900 mm ... 2,500 mm

1,300 mm ... 1,600 mm

Protective sensor sets and accessories



M4 / M7
Muting indicators

Description	Features	For reliably displaying the muting state in the case of safety-relevant applications. Use in combination with MLD multiple light beam safety devices or MLC safety light curtains.
Consisting of	Accessories, included in the set	Mounting bracket



Single light beam safety devices

Technical data	Type in accordance with EN IEC 61496
	SIL in accordance with IEC 61508 and EN IEC 62061 (SILCL)
	Performance Level (PL) in accordance with EN ISO 13849-1
	Operating range
	Light source
	Housing material
	Dimension (W x H x L)
	Ambient temperature, operation
	Degree of protection
	Safety-related switching outputs (OSSDs)
	Switching outputs
	Connection type
	Functions
Start/restart interlock (RES)	
Contactormonitoring (EDM), selectable	
Configuration by means of wiring	
Range reduction	
Integrated laser alignment aid	
2-sensor muting (timing or sequence controlled)	
Alternative connection for second muting signal, muting enable function, muting-timeout extension	
AS-i Safety interface	



MLD 500

Type 4 single light beam safety devices



SLS 46C

Type 4 single light beam safety devices



SLS 46C

Type 2 single light beam safety devices



4	4, In combination with MSI-TRMB safety relay	2, In combination with a suitable test monitoring unit, e.g. MSI-TR1B
3	3, In combination with MSI-TRMB safety relay	1, In combination with a suitable test monitoring unit, e.g. MSI-TR1B
e	e, In combination with MSI-TRMB safety relay	c, In combination with a suitable test monitoring unit, e.g. MSI-TR1B
0.5 ... 70 m 20 ... 100 m	0,25 ... 40 m 5 ... 70 m	0.5 ... 40 m 5 ... 70 m
LED, Infrared	LED, Infrared LED, Red	LED, Infrared LED, Red
Metal	Plastic	Plastic
52 mm x 193 mm x 64.7 mm	20.5 mm x 76.3 mm x 44 mm	20.5 mm x 76.3 mm x 44 mm
-30 ... 55 °C	-30 ... 60 °C	-30 ... 60 °C
IP 67	IP 67 IP 69K	IP 67 IP 69K
2 Piece(s), Transistor, PNP		
1 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP	2 Piece(s), Transistor, PNP
Connector, M12	Cable, 2,000 mm Connector, M12	Cable, 2,000 mm Connector, M12
7-segment display LED	LED	LED
X		
X		
X		
X		
X		
X		
X		
X		
X		

Safety Radar Systems



LBK S-01

LBK-ISC controller



LBK SBV-01

LBK-ISC controller



	LBK S-01	LBK SBV-01
General	SIL in accordance with IEC 61508 and EN IEC 62061 (SILCL)	2
	Performance Level (PL) in accordance with EN ISO 13849-1	d
	Category in accordance with EN ISO 13849-1	2
	Operating principle	Detection of movement Detection of persons
	Response time	100 ms
	Ambient temperature, operation	-30 ... 60 °C
Sensor	Operating range	0 ... 4 m
	Angle of radiation, horizontal	Narrow: 50° Wide: 110°
	Angle of radiation, vertical	Narrow: 15° Wide: 30°
	Restart delay time (automatic start)	10,000 ms
	Frequency range	24,000 ... 24,500 MHz
	Emitted power	≤ 13 dBm
	Dimensions (W x H x L)	165 mm x 123 mm x 49 mm
	Connection	Connector, M12, 5 -pin
	Supply voltage U _B	12 V, DC, -20 %/20 %
	Degree of protection	IP 67
Controller	Dimensions (W x H x L)	105 mm x 58 mm x 103 mm
	Degree of protection	IP 20
	Functions	Changeover between configurations Connection of up to 6 sensors Deactivation of sensor groups Start/restart interlock (RES), selectable Synchronization of controllers
		Changeover between configurations Connection of up to 6 sensors Deactivation of sensor groups Start/restart interlock (RES), selectable Synchronization of controllers
Interfaces	Safety-related switching outputs	ISC-02/03: 2 x 2x transistor outputs, PNP (OSSDs) ISC Bus PS: additional PROFIsafe
	Inputs	2x (2-channel)
	Signal outputs	The PNP transistor outputs can be configured as signal outputs
	Interfaces for configuration and diagnosis	ISC-02, ISC BUS PS: Ethernet TCP/IP ISC-02/03, ISC BUS PS: Micro-USB



Safety switches

Technical data	Type
	Safety
	Function
	Actuators
	Housing material
	Degree of protection
	Contact allocation
	Connection type
	Cable entry
	Dimension (W x H x L)
Functions	Functions
Features	Features



S20, S200
Safety switches



S300
Safety position switches



S400, S410
Safety hinge switches



Interlock device without guard interlocking, ISO 14119	Interlock device without guard interlocking, ISO 14119	Interlock device without guard interlocking, ISO 14119
For safety applications up to performance level PL e/SIL 3	For safety applications up to performance level PL e/SIL 3	For safety applications up to performance level PL e/SIL 3
Safety switches with separate actuator	Safety switches with plunger and roll actuator	Safety switches and door hinge in one component
Mechanical tongue, with low coding level in accordance with EN ISO 14119	Actuated by unencoded cam in accordance with EN ISO 14119	Encapsulated position switch inside hinge
Metal Plastic	Metal Plastic	Metal
IP 67 IP 67 when in the plugged-in and screwed-down state (EN 60529)	IP 67	IP 67 IP 69K
1NC + 1NO 2NC 2NC + 1NO 3NC	1NC + 1NO 2NC + 1NO	2NC + 1NO
Connector, M12 Terminal	Connector, M12 Terminal	Cable Cable with connector, M12 Connector, M12
1 Piece(s), M20x1.5 1 Piece(s), PG13.5 3 Piece(s), M20x1.5	1 Piece(s), M20x1.5 3 Piece(s), M20x1.5	
30.8 mm x 30.8 mm x 93 mm 40 mm x 38 mm x 109.5 mm 40 mm x 38.6 mm x 108.9 mm 52.2 mm x 31.6 mm x 90.5 mm	40 mm x 39 mm x 97 mm 56 mm x 33 mm x 88 mm 56 mm x 33 mm x 107 mm	49 mm x 22.5 mm x 100.6 mm 79 mm x 22.5 mm x 100.6 mm
Positive-opening contacts for integration in a safety circuit Universal use with 5 actuator approach directions Up to 8 different actuators	6 different plunger and roll actuators Positive-opening contacts for integration in a safety circuit Switching direction selectable	180° maximum opening angle of the protective device, adjustable switching point Optional additional hinges (without contacts) Positive-opening contacts for integration in a safety circuit
Easy mounting with standard construction High-quality silver contacts for long life expectancy	Extremely durable and robust Universal use with individually set actuator approach directions and angles in 10° grid	Elegant design for discreet and effective integration in the system Hidden cable routing thanks to connection on rear side High protection against tampering through encapsulated position switch Model S410 with wide fork dimension for attachment to special materials, e.g. glass

Safety locking devices



L100
Safety locking devices
CE UK CA (Y) cULus

Technical data	Type	Interlock device with guard interlocking, ISO 14119
	Safety	For safety applications up to performance level PL e/SIL 3
	Housing material	Metal Plastic
	Degree of protection	IP 67
	Actuators	Mechanical tongue, with low coding level in accordance with EN ISO 14119
	Encoding	
	Locking type	Electromagnetic Spring force
	Operating principle	Open circuit current principle – Actuator locked if electromagnet is activated Quiescent current principle – Actuator locked if electromagnet is deactivated
	Locking force, max.	1,100 N 2,800 N
	Extraction force, unlocked actuator	30 N
	Connection type	Terminal
	Cable entry	3 Piece(s), M20 x 1.5
Functions	Integration in the safety circuit	Positive-opening contacts for integration in the safety circuit
	Type of display	
	Release device (optional)	Auxiliary release with lock
	Special functions	
Features	Features	Multiple heavy-duty actuators for a wide range of installation conditions Universal use with 5 actuator approach directions



L200
Safety locking devices
CE UK CA TÜV



L250
Safety locking devices
CE UK CA TÜV

L300
Safety locking devices
CE UK CA TÜV

Interlock device with guard interlocking, ISO 14119	Interlock device with guard interlocking	Interlock device with guard interlocking
For safety applications up to performance level PL e/SIL 3	Performance Level PL e/SIL 3 with a single device	Performance Level PL e/SIL 3 with a single device
Metal	Plastic	Metal
IP 67	IP 67 IP 69K	IP 65 IP 67 IP 69K
Mechanical tongue, with low coding level in accordance with EN ISO 14119	Mechanical tongue with RFID-encoded actuator in accordance with EN ISO 14119	Mechanical tongue with RFID-encoded actuator in accordance with EN ISO 14119
	AC-L250-SCA: low AC-L250-UCA: high	AC-L300-SCA: low AC-L300-UCA: high
Electromagnetic Spring force	Electromagnetic Spring force	Electromagnetic Spring force
Open circuit current principle – Actuator locked if electromagnet is activated Quiescent current principle – Actuator locked if electromagnet is deactivated	Open circuit current principle – Actuator locked if electromagnet is activated Quiescent current principle – Actuator locked if electromagnet is deactivated	Open circuit current principle – Actuator locked if electromagnet is activated Quiescent current principle – Actuator locked if electromagnet is deactivated
2,800 N	2,100 N	9,750 N
30 N	20 N	30 N
Terminal	Cable with connector, M12 Connector, M12	Connector, M12 Connector, M23 Terminal
3 Piece(s), M20 x 1.5		1 Piece(s), M20x1.5 3 Piece(s), M20x1.5
Positive-opening contacts for integration in the safety circuit	OSSD safety-related switching outputs	OSSD safety-related switching outputs
LED	LED	LED
Auxiliary release with lock Escape release button	Auxiliary release Auxiliary release with lock Escape release button	Auxiliary release Escape release button
	CD-B command devices with coordinated function and design	Models with integrated command and E-Stop buttons
Multiple heavy-duty actuators for a wide range of installation conditions Universal use with 5 actuator approach directions Variable installation options: Flexible and independent alignment of device head and escape release	Flexibly mounted actuator enables secure closing even with warped doors Independent alignment of connection cable and auxiliary release/escape release Large center opening for actuator shaft Lockout-tagout (optional) Optional door handle for simple mounting of switches and actuators Optional remote escape unlocking button with 5 m cable Variable installation options: Front and side mounting with just 2 screws, independent alignment of connection cable and auxiliary release/escape release	Flexibly mounted actuator enables secure closing even with warped doors Large center opening for actuator shaft Lockout-tagout (optional) Optional door handles for simple mounting of switches and actuators Variable installation options: Flexible and independent alignment of device head and escape release

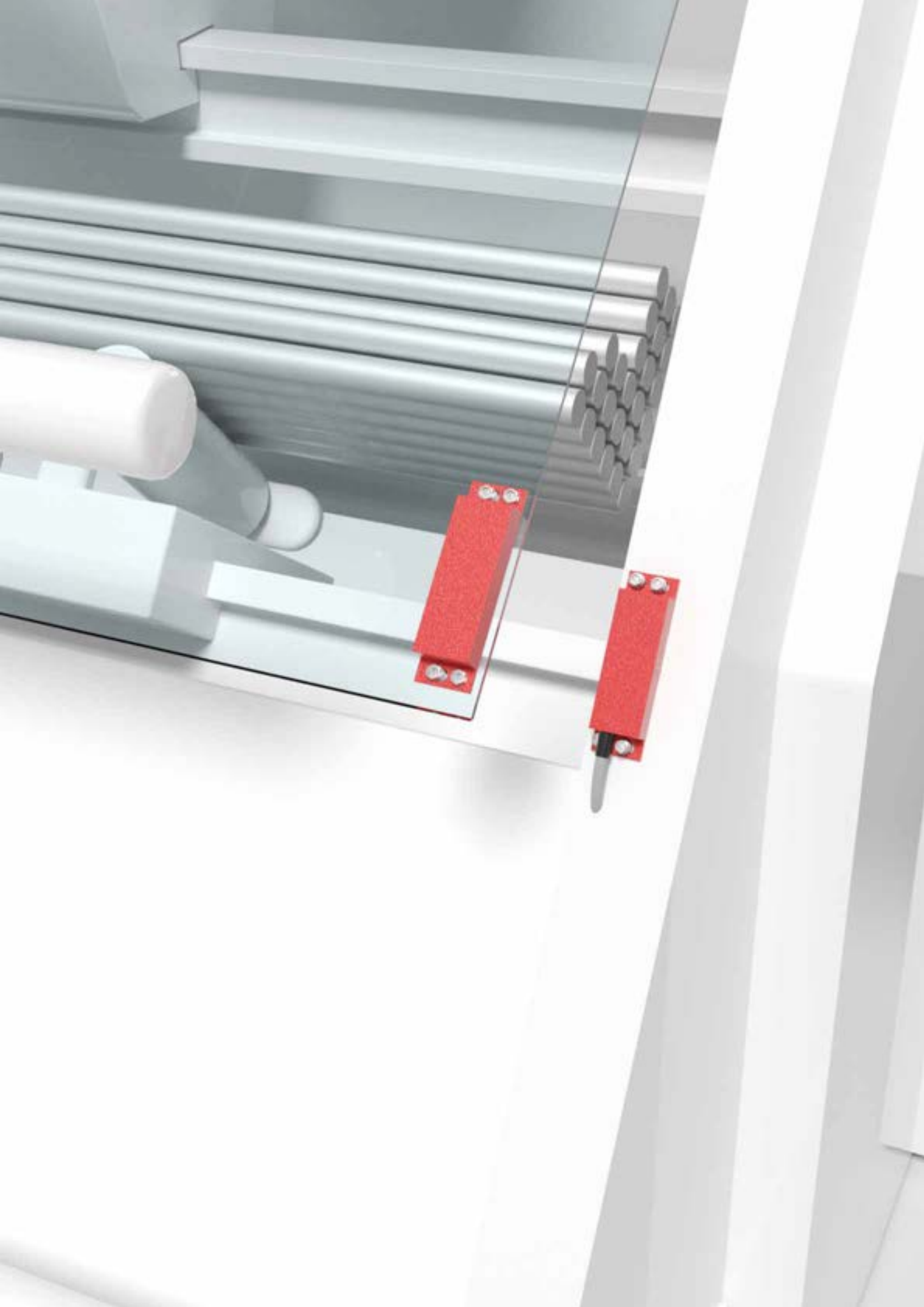
Safety proximity sensors



MC 300
Magnetically coded sensors
CE  

RD 800
Safety transponders
CE   

Technical data			
Switch type in accordance with EN ISO 14119		Type 4 interlock device, contactless actuation, low coding level	Type 4 interlock device, contactless actuation, high coding level
Performance level / category in accordance with EN ISO 13849-1		PL e / cat. 4 in combination with a suitable evaluation unit	PL e / cat. 4
Housing material		Plastic	Plastic
Degree of protection		IP 67	IP 67 IP 69K
Dimension (W x H x L)		25 mm x 13 mm x 88 mm 26.2 mm x 13 mm x 36 mm M30 x 36 mm	25 mm x 18 mm x 72 mm
Assured cut-in distance (Sao), max.		3 mm ... 9 mm	10 mm
Assured cut-out distance (Sar), min.		11 mm ... 30 mm	16 mm
Contact allocation / safety output		1NC + 1NO 2NO 2NO + 1NO (signaling)	Safety-related switching output OSSD
Actuator coding		Actuator with low coding level in accordance with EN ISO 14119	Actuator with low or high coding level in accordance with EN ISO 14119
Connection type		Cable with connector, M12 Cable with wire-end sleeves Connector, M8	Cable Connector, M12
Features		Contactless actuation without mechanical contacts LED status indicator Long life expectancy Magnetically coded (reed contacts) Not sensitive to soiling	Connection in series with up to 32 devices possible Contactless actuation without mechanical contacts Long life expectancy Models with programming input for teaching-in actuators Not sensitive to soiling RFID coded, maximum protection against manipulation Status and diagnostics display via 4 LEDs



Safety command devices

Technical data	Switch type
	Type of actuation
	Actuation directions
	Type of unlocking
	Extraction force, unlocked actuator
	Actuation force (pull-out with forced separation)
	Actuation force (slacken)
	Button actuation force
	Contact allocation
	Housing material
	Degree of protection
	Type of connection
	Number of cable entries
	Features



ERS 200

E-Stop rope switch



ESB 200

E-Stop button



CD-B

Command devices



E-Stop command device, EN ISO 13850	E-Stop command device, EN ISO 13850	E-Stop command device, EN ISO 13850
Rope	E-Stop button, red	Button, blue Button, white/button, blue Button, white/button, blue/E-Stop button, red
On longitudinal axis To left To right		
Indicator button (pull)	Rotary release	Rotary release
83 N 235 N		
90 N 250 N		
63 N 147 N		
	25 N	
1NC + 1NO 2NC 2NC + 1NO	2NC 2NC + 1NO	1NO 2NC + 2NO 2NO
Metal	Plastic	Plastic
IP 67	IP 67 IP 69K	IP 65
Connector Terminal	Connector Terminal	Connector
1 Piece(s) 3 Piece(s)	5 Piece(s)	
Clicks in on both sides with positive-opening contacts Integration in control circuits up to category 4 in accordance with EN ISO 13849-1 Position-independent E-STOP command input Reset function (reset button with indicator) Rope head with alignment indicator Simple rope adjustment by means of switching point indicator	Position-dependent E-Stop command input Protected screw fitting Reset function (via rotary knob or key)	Dimensions and design identical to L250 series locking devices Position-dependent E-Stop command input Protected screw fitting Reset function (via rotary knob, for E-Stop button)

Safety relays



MSI-SR4B



MSI-SR5B



Technical data	Application	E-Stop circuits Optoelectronic protective devices Position switches (mechanical contacts) Solenoid switches (reed contacts, equivalent) Transponder switches (OSSD outputs)	E-Stop circuits Optoelectronic protective devices Position switches (mechanical contacts) Solenoid switches (reed contacts, equivalent) Transponder switches (OSSD outputs)
	Functions	Contacting monitoring (EDM) Cross circuit monitoring Start/restart interlock (RES)	Contacting monitoring (EDM) Cross circuit monitoring Double sensor monitoring Start/restart interlock (RES)
	Start / restart	Automatic Manual	Automatic Manual
	SIL in accordance with IEC 61508	3	3
	Performance Level (PL) in accordance with EN ISO 13849-1	e	e
	Category in accordance with EN ISO 13849-1	4	4
	Max. continuous current per path	3 A	2 A
	Supply voltage U_B	24 V, -20 ... 20 %, AC/DC	24 V, -20 ... 20 %, DC
	Power consumption, max.	3 W, For 24 V, plus output load	4.8 W, For 24 V, plus output load
	Number of outputs, safety-oriented, undelayed, contact-based	3 Piece(s)	2 Piece(s)
	Number of outputs, safety-oriented, delayed, contact-based	0 Piece(s)	0 Piece(s)
	Number of outputs, signaling function, undelayed, contact-based	1 Piece(s)	0 Piece(s)
	Number of outputs, signaling function, undelayed, semiconductor	0 Piece(s)	0 Piece(s)
	Response delay time	10 ms	10 ms
	Clamp type	Screw terminal Spring-cage terminal	Screw terminal Spring-cage terminal
Dimension (W x H x L)	22.5 mm x 99 mm x 114.1 mm 22.5 mm x 111 mm x 114.1 mm	22.5 mm x 99 mm x 114.1 mm 22.5 mm x 111 mm x 114.1 mm	
Ambient temperature, operation	0 ... 55 °C	0 ... 55 °C	



MSI-SR-LC31AR, MSI-SR-LC31MR

MSI-SR-LC21

MSI-SR-ES31



E-Stop circuits Optoelectronic protective devices Position switches (mechanical contacts) Solenoid switches (reed contacts, equivalent) Transponder switches (OSSD outputs)	E-Stop circuits Optoelectronic protective devices Position switches (mechanical contacts) Solenoid switches (reed contacts, equivalent) Transponder switches (OSSD outputs)	E-Stop circuits Position switches (mechanical contacts)
Cross circuit monitoring One- or two-channel actuation	Contactor monitoring (EDM) Start/restart interlock (RES)	Contactor monitoring (EDM) Start/restart interlock (RES)
Automatic Manual	Automatic Manual	Automatic Manual
3	3	2
e	e	d
4	4	3
8 A	6 A	8 A
24 V, -15 ... 10 %, AC/DC	24 V, -15 ... 10 %, AC/DC	24 V, -15 ... 10 %, AC/DC
1.6 W, For 24 V, plus output load	2 W, For 24 V, plus output load	1.3 W, For 24 V, plus output load
3 Piece(s)	2 Piece(s)	3 Piece(s)
0 Piece(s)	0 Piece(s)	0 Piece(s)
1 Piece(s)	1 Piece(s)	1 Piece(s)
0 Piece(s)	0 Piece(s)	0 Piece(s)
10 ms	25 ms	60 ms
Screw terminal Spring-cage terminal	Screw terminal Spring-cage terminal	Screw terminal Spring-cage terminal
22.5 mm x 96.5 mm x 114 mm 22.5 mm x 106.5 mm x 114 mm	22.5 mm x 96.5 mm x 114 mm 22.5 mm x 106.5 mm x 114 mm	22.5 mm x 96.5 mm x 114 mm 22.5 mm x 106.5 mm x 114 mm
-25 ... 65 °C	-25 ... 55 °C	-25 ... 55 °C

Safety relays



MSI-SR-2H21



MSI-MC310



Technical data	Application	Evaluation unit for two-hand control devices in accordance with DIN EN ISO 13851 type IIIC	Evaluation unit for magnetically coded sensors with antivalent reed contacts
	Functions	For stop category 0 Two-channel actuation (one normally open contact and one normally closed contact for each) Monitoring of the synchronous actuation	For stop category 0 Start/restart interlock (RES) Static contactor monitoring (EDM)
	Start / restart	Through synchronous actuation	Automatic Manual
	SIL in accordance with IEC 61508	3	3
	Performance Level (PL) in accordance with EN ISO 13849-1	e	e
	Category in accordance with EN ISO 13849-1	4	4
	Max. continuous current per path	6 A	3 A
	Supply voltage U_B	24 V, -15 ... 10 %, AC/DC	24 V, -10 ... 10 %, AC/DC
	Power consumption, max.	1.9 W, For 24 V, plus output load	4.6 W, For 24 V, plus output load
	Number of outputs, safety-oriented, undelayed, contact-based	2 Piece(s)	2 Piece(s)
	Number of outputs, safety-oriented, delayed, contact-based	0 Piece(s)	0 Piece(s)
	Number of outputs, signaling function, undelayed, contact-based	1 Piece(s)	1 Piece(s)
	Number of outputs, signaling function, undelayed, semiconductor	0 Piece(s)	0 Piece(s)
	Response delay time	50 ms	20 ms
	Type of terminal	Screw terminal Spring-cage terminal	Screw terminal
	Dimension (W x H x L)	22.5 mm x 96.5 mm x 114 mm 22.5 mm x 107 mm x 114 mm	22.5 mm x 99 mm x 113.6 mm
Ambient temperature, operation	-25 ... 55 °C	0 ... 55 °C	



MSI-SR-LC21DT30

MSI-DT30

MSI-CM52B



Moving guards, electro-sensitive protective equipment for controlled stopping (stop category 0 and 1 in accordance with IEC 60204)	Moving guards, electro-sensitive protective equipment for controlled stopping (stop category 0 and 1 in accordance with IEC 60204)	Contact extension for safety relays and safety PLCs
Cross circuit monitoring One- or two-channel operation Start/restart interlock (RES) Time-delayed shutdown (STOPP1)	Cross circuit monitoring One- or two-channel operation Start/restart interlock (RES) Time-delayed shutdown (STOPP1)	Feedback path for EDM integration One- or two-channel operation
Automatic Manual	Automatic Manual	Automatic
3	3	3
e	e	e
4	4	4
6 A	6 A	6 A
24 V, -15 ... 10 %, AC/DC	24 V, -15 ... 10 %, AC/DC	24 V, -15 ... 10 %, AC/DC
2.6 W, For 24 V, plus output load	1.8 W, For 24 V, plus output load	1.7 W, For 24 V, plus output load
2 Piece(s)	2 Piece(s)	5 Piece(s)
1 Piece(s)	2 Piece(s)	0 Piece(s)
0 Piece(s)	0 Piece(s)	1 Piece(s)
0 Piece(s)	0 Piece(s)	0 Piece(s)
25 ms	20 ms	20 ms
Screw terminal Spring-cage terminal	Screw terminal Spring-cage terminal	Screw terminal Spring-cage terminal
22.5 mm x 96.5 mm x 114 mm 22.5 mm x 106.5 mm x 114 mm	22.5 mm x 99 mm x 114.5 mm 22.5 mm x 111 mm x 114.5 mm	22.5 mm x 99 mm x 114.5 mm
-25 ... 55 °C	-20 ... 55 °C	-20 ... 55 °C

Safety relays



MSI-RM2B



Technical data	Application	Signal conversion of electronic safety outputs on potential-free relay contacts
	Functions	Feedback path for EDM integration
	Start / restart	Automatic
	SIL in accordance with IEC 61508	3
	Performance Level (PL) in accordance with EN ISO 13849-1	e
	Category in accordance with EN ISO 13849-1	Up to 4 (depending on the category of the upstream protective device)
	Max. continuous current per path	3 A
	Supply voltage U_B	24 V, -20 ... 20 %, DC
	Power consumption, max.	2.5 W, For 24 V, plus output load
	Number of outputs, safety-oriented, undelayed, contact-based	2 Piece(s)
	Number of outputs, safety-oriented, delayed, contact-based	0 Piece(s)
	Number of outputs, signaling function, undelayed, contact-based	1 Piece(s)
	Number of outputs, signaling function, undelayed, semiconductor	0 Piece(s)
	Response delay time	10 ms
	Type of terminal	Screw terminal Spring-cage terminal
	Dimension (W x H x L)	17.5 mm x 99 mm x 114.1 mm 17.5 mm x 111 mm x 114.1 mm
Ambient temperature, operation	0 ... 50 °C	



MSI-TR1B/2B

MSI-TRMB

MSI-MD-FB



Evaluation unit for type 2 single beam safety devices in accordance with IEC/EN 61496

Evaluation unit for type 4 single beam safety devices in accordance with IEC/EN 61496

Muting interface for muting applications in combination with standard variants of the MLC and ELC safety light curtains, as well as MLD multiple light beam safety devices

“Error” signal output |
 “Safety ON” signal output |
 Contactor monitoring (EDM) |
 Increased availability through additional filter time |
 Periodic function test |
 Start/restart interlock (RES)

Contactor monitoring (EDM) |
 Periodic function test |
 Start/restart interlock (RES)

Muting-timeout extension |
 Muting enable function |
 Sequence controlled 2-sensor muting |
 Sequence controlled 4-sensor muting |
 Timing controlled 2-sensor muting

Automatic | Manual

Automatic | Manual

Automatic | Manual

1

3

3

c

e

e

2

4

4

2 A

3 A

0.3 A

24 V, -20 ... 20 %, DC

24 V, -20 ... 20 %, DC

24 V, -20 ... 20 %, DC

4.8 W, For 24 V, plus output load

3 W, For 24 V, plus output load

3.6 W, For 24 V, plus output load

2 Piece(s)

2 Piece(s)

0 Piece(s)

0 Piece(s)

0 Piece(s)

0 Piece(s)

2 Piece(s)

1 Piece(s)

20 ms | 130 ms

130 ms

5 ms

Screw terminal |
 Spring-cage terminal

Screw terminal |
 Spring-cage terminal

Connector, M12

22.5 mm x 99 mm x 114.1 mm |
 22.5 mm x 111 mm x 114.1 mm

22.5 mm x 99 mm x 114.1 mm |
 22.5 mm x 111 mm x 114.1 mm

60 mm x 38.3 mm x 225 mm

-30 ... 60 °C

-25 ... 55 °C

-30 ... 60 °C

Programmable safety controls



MSI 410



MSI 430



	MSI 410	MSI 430	
Technical data	Type of article	Safety control	Safety control
	Category in accordance with EN ISO 13849-1	4	4
	Performance Level (PL) in accordance with EN ISO 13849-1	Up to and including e	Up to and including e
	SIL in accordance with IEC 61508 and SILCL in accordance with EN IEC 62061	3	3
	Number of safe I/Os	20 IN, 4 OUT	16 IN, 4 OUT, 4 programmable I/O
	Maximum switching power per output	≤ 4 A	≤ 4 A
	Interface	USB	Ethernet USB
	Supply voltage U _B	24 V, DC	24 V, DC
	Ambient temperature, operation	-25 ... 65 °C	-25 ... 65 °C
	Dimension (W x H x L)	45 mm x 96.5 mm x 121 mm 45 mm x 107 mm x 121 mm	45 mm x 96.5 mm x 121 mm 45 mm x 107 mm x 121 mm
	Type of terminal	Screw terminal Spring-cage terminal	Screw terminal Spring-cage terminal
	Maximum switching power per output		
Functions	Expandable with up to 12 I/O modules	X	X
	Configuration via mini USB	X	
	Configuration via mini USB or Ethernet (TCP/IP)		X
	3 Industrial Ethernet protocols on-board: PROFINET, EtherNet IP, Modbus TCP		X
	Transfer of diagnostic data via external fieldbus gateways	X	X
	Program memory in SD card format (512 MB)	X	X
	Freely configurable with MSI.designer (license-free)	X	X
	40 certified function modules	X	X
	Up to 300 function modules in a project	X	X
	Other functions	Configurable report Integrated simulation with logic analyzer Online diagnosis	Configurable report Integrated simulation with logic analyzer Online diagnosis



MSI-EM-I8, MSI-EM-I084

MSI-EM-I084NP

**MSI-FB-EtherCAT, MSI-FB-PROFIBUS,
MSI-FB-CANopen**

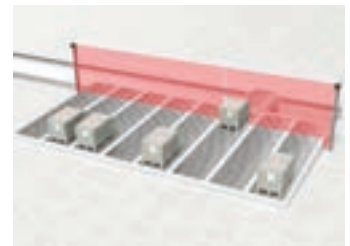
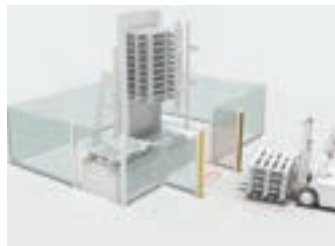
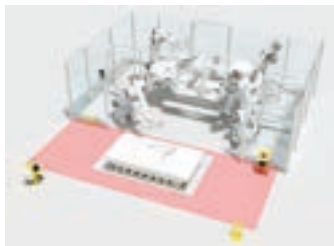


Safe I/O module Safe input module	Non-safe I/O module	Fieldbus gateway
4		
e		
3		
8IN 8IN,4OUT	4 IN, 4 OUT, 4 programmable I/O	
4 A		
		CANopen EtherCAT PROFIBUS DP
24 V, DC	24 V, DC	24 V, DC
-25 ... 65 °C	-25 ... 65 °C	-25 ... 55 °C
22.5 mm x 96.5 mm x 120.8 mm 22.5 mm x 107 mm x 120.8 mm	22.5 mm x 96.5 mm x 120.8 mm 22.5 mm x 107 mm x 120.8 mm	22.5 mm x 96.5 mm x 121 mm 22.5 mm x 96.5 mm x 126.5 mm
Screw terminal Spring-cage terminal	Screw terminal Spring-cage terminal	Screw terminal
	4 A0.5 A	

Safety Solutions

Easy. Safe. Productive.

The increasing automation of processes places growing demands on safety concepts. Classic concepts such as muting are often pushed to their limits here, e.g. at transfer stations and material locks. Our innovative safety solutions guarantee gapless safety, efficient material flow and high availability of your system, even with automatic processes.



Advantages for you

- Save time and money with our pre-developed safety solutions
- All safety solutions are CE certified and compliant with standards. This gives you legal security.
- The intelligent and innovative safety concepts ensure smooth processes and seamless safety – even where classic concepts reach their limits
- Every safety solution is individually tailored to your system layout
- Our teams of certified safety experts are with you throughout the project

Benefit from our experience

Innovative ideas are based on experience and know-how. For more than 30 years, we have been supporting safety-related applications in different industries by offering a broad range of products. Our safety experts have comprehensive knowledge of the latest norms and standards and extensive experience in designing safety concepts. This allows us to develop efficient safety solutions for use in automated environments.

- Global network of certified experts for the creation of safety concepts and the validation of the solutions on-site
- In-house Solutions Engineering Center
- Development and design according to the V-model in accordance with EN ISO 13849-1
- Extensive selection of in-house safety products



Easy. Safe. Productive.

Complete solutions for your systems

Our solutions are based on qualified safety concepts which, if necessary, can also be extended or created new. We take care of all the necessary process steps, from standards research to start-up support. And in the project, each solution is individually adapted to your system layout.

Concept and design

The conceptualization and design of the safety solutions is carried out entirely by our Solutions Engineering Center.

This includes:

- Directives and standard research
- Creation of the safety concept and the system architecture
- Software development and validation
- Comprehensive documentation, including CE declaration of conformity



Services – Individual for your project

Each safety solution is individually adapted to your system and is supported by us in the project until handover:

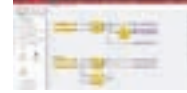
- Engineering services with parameterization according to project requirements
- Start-up support
- Validation of the safety function



Hardware and software components

Our safety solutions include all the necessary hardware and software components for integration into your system:

- Safety sensors
- Safety control
- Leuze safety program
- Compact switch cabinet, as required
- Wiring



The path to your solution

Gather requirements

- Examine layout and danger zones, clarify processes
- Check risk assessment, define protective goals
- Clarify timing

Safety inspection and acceptance

- Validation of the safety function
- Initial inspection of the safety devices
- Creation of the acceptance documentation

Selection of the safety concept

- Evaluation of the requirements by our safety experts
- Selection of the appropriate safety concept and the required components

Installation and commissioning

- Provision of the mounting and installation instructions
- Mounting and installation of the system components
- Support during commissioning and the integration in the control

Configuration and parameterization

- Configuration of the safety system
- Programming and parameterization according to requirements
- Project-specific documentation

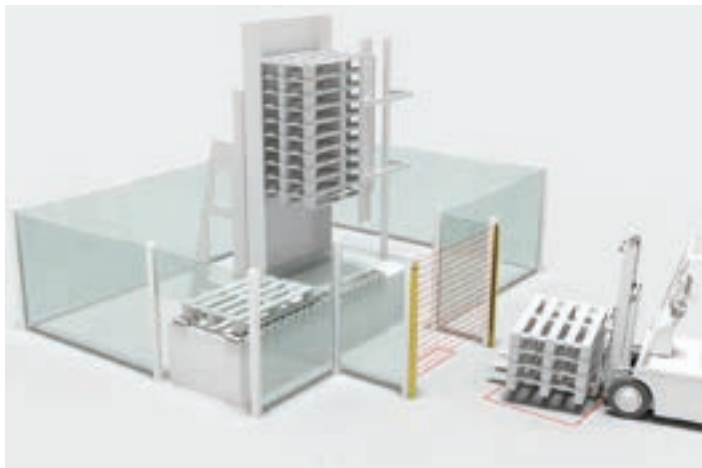
Safety solutions – examples

Easy. Safe. Productive.

Access guarding on pallet magazines – with automatic restart

Requirement:

Access guarding of the pallet magazine should prevent the entry of persons and simultaneously permit the entry of pallets by a forklift truck. After the forklift truck has again left the transfer area, restart should occur automatically to minimize the interruption of the work process.



Solution:

The access area is protected by a safety light curtain. In addition, induction loops are embedded in the floor in the areas in front of and behind the safety sensor. The safety system can thereby distinguish between forklift truck and persons.

Advantages for you

- Optimum system utilization through automatic restart of the machine without manual operator interventions
- High reliability and availability
- Low service costs
- Optimum protection against manipulation
- Simple integration in the safety circuit of the primary control

System components and safety parameters

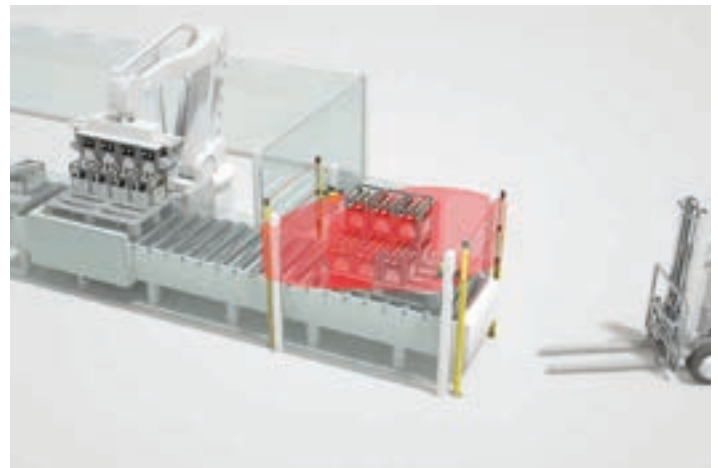
- Safety sensor: MLC 500 safety light curtain, with device columns for floor mounting
- Induction-loop set with evaluation unit
- System control: MSI 400 safety control
- Leuze safety program
- PL d in accordance with ISO 13849-1, SILCL 2 in accordance with IEC 62061
- 2-channel safety output

Access monitoring at material transfer station

Requirement:

The robot cell is fed automatically. The material is loaded onto the conveyor line, e.g. using a forklift truck, and then transported into the cell. Access to the cell must be safeguarded.

To guarantee optimum capacity utilization of the robot cell, the safety concept must also allow uninterrupted operation of the cell during loading.



Solution:

The loading area of the conveyor line is guarded at both the entry and exit side by multiple light beam safety devices. The area between the photoelectric sensors is monitored for the presence of persons by means of safety radar sensors.

Advantages for you

- Higher capacity utilization of the system through interruption-free operation of the robot cell, even during loading
- Infeed of transported goods of any shape or size thanks to an optimized safety concept
- Safe and reliable even under demanding conditions, e.g. with fully loaded or empty pallets
- Supports automatic starting of the conveyor line to improve efficiency and safety
- No operator action required
- No visual monitoring of the danger zone necessary

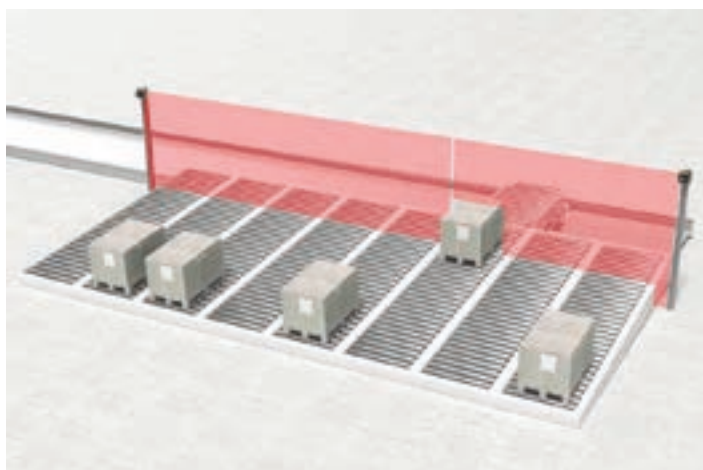
System components and safety parameters

- Safety sensors: MLD 500 multiple light beam safety devices, LBK safety radar sensors with controller
- System control: MSI 400 safety control
- Leuze safety program
- PL e in accordance with EN ISO 13849-1, SILCL 3 in accordance with IEC 62061
- 2-channel safety output, 2 signal outputs

Access guarding on multi-track transport systems

Requirement:

Pallets are output on individual tracks that are fed via a cross conveyor. The cross conveyor and the area located behind it are to be safeguarded against entry by persons. The protection should only release the track on which the pallet is output.



Solution:

Access guarding takes place via two vertically oriented safety laser scanners. From the system control, the safety system receives the information about the track onto which the pallet is output and adapts the protective field for the passage of the pallet accordingly. The entire process is monitored for safety.

Advantages for you

- Continuous monitoring of the entire transfer area for up to 10 tracks and width of up to 9 m
- Gapless safety during the transport cycles
- High reliability and availability
- Optimum protection against manipulation
- No additional trigger sensors necessary
- Easily retrofittable

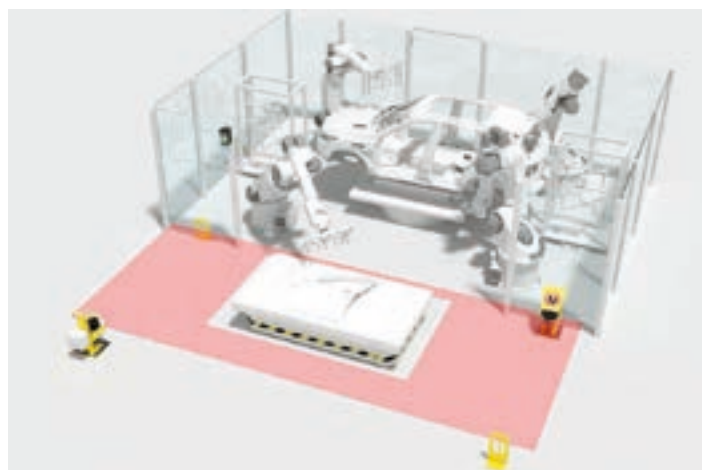
System components and safety parameters

- Safety sensors: RSL 400 laser scanner
- System control: Leuze MSI 400
- Leuze safety program
- PL d in accordance with EN ISO 13849-1, SILCL 2 in accordance with IEC 62061
- 2-channel safety output

Safeguarding of robot/AGV transfer stations

Requirement:

The danger zone of the robot and the working range of the transfer station should be safeguarded against entry by persons during the entire process. The vehicle should be able to enter and exit the work area fully automatically.



Solution:

The entire area of the transfer station is safeguarded with safety laser scanners. As the vehicle passes through, the protective field dynamically adapts to the position of the vehicle by blanking the outline of the AGV from the protective field.

Advantages for you

- Monitoring for the entry and presence of persons
- Gapless safety during the entire cycle
- No restrictions during part transfer, e.g., for parts that protrude at the front or side
- Autonomous system, simple safety integration

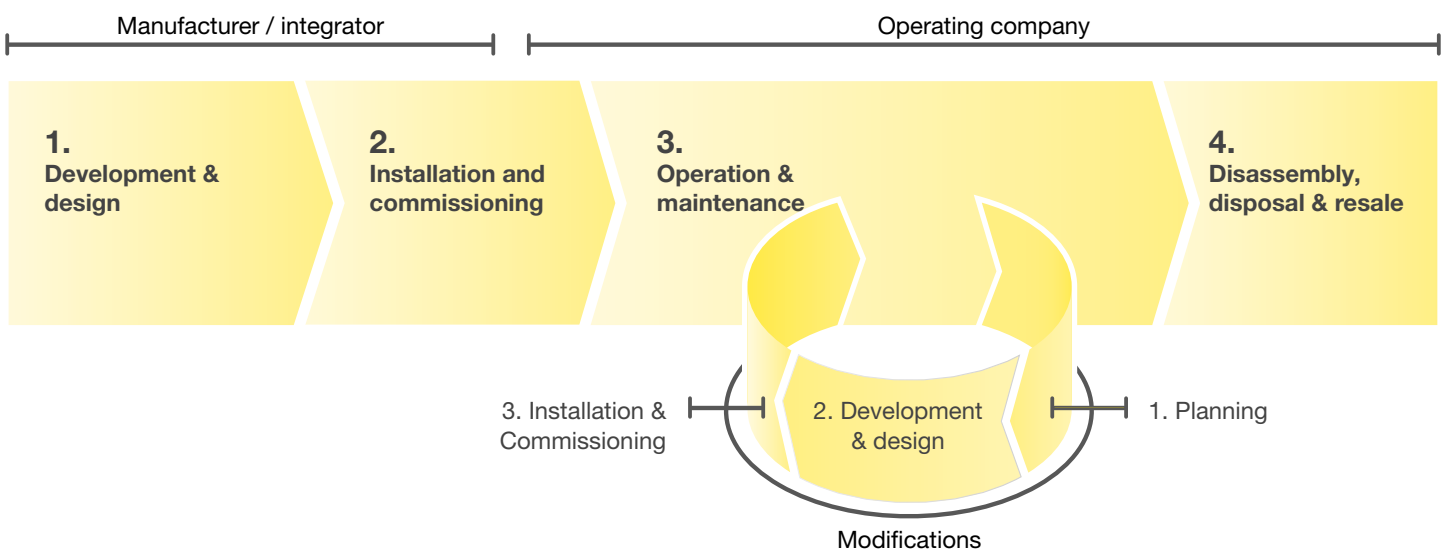
System components and safety parameters

- Safety sensors: RSL 400 laser scanner
- System controls: Siemens SIMATIC S7
- Leuze safety program
- PL d in accordance with EN ISO 13849-1, SILCL 2 in accordance with IEC 62061
- 2-channel safety output

Machine Safety Services

Sustainable machine safety begins with professional planning of the safety systems and spans the entire lifecycle of a machine. Our teams of experienced and certified experts offer the appropriate support here.

Stages of a machine life cycle



When designing and constructing machines, we create the safety-related concept together with you and support you in its realization. During operation, we regularly perform tests to ensure the permanent function of the safety systems. If changes are made to existing machines, we provide you with support on everything from the safety-related planning to renewed commissioning.

Through our services, you benefit from our many years of experience in the area of machine safety and our extensive industry and application knowledge. Efficient safety-related solutions for every phase of a machine's life cycle are thereby created together.

Our service offerings



Status check “safety technology on machines and systems”

- Our experts analyze the safety-related condition of your machinery and check whether the current safety-related requirements are satisfied in accordance with the current state of the art.
- In the event of deviations, we provide recommendations on what corrections can be performed so as to comply with legal requirements.

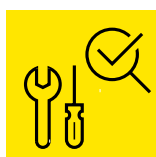


Risk assessment and hazard assessment

In accordance with applicable directives, the manufacturer of a machine is required to perform a risk assessment. This also applies in the case of significant modifications or extensions of machines.

The national regulations for the operation of machines require employers to conduct a hazard assessment before using work equipment and to update this assessment at regular intervals according to the current state of the art.

- Our experts support you in identifying the dangers, in assessing and evaluating the risks as well as in defining the risk-reducing measures.



Inspection of protective devices

- Within the scope of the initial or regular inspection, we check the condition, mounting and correct function of the protective device as well as the correct integration in the safe part of the machine control
- We summarize the results of the tests in a detailed report.
If necessary, this includes practically oriented suggestions on how deviations can be corrected.



Stopping time measurement

For the correct placement of the protective device, the required minimum distance between protective device and dangerous movements is to be calculated. To do this, the stopping time of the machine must be known. With the stopping time measurement, we determine this value reliably.

- By measuring the stopping time within the scope of regular inspections, any wear, such in brake components, can be detected in good time.



Status check “CE marking of machines”

During the development of machines, the specifications from the machinery directive must be adhered to and documented by the manufacturer. This is confirmed with the Declaration of Conformity and the CE marking.

- We check the documentation for completeness and give recommendations of how any deviations can be corrected.



Conformity assessment in accordance with the European machinery directive

The machinery directive defines the procedure for the design and construction of machines for satisfying the applicable safety and health protection requirements. This is a prerequisite for the Declaration of Conformity and the CE marking.

- We help you comply with and implement the legal requirements of the machinery directive.



Safety concept and safety design

The measures necessary for risk minimization are known from the risk analysis.

The safety concept and the safety functions are developed on the basis of these requirements.

- With our extensive industry knowledge and our many years of safety-related experience, we create practically oriented concept proposals for you and support you during their implementation.



Verification and validation

To avoid errors during the implementation of safety functions, both the hardware as well as the software must be checked to determine whether the requirements of the functional specification were met completely and correctly. The function test of all safety functions is to be performed according to the validation plan.

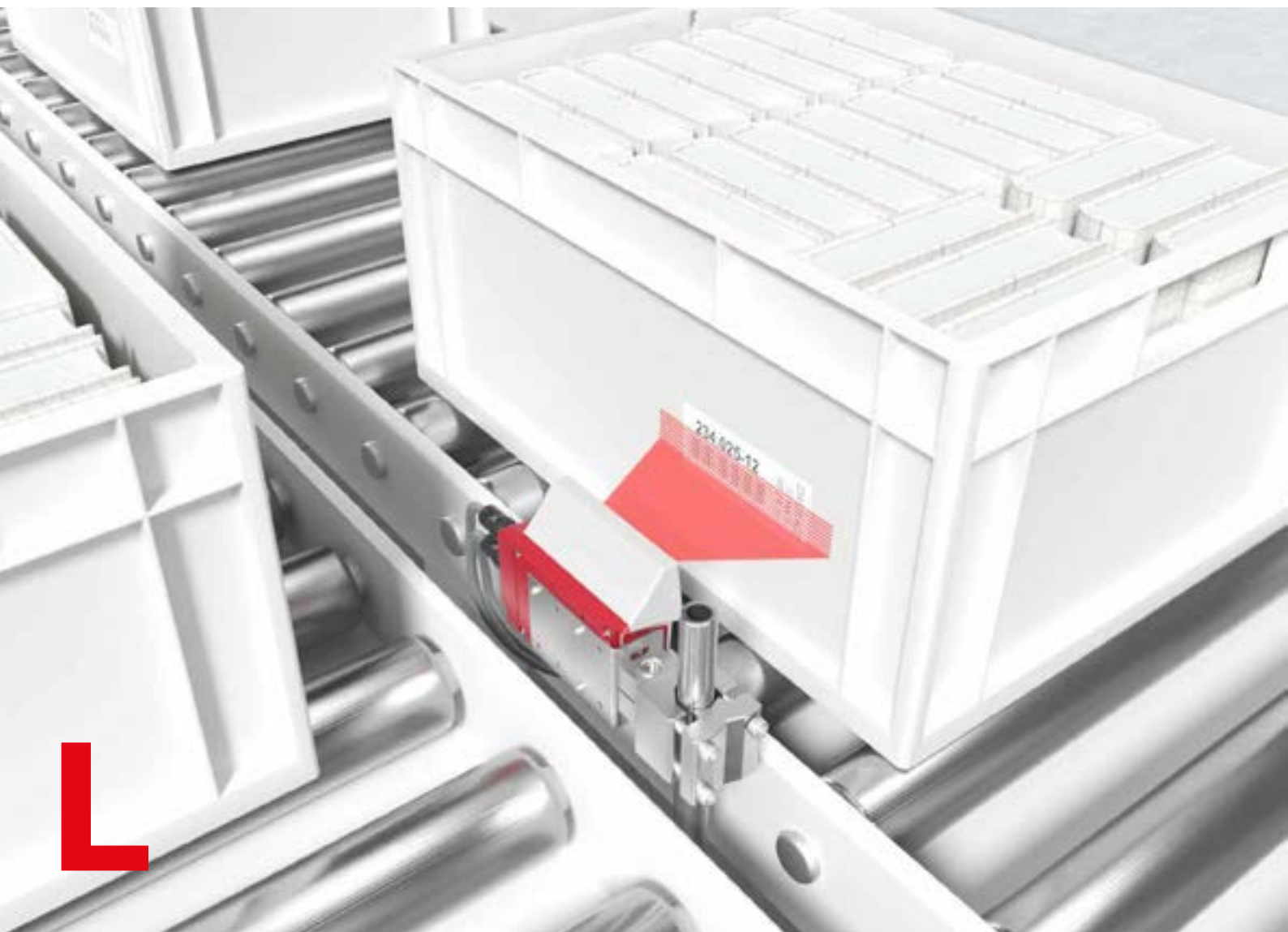
- We support you during the planning, development and execution of the function tests as well as with the creation of the required documentation.

Identification

Reliably detected: automatic bar code identification for continuous traceability

In many areas of production and logistics, goods and materials are labeled with bar codes or 2D-codes. They are used for identification in the automation process and simultaneously ensure the traceability of the production and packaging process of every single product.

We offer various technologies for reading these codes: stationary laser scanners in line or raster scanner versions, bar code readers with integrated heating for low-temperature applications, camera-based 2D-code readers as well as mobile hand-held scanners for bar codes, 2D-codes and DPM codes.





Our bar code readers: Proven technology and a wide range of equipment variants

For gapless product traceability, automatic identification of 1D-codes is essential. The BCL 300i stationary bar code reader is used primarily for the identification of bar codes on containers and packages.

With the innovative code reconstruction technology, even soiled or damaged codes can be reliably detected, no-reads minimized and system availability significantly increased.

Through the modular design with many equipment options, the BCL 300i can be adapted flexibly and optimally to the specific application.

BCL 300i

- Modular connection technology through plug-gable connection hoods
- PROFINET, Ethernet/IP or EtherCAT
- Variants as line scanners, raster scanners, deflecting and oscillating mirrors available
- Code reconstruction technology (CRT) for reliable identification of damaged codes
- Optionally with display and heating



Stationary bar code readers



CR 50, CR 55
Miniature scanner
CE cULus



CR 100
Miniature scanner
CE cULus

Technical data	Reading distance (dependent on version)	40 mm ... 250 mm	15 mm ... 72 mm
	Modulus size	0.1 mm ... 0.5 mm	0.15 mm ... 0.5 mm
	Scanning rate	330 scans/s	700 scans/s
	Reading method	Line scanner	Line scanner Line scanner with deflecting mirror
	Switching outputs	1 Piece(s)	1 Piece(s)
	Switching inputs		1 Piece(s)
	Selectable inputs/outputs		
	Interface	RS 232 USB	RS 232
	Configuration/parametering	Software	
	Supply voltage U_B	4.5 V DC ... 5.5 V DC	4.9 V DC ... 5.4 V DC
	Degree of protection	IP 54	IP 40
	Ambient temperature, operation ($< 0^\circ\text{C}$ with heating possible)	0 ... 40 °C 0 ... 50 °C	0 ... 45 °C
	Housing	Metal Plastic	Metal
Accessories	MA 200i connection unit		
	MA 8 connection unit		
	Mounting devices		
Features	AutoConfig		
	AutoReflAct		
	Alignment mode		X
	LED indicator		X
	Reference code comparison		



BCL 8
Miniature scanner

CE UK CA :U CDRH

BCL 92, BCL 95
Miniature scanner

CE UK CA :U CDRH

BCL 148
Bar code readers for laboratory automation

CE UK CA :U CDRH

25 mm ... 160 mm	25 mm ... 275 mm	30 mm ... 310 mm
0.12 mm ... 0.5 mm	0.15 mm ... 0.5 mm	0.127 mm ... 0.5 mm
500 scans/s ... 600 scans/s	600 scans/s	750 scans/s
Line scanner	Line scanner	Line scanner
	2 Piece(s)	
	2 Piece(s)	1 Piece(s)
1 Piece(s)		
RS 232	RS 232	RS 232 RS 485
4.75 V DC ... 5.5 V DC	4.75 V DC ... 30 V DC	18 V DC ... 30 V DC
IP 67	IP 54	IP 65
0 ... 40 °C	5 ... 40 °C	5 ... 40 °C
Metal	Metal	Metal
CANopen DeviceNet EtherCAT EtherNet IP EtherNet TCP/IP PROFIBUS PROFINET RT UDP		
RS 485		
BT 8		
	X	
X		
X	X	
X	X	
X	X	

Stationary bar code readers



BCL 200i
Compact scanner
CE UK CA :UL CDRH

BCL 300i
Compact scanner
CE UK CA :UL CDRH

Technical data	Reading distance (dependent on version)	40 mm ... 255 mm	20 mm ... 700 mm
	Modulus size	0.2 mm ... 0.5 mm	0.127 mm ... 0.8 mm
	Scanning rate	1,000 scans/s	1,000 scans/s
	Reading method	Line scanner with deflecting mirror Raster scanner with deflecting mirror	Line scanner Line scanner with deflecting mirror Oscillating-mirror scanner Raster scanner Raster scanner with deflecting mirror
	Switching outputs	1 Piece(s)	
	Switching inputs	1 Piece(s)	
	Selectable inputs/outputs		2 Piece(s)
	Interface	Ethernet EtherNet IP PROFINET	EtherCAT Ethernet EtherNet IP MultiNet Plus OPC-UA PROFIBUS DP PROFINET RS 232 RS 422 RS 485
	Configuration/parametering	Via web browser	Via web browser
	Supply voltage U _B	18 V DC ... 30 V DC	18 V DC ... 30 V DC
	Degree of protection	IP 65	IP 65
	Ambient temperature, operation (< 0°C with heating possible)	0 ... 40 °C	-35 ... 40 °C 0 ... 40 °C
Housing	Metal	Metal	
Accessories	MA 200i connection unit		CANopen DeviceNet
	MA 900 connection unit		
	Mounting devices	BT 56 BT 300-1 BT 300W	BT 56 BT 59 BT 300 BT 300W
Features	AutoConfig	X	X
	AutoControl	X	X
	AutoReflAct	X	X
	Code fragment technology	X	X
	Alignment mode	X	X
	LED indicator	X	X
	Reference code comparison	X	X
	Heating		X



BCL 500i

Large reading distance

CE UK CA :@ CDRH

BCL 600i

Large reading distance

CE UK CA :@ CDRH

BCL 900i

Large reading distance

CE UK CA CDRH

200 mm ... 2,400 mm	400 mm ... 1,450 mm	450 mm ... 1,700 mm
0,25 mm ... 1 mm	0.25 mm ... 0.5 mm	0.25 mm ... 0.5 mm
1,000 scans/s	800 scans/s ... 1,000 scans/s	1,000 scans/s
Line scanner Oscillating-mirror scanner	Line scanner Oscillating-mirror scanner	Line scanner
		2 Piece(s)
		3 Piece(s)
4 Piece(s)	4 Piece(s)	
Ethernet EtherNet IP MultiNet Plus PROFIBUS DP PROFINET RS 232 RS 422 RS 485	Ethernet PROFIBUS DP PROFINET RS 232 RS 422 RS 485	Ethernet RS 232 RS 422
Via web browser	Via web browser	Via web browser
10 V DC ... 30 V DC	10 V DC ... 30 V DC	10 V DC ... 30 V DC
IP 65	IP 65	IP 65
-35 ... 40 °C 0 ... 40 °C	-35 ... 40 °C 0 ... 40 °C	0 ... 50 °C
Metal	Metal	Metal
CANopen DeviceNet EtherCAT	CANopen DeviceNet EtherCAT	CANopen DeviceNet EtherCAT PROFIBUS PROFINET RT
		EtherNet IP EtherNet TCP/IP RS 232 RS 422 UDP
BT 56 BT 59	BT 56 BT 59	BT 900
X	X	X
X	X	
X	X	
X	X	X
X	X	X
X	X	X
X	X	
X	X	

Stationary 2D-code readers



DCR 200i



Technical data	Code types, readable	2D-codes Bar codes Stacked codes
	Reading distance (dependent on version)	40 mm ... 1,000 mm
	Modulus size	0.1 mm ... 1 mm
	Sensor	CMOS (Global Shutter)
	Resolution (pixel)	1,280 px x 960 px
	Light source	LED, Infrared LED, Red
	Switching outputs	2 Piece(s)
	Switching inputs	2 Piece(s)
	Selectable inputs/outputs	2 Piece(s)
	Interface	Ethernet EtherNet IP OPC-UA PROFINET RS 232 RS 422
	Configuration/parametering	Configuration codes Teach-in Via web browser
	Supply voltage U _B	18 V DC ... 30 V DC
	Degree of protection	IP 65 IP 67 IP 69K
	Ambient temperature, operation	-30 °C ... 50 °C
	Dimensions without connector, (W x H x D)	43 mm x 61 mm x 44 mm 46 mm x 61 mm x 46 mm
Housing	Metal Plastic Stainless steel	
Compatibility of materials	ECOLAB	
Accessories	MA 200i connection unit	CANopen DeviceNet EtherCAT EtherNet IP EtherNet TCP/IP PROFIBUS UDP
	MA 21 connection unit	
	MA 150 connection unit	Point to Point
	Mounting devices	BT 320M BTU 320M-D12
	Cover hood	
	Illuminations	
	Lenses	
Features	Special version	Heating Optional with NPN switching inputs/outputs Polarization filter

NEW



DCR 1048i

DCR 50, 55*

LSIS 220



2D-codes Bar codes DPM (directly marked codes)	2D-codes Bar codes	2D-codes Bar codes
50 mm ... 2,000 mm	30 mm ... 425 mm	50 mm ... 330 mm
0.127 mm ... 0.5 mm	0.127 mm ... 0.528 mm	0.127 mm ... 1 mm
Sony global shutter	CMOS (Rolling Shutter)	CMOS (Global Shutter)
1,440 px x 1,080 px	1,280 px x 960 px	844 px x 640 px
LED, red / white, internally switchable		
5 Piece(s)	1 Piece(s)	1 Piece(s)
3 Piece(s)	1 Piece(s)	1 Piece(s)
Ethernet PROFINET	RS 232 USB	RS 232 USB
Vision Studio software	Software	
18 V DC ... 30 V DC	4.75 V DC ... 5.25 V DC	4.75 V DC ... 30 V DC
IP 67	IP 54	IP 65
0 °C ... 50 °C	0 °C ... 50 °C	0 °C ... 40 °C
45 mm x 85 mm x 35 mm	31.5 mm x 20 mm x 40.3 mm 31.6 mm x 12.7 mm x 27.5 mm	40 mm x 32 mm x 47 mm
Metal	Metal Plastic	Metal
		CANopen DeviceNet EtherCAT EtherNet IP EtherNet TCP/IP PROFIBUS UDP
		MultiNet Plus
BTK IVS 1048		BTU 300M-D12
AC IVS		
IL BA, IL AL, IL SP		
Lens S-M12		
	Scan Engine Module	

RFID systems



RFI 32



RFM 32, 62



Technical data	Memory access	Read only	Read/Write
	Reading distance	80 mm	
	Reading/writing range, max.		110 mm 400 mm
	Working frequency	0.125 MHz	13.56 MHz
	Transponder, readable	EM4102	ICODESLI Infineon MyD TagIT HFI
	Interface	RS 232	RS 232
	Switching outputs	1 Piece(s)	1 Piece(s)
	Switching inputs	1 Piece(s)	1 Piece(s)
	Supply voltage U _B	12 V DC ... 30 V DC	12 V DC ... 30 V DC
	Ex device group		II
	Type of connection	Cable with socket connectors (10+6)	Cable with socket connectors (10+6)
	Degree of protection	IP 65	IP 65 IP 67
	Ambient temperature, operation	-25 °C ... 70 °C	-25 °C ... 65 °C
Dimensions without connector, (W x H x D)	76 mm x 30 mm x 102 mm	76 mm x 30 mm x 102 mm 298 mm x 34 mm x 298 mm	
Housing	Plastic	Plastic	
Network connection	With MA 21 connection unit	MultiNet Plus	MultiNet Plus
	With MA 200i connection unit	CANopen DeviceNet EtherCAT EtherNet IP EtherNet TCP/IP PROFIBUS PROFINET RT UDP	CANopen DeviceNet EtherCAT EtherNet IP EtherNet TCP/IP PROFIBUS PROFINET RT UDP
Features	Functions	Configurable operating modes I/O LED indicator Reading gate control	Configurable operating modes I/O LED indicator Reading gate control



Mobile code readers



IT 1300g



IT 1470g, 1472g



Technical data		IT 1300g	IT 1470g, 1472g
Technical data	Reading method		
	Reading distance	10 mm ... 460 mm	5 mm ... 400 mm
	Type of connection	RJ41	Bluetooth RJ41
	Modulus size	0.127 mm ... 1.4 mm	0.127 mm ... 0.508 mm
	Code types, readable	2/5 Interleaved Codabar Codablock Code 39 Code 93 Code 128 EAN 8/13 EAN 128 EAN Addendum GS1 Databar GS1 Databar Expanded GS1 Databar Limited GS1 Databar Omnidirectional GS1 Databar Stacked GS1 Databar Truncated Others on request UPC	2/5 Interleaved Aztec Codabar Codablock Code 39 Code 93 Code 128 Data Matrix Code DotCode EAN 8/13 EAN 128 EAN Addendum GS1 Databar GS1 Databar Expanded GS1 Databar Limited GS1 Databar Omnidirectional GS1 Databar Stacked GS1 Databar Truncated Maxicode Micro PDF Micro QR PDF417 QR code UPC
	Resolution (pixel)	3,648 px x 1 px	1,040 px x 720 px
	Interface	RS 232 USB	RS 232 USB
	Supply voltage U _B	5 V DC	3.7 V DC 4 ... 5.5 V DC
	Degree of protection	IP 41	IP 42 IP 40
	Laser class		
	Drop height	1.5 m	1.8 m
	Ambient temperature, operation	0 ... 50 °C	0 ... 50 °C
Ambient temperature, storage	-40 ... 60 °C	-40 ... 70 °C -40 ... 60 °C	
Dimensions without connector, (W x H x D)	79 mm x 150 mm x 112 mm	62 mm x 169 mm x 82 mm 173 mm x 82 mm x 62 mm	
Network connection	With MA 21 connection unit	MultiNet Plus	MultiNet Plus
	With MA 200i connection unit	CANopen DeviceNet EtherCAT EtherNet TCP/IP PROFIBUS PROFINET RT UDP	CANopen DeviceNet EtherCAT EtherNet TCP/IP PROFIBUS PROFINET RT UDP
Features	Areas of application	For dry and clean environments.	For dry and clean environments.



IT 1280i

IT 1950g, 1952g

IT 1980i, 1981i, IT 1990i, 1991i



Line scanner		
100 mm ... 4,460 mm	0 mm ... 822 mm	0 mm ... 2,236 mm
RJ41	Bluetooth RJ41	Bluetooth RJ41
2/5 Interleaved Codabar Code 39 Code 93 Code 128 EAN 8/13 EAN 128 EAN Addendum GS1 Databar GS1 Databar Expanded GS1 Databar Limited GS1 Databar Omnidirectional GS1 Databar Stacked GS1 Databar Truncated Others on request UPC	2/5 Interleaved Aztec Codabar Code 39 Code 93 Code 128 Composite Codes Data Matrix Code DotCode EAN 8/13 EAN 128 EAN Addendum GS1 Databar GS1 Databar Expanded GS1 Databar Limited GS1 Databar Omnidirectional GS1 Databar Stacked GS1 Databar Truncated Maxicode Micro PDF Micro QR Others on request PDF417 QR code UPC	2/5 Interleaved Aztec Codabar Codablock Code 39 Code 49 Code 93 Code 128 Composite Codes Data Matrix Code EAN/UPC EAN 8/13 EAN 128 EAN Addendum GS1 Databar GS1 Databar Expanded GS1 Databar Limited GS1 Databar Omnidirectional GS1 Databar Stacked GS1 Databar Truncated Maxicode Micro PDF Micro QR Others on request PDF417 QR code UPC
	1,280 px x 800 px	1,280 px x 800 px
RS 232 USB	RS 232 USB	RS 232 USB
4 ... 5.5 V DC	4 ... 5.5 V DC 4.2 V DC	3.7 V DC 4 ... 5.5 V DC
IP 65	IP 41	IP 65 IP 67
2		1 2
2 m	1.8 m	3 m
-30 ... 50 °C	0 ... 50 °C	-30 ... 50 °C -20 ... 50 °C
-40 ... 70 °C	-40 ... 70 °C	-40 ... 70 °C
133 mm x 195 mm x 75 mm	70 mm x 80 mm x 160 mm	76 mm x 100 mm x 192 mm
MultiNet Plus	MultiNet Plus	MultiNet Plus
CANopen DeviceNet EtherCAT EtherNet TCP/IP PROFIBUS PROFINET RT UDP	CANopen DeviceNet EtherCAT EtherNet TCP/IP PROFIBUS PROFINET RT UDP	CANopen DeviceNet EtherCAT EtherNet TCP/IP PROFIBUS PROFINET RT UDP
For rough or contamination-susceptible industrial environments.	For dry and clean environments.	For rough or contamination-susceptible industrial environments.

Mobile code readers



IT 1920i



HS 6608, HS 6678



Technical data	Reading distance	0 mm ... 170 mm	0 mm ... 147 mm
	Type of connection	RJ41	Bluetooth RJ41
	Modulus size	0.076 mm ... 0.508 mm	
	Code types, readable	2/5 Interleaved Codabar Code 39 Code 93 Data Matrix Code Directly-marked 2D-codes EAN 8/13 GS1 Databar Micro PDF Micro QR Others on request PDF417 QR code UPC	Aztec Codabar Code 11 Code 39 Code 93 Code 128 Composite Codes Data Matrix Code EAN/UPC GS1 Databar Maxicode Micro PDF Micro QR MSI Plessey PDF417 QR code
	Resolution (pixel)	844 px x 640 px	1,280 px x 960 px
	Interface	RS 232 USB	RS 232 USB
	Supply voltage U _B	4 ... 5.5 V DC	4.5 ... 5.5 V DC
	Degree of protection	IP 65	IP 65 IP 67
	Laser class	2	2
	Drop height	2 m	2.4 m
	Ambient temperature, operation	-30 ... 50 °C	-30 ... 50 °C -20 ... 50 °C
	Ambient temperature, storage	-40 ... 70 °C	-40 ... 70 °C
	Dimensions without connector, (W x H x D)	74.5 mm x 193 mm x 134 mm	77 mm x 185 mm x 132 mm 77 mm x 185 mm x 143 mm
Network connection	With MA 21 connection unit	MultiNet Plus	MultiNet Plus
	With MA 200i connection unit	CANopen DeviceNet EtherCAT EtherNet TCP/IP PROFIBUS PROFINET RT UDP	CANopen DeviceNet EtherCAT EtherNet TCP/IP PROFIBUS PROFINET RT UDP
Features	Areas of application	For reading directly marked codes (engraved, dot-peened and laser-etched). For rough or contamination-susceptible industrial environments.	For reading directly marked codes (engraved, dot-peened and laser-etched). For rough or contamination-susceptible industrial environments.



Network and connection technology

Correctly connected: with our extensive range of connections for all areas of automation

Sensors are integrated in control and automation processes using connection technology. Depending on production conditions, the connection types have different advantages.

We offer you an extensive range of connections, from the cable, to the connector and connection box to the IO-Link master for applications without primary control or hybrid solutions.

The connectors and interconnection cables are available in various materials and versions for all requirements and applications in the area of automation. Our wide product range affords you maximum flexibility in the planning of your machine.





Performance at the highest level: Multiprotocol IO-Link master in IP 69K version with A and B ports

In addition to PROFINET, the MD 798i also supports EtherNet/IP and Modbus TCP and detects the currently used industrial Ethernet protocol automatically. With its high degree of protection IP 65, IP 67 and IP 69K, it is ideal for use in harsh environments. With 4 A ports and 4 B ports, IO-Link devices with high power requirements can also be operated reliably.

The completely web-based configuration concept offers an optimum stand-alone solution. IO-Link sensors can be parameterized completely via the web server and, thanks to the high level of performance, process data is visible live and in charts.

IO-Link master

- For simple integration in industrial networks with automatic detection
- Robust housing design with IP 65, IP 67 and IP 69K
- 4 A ports and 4 B ports with electrical isolation of the voltage supply on the B ports
- Module cloning for device exchange and extension to new devices
- Stand-alone system with completely integrated web server, no further software necessary



Connection units



MD 798i
IO-Link master
CE UK CA :UL



MD 748i
IO-Link master
CE UK CA :UL

Technical data	MD 798i	MD 748i
	Sensor connections	8 Piece(s)
Number of interface connections	2 Piece(s)	2 Piece(s)
Connections for voltage supply	2 Piece(s)	2 Piece(s)
Connection	Connector, M12, A-coded Connector, M12, D-coded Connector, M12, L-coded	Connector, M12, A-coded Connector, M12, D-coded Connector, M12, L-coded
Interface	Automatic protocol detection EtherNet IP IO-Link Modbus TCP PROFINET	IO-Link OPC-UA PROFINET
Switching outputs	4 Piece(s)	
Switching inputs	4 Piece(s)	
Degree of protection	IP 65 IP 67 IP 69K	IP 67
Housing	PA 6 GF 30	
Ambient temperature, operation	-40 ... 70 °C	-25 ... 60 °C
Dimensions without connector, (W x H x D)	60.4 mm x 39 mm x 230.4 mm	65 mm x 30 mm x 212 mm



MD 742

IO-Link hub



MD 708

Ethernet switch



MD 7XXP

Passive distribution boxes



8 Piece(s)	4 Piece(s) ... 8 Piece(s)	4 Piece(s) ... 10 Piece(s)
1 Piece(s)	1 Piece(s)	
Connector, M8 Connector, M12, A-coded	Connector, M12, A-coded Connector, M12, D-coded	Cable Connector, M12, A-coded Connector, M23, A-coded Terminal
IO-Link	Ethernet	
8 Piece(s)		
IP 65 IP 67 IP 69K	IP 67	IP 65 IP 67
PA 6 GF 30	Diecast zinc, chemically nickel-plated	TPU / PA UL 94 HB
-40 ... 70 °C	-25 ... 60 °C	-20 ... 70 °C -20 ... 60 °C -5 ... 70 °C
32 mm x 39 mm x 144.3 mm 54 mm x 27.4 mm x 150 mm	55 mm x 21 mm x 95 mm 55 mm x 21 mm x 145 mm	30 mm x 31.5 mm x 91.5 mm 30 mm x 31.5 mm x 104 mm 30 mm x 31.5 mm x 127 mm 30 mm x 31.5 mm x 150 mm 30 mm x 35 mm x 96 mm 30 mm x 35 mm x 132 mm 50 mm x 15 mm x 150 mm 50 mm x 31 mm x 100 mm 50 mm x 31 mm x 150 mm 50 mm x 32 mm x 90 mm 50 mm x 32 mm x 140 mm 50 mm x 36.5 mm x 100 mm 50 mm x 36.5 mm x 150 mm

Modular connection units



MA 8
Point to Point
CE UK CA UL



MA 100
Point-to-point multiNet slave
CE UK CA UL

Technical data	Connection	Connector, M12, A-coded	Terminal
	Interface	RS 232 RS 485	RS 232 RS 485
	Degree of protection	IP 67	IP 54
	Housing	PA 66	PC
	Supply voltage U_B	10 ... 30 V, DC	18 ... 30 V, DC
	Dimensions without connector, (W x H x D)	32 mm x 25 mm x 86 mm	128.8 mm x 47.4 mm x 181 mm
	Series	BCL 8 / BPS 8	X
BCL 92			
BCL 95			
BCL 300i			X
RFI / RFM			X



MA 150

Point to Point



MA 31

multiNet Master



MA 200i

Fieldbus gateway



Connector, M12, A-coded Connector, M12, B-coded	Sub-D, Male Terminal, PG9	Connector, M12, A-coded Connector, M12, B-coded Connector, M12, D-coded Plug connector Sub-D, Male
	RS 232 RS 422 RS 485	CANopen DeviceNet EtherCAT Ethernet EtherNet IP PROFIBUS DP PROFINET RS 232
IP 67	IP 65	IP 65
Diecast zinc	Aluminum Diecast aluminum	Diecast aluminum
18 ... 30 V, DC	18 ... 36 V, DC	18 ... 30 V, DC
55 mm x 31 mm x 95 mm	120 mm x 55 mm x 180 mm	107 mm x 40 mm x 180 mm
		X
X		X
X		X
		X
		X

Modular connection units



MA 900

Point to Point



Technical data	Connection	Sub-D, Female
	Interface	RS 232 RS 422
	Degree of protection	IP 65
	Housing	PC
	Dimensions without connector, (W x H x D)	193 mm x 180 mm x 71 mm

Connection technology



Connection and interconnection cables



User-configurable connectors



Technical data	Suitable for interface	CANopen DeviceNet Ethernet Interbus-S IO signal PROFIBUS DP RS 232 RS 422 RS 485 SSI USB	Ethernet IO signal
	Sheathing material	PUR PVC TPE TPU	
	Cable length	200 mm ... 50,000 mm	
	Encoding	A-coded B-coded D-coded L-coded X-coded	A-coded B-coded D-coded X-coded
	Connection	Connector JST ZHR RJ45 Socket connector Sub-D USB	Connector RJ45 Sub-D
	Type of contact		Insulation-piercing connecting device Screw terminal Solder connection
	Thread size	M8 M12 M16 M23 M30	M8 M12 M30
	Version	Angled Axial	Angled Axial
	No. of pins	3 -pin ... 30 -pin	3 -pin ... 30 -pin
	Handle body	PP PUR TPU	Metal Plastic
	Shielded	No Yes	Yes
	Degree of protection	IP 65 IP 66K IP 67 IP 68 IP 69 IP 69K	IP 67
	Application	Chemical resistant Hygienic and wet areas Oil and lubricant resistant	
Resistance of the outer sheathing against	Acids Bases Chemicals Flame retardant Gasoline Hydrolysis, microbe Oil Ozone P3- topactive Seawater		
Properties of the outer sheathing	Abrasion-resistant Easily machine-processable Increased thermal capacity Matt, low-adhesion Recyclable		
Outer sheathing does not contain	Cadmium CFC Halogen Lead Silicone Substances interfering with wetting agents		

Industrial image processing

Image processing devices check quality, identify components and provide insights as well as data for production optimization

Vision sensors are used e.g. in the packaging industry and intralogistics as a solution for various image-based inspection tasks. They are compact image processing systems in sensor format which provide everything needed to solve inspection applications in a housing suitable for industrial environments. Vision sensors are ideal for compartment fine positioning, code reading, presence detection as well as measuring and counting.

With industrial IP cameras, the visual monitoring of areas which are not accessible or difficult to access by plant operators is possible.

Switching light section sensors are designed to perform scanning, two-dimensional object detection along a laser line. They are especially well suited for completeness monitoring or product monitoring in the case of multiple track transport.





Simple Vision sensors: Easy to use with high performance comparable to a camera system

The Simple Vision product range offers quick and easy entry into image processing used in industrial automation. Whether presence or absence detection, part detection or inspection, measuring, counting or code reading – we will always have the right solution for your specific applications.

Image capture, processing and communication functions are all integrated in just one image processing sensor. This results in a multifunctional, modular, extremely reliable and easy-to-implement image processing solution.

Powerful, embedded software tools work either independently or together in a job pipeline without the need for an external control. Simple Vision makes things easy.

IVS 1048i

- All-rounder model for detection, inspection and identification
- Fast commissioning
- Integrated digital interfaces: TCP/IP, PROFINET, FTP or SFTP
- Exchangeable lenses
- Integrated high-performance LED illumination



Industrial IP camera

Technical data	Suitable for
	Chip
	Software functions
	Camera type
	Working range
	Resolution (pixel)
	Focal length
	Interface
	Degree of protection
	Supply voltage U_B
	Dimensions without connector, (W x H x D)
	Housing
	Optics cover
Features	Features

NEW



LCAM 308
Industrial IP camera
CE UK
CA

LCAM 408i
Industrial IP camera
CE

LCAM 408i ... MT
Industrial IP camera
CE

Use in intralogistics applications	Use of cleaning agents	Use of coolants and lubricants
CMOS	CMOS	CMOS
Image memory Image transfer Livestream transmission REST-API Video memory	Image transfer	Image transfer
Color	Color	Color
500 mm ... ∞	1,000 ... 5,000 mm	1,000 ... 5,000 mm
1,280 px x 720 px	2,592 px x 1,944 px	2,592 px x 1,944 px
1.33 mm ... 3 mm	4 mm	4 mm
Ethernet	Ethernet	Ethernet
IP 65	IP 65 IP 67	IP 65 IP 67
18 ... 28 V DC 18 ... 30 V DC	18 ... 30 V DC	18 ... 30 V DC
84.6 mm x 38.3 mm x 114 mm	75 mm x 55 mm x 113 mm	76.5 mm x 66 mm x 126 mm
Diecast aluminum	Diecast aluminum	Diecast aluminum
Glass	Glass	Glass (seal material: FKM)
		Optics can be cleaned via compressed air connection with max. 6 bar

Vision sensor

NEW



IVS 1048i / DCR 1048i



NEW



IVS 108



Technical data	Software functions	Count codes Counting: surfaces, edges, forms Detect codes DPM (directly marked codes) Locate: surface, edge, form Locate codes Measuring: angle, circle, distance, point-to-point, point-to-line Parts detection: brightness, contrast, surface pixels, edge pixels Reading of 1D codes Reading of 2D codes	Presence control
	Sensor	Sony global shutter	
	Camera type	Monochrome	
	Resolution (pixel)	1,440 px x 1,080 px 736 px x 480 px	320 px x 240 px
	Reading distance / working range	50 ... 2,000 mm, depending on lens	50 ... 150 mm
	Field of view		at 50 mm: 20 mm x 15 mm at 150 mm: 54 mm x 41 mm
	Modulus size	0.127 mm ... 0.5 mm	
	Focal length	8 mm	7 mm
	Electronic shutter speed	0.025 ... 2 ms	
	Interface	Ethernet PROFINET	Ethernet
	Configuration/parametering	Vision Studio software	Switch Teach-in Via web browser
	Switching outputs	5 Piece(s) MOSFET semiconductor	3 Piece(s) Transistor
	Switching inputs	3 Piece(s)	2 Piece(s)
	Degree of protection	IP 67	IP 65 IP 67
	Supply voltage U _B	18 ... 30 V DC	10 ... 30 V DC
Dimensions without connector, (W x H x D)	45 mm x 85 mm x 35 mm	47 mm x 58 mm x 58 mm	
Housing	Diecast zinc	Aluminum	
Optics cover	Plastic / PMMA	Plastic / PMMA	
Accessories	Mounting devices	BTK IVS 1048	
	Cover hood	AC IVS	
	Illuminations	IL BA, IL AL, IL SP	
	Lenses	Lens S-M12	

Leuze

Leuze



PURE MILK

Net:200ml

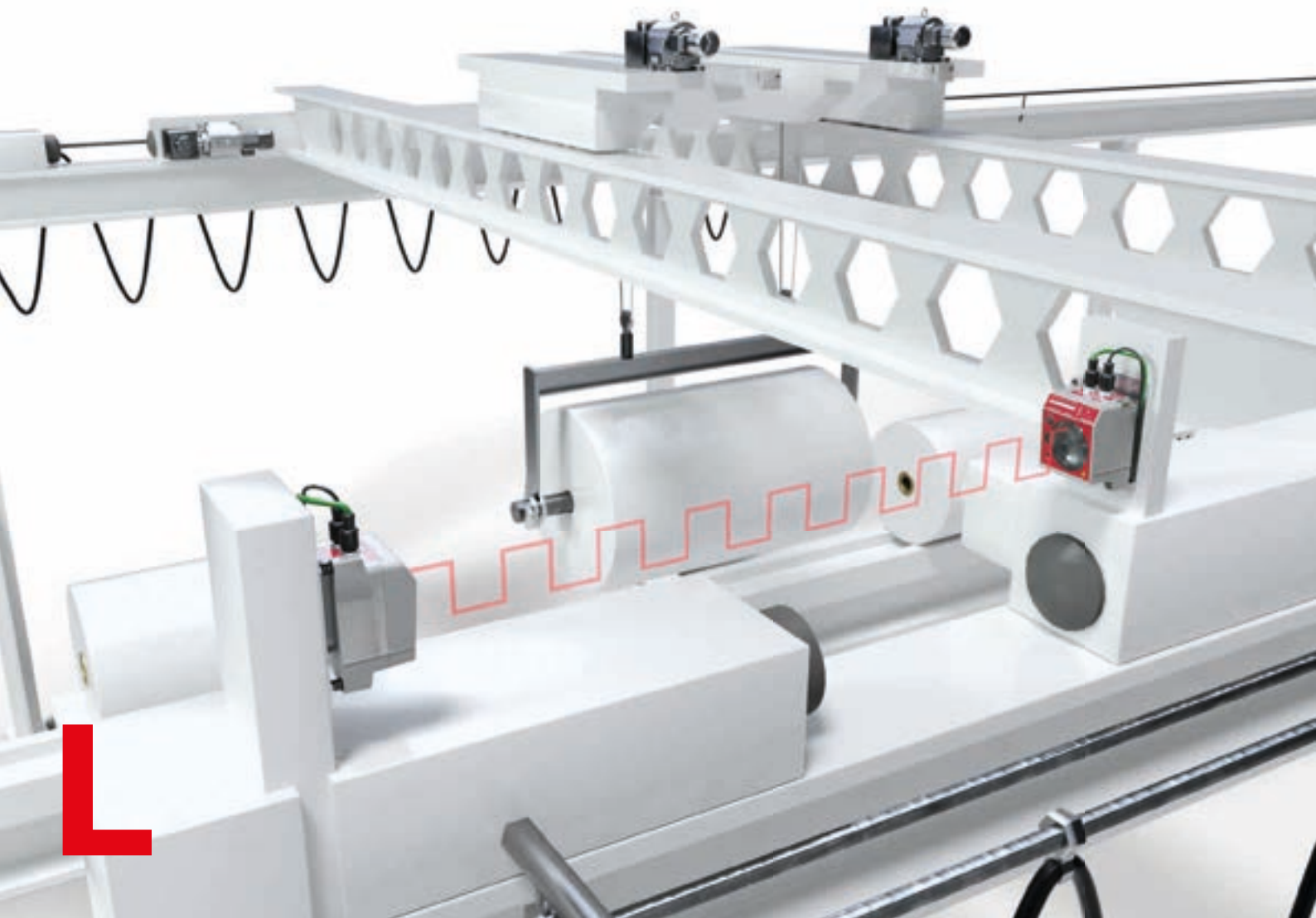


Data transmission

Contact-free transmission of information by means of infrared light

Optical data transmission enables transparent, contact-free and wear-free transmission of industrial Ethernet protocols through light emissions.

This technology is used with stacker cranes, transfer cars, electroplating plants as well as gantry cranes. We offer optical data transceivers with various operating ranges and different Ethernet networks. The sensors are characterized by their easy alignment with integrated laser alignment aid, an integrated diagnosis function as well as a bar graph indicator, thereby allowing them to be quickly put into operation.





Data transmission photoelectric sensor with integrated web server for remote diagnosis

With a bandwidth of 100 Mbit/s, the DDLS 500 data transmission photoelectric sensor enables contact-free communication wherever WLAN or wired transmission systems are pushed to their limits. The integrated web server, which can handle remote diagnostics, is globally unique.

The DDLS 500 also stands out as a PROFINET participant with real-time data transmission over 200 meters. Models available for various operating ranges and interface protocols. Furthermore, we offer optional equipment features, such as a laser pointer for fast mounting or optics heating.

DDLS 500

- Pre-mounted mounting and alignment plate
- Operating ranges of 40 m, 120 m and 200 m
- Optionally with heating, web server and laser alignment aid
- Can be used for all industrial Ethernet networks as well as TCP/IP communication



Optical data transmission



DDLS 500
with 100 Mbit/s real-time transmission

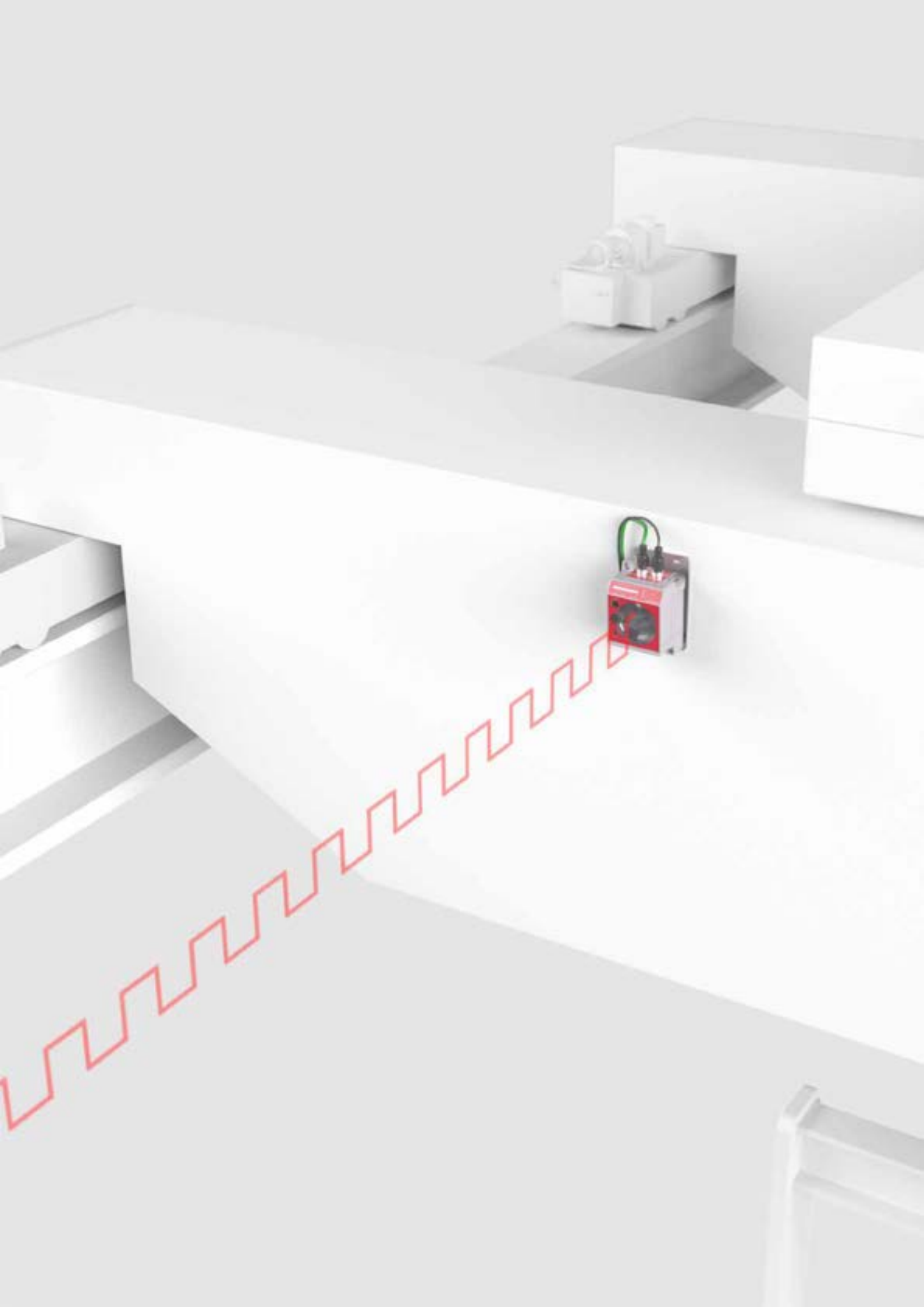
CE UK CA :UL[®] CDRH



DDLS 200
with 2 Mbit/s transmission rate

CE UK CA :UL[®]

Technical data	Working range	100 ... 40,000 mm 100 ... 120,000 mm 100 ... 200,000 mm	200 ... 30,000 mm 200 ... 80,000 mm 200 ... 120,000 mm 200 ... 200,000 mm 200 ... 300,000 mm 200 ... 500.000 mm
	Light source	Laser, Infrared	LED, Infrared
	Laser class	1M	
	Interfaces	EtherCAT link down 5 ms EtherCAT link down 70 ms EtherCAT Safety-over-EtherCAT (FSoE) EtherNet TCP/IP PROFINET PROFIsafe over PROFINET	CANopen DeviceNet Interbus-S PROFIBUS DP Rockwell DH+/RIO RS 422 RS 485
	Type of display	Bar graph LED	Bar graph LED
	Degree of protection	IP 65	IP 65
	Supply voltage U_B	18 ... 30 V, DC	18 ... 30 V, DC
	Ambient temperature, operation (with / without heating)	-35 ... 50 °C -5 ... 50 °C	-30 ... 50 °C -5 ... 50 °C
	Dimensions without connector, (W x H x D)	100 mm x 156 mm x 99.5 mm	89.25 mm x 196.5 mm x 111.8 mm
	Housing	Diecast aluminum	Diecast aluminum
Features	Operation of parallel light axes	X	X
	Remote diagnosis via web server	X	
	Heating	X	X
	Integrated laser alignment aid	X	
	Not influenced by reflective surfaces	X	X
	Wide angle version		X

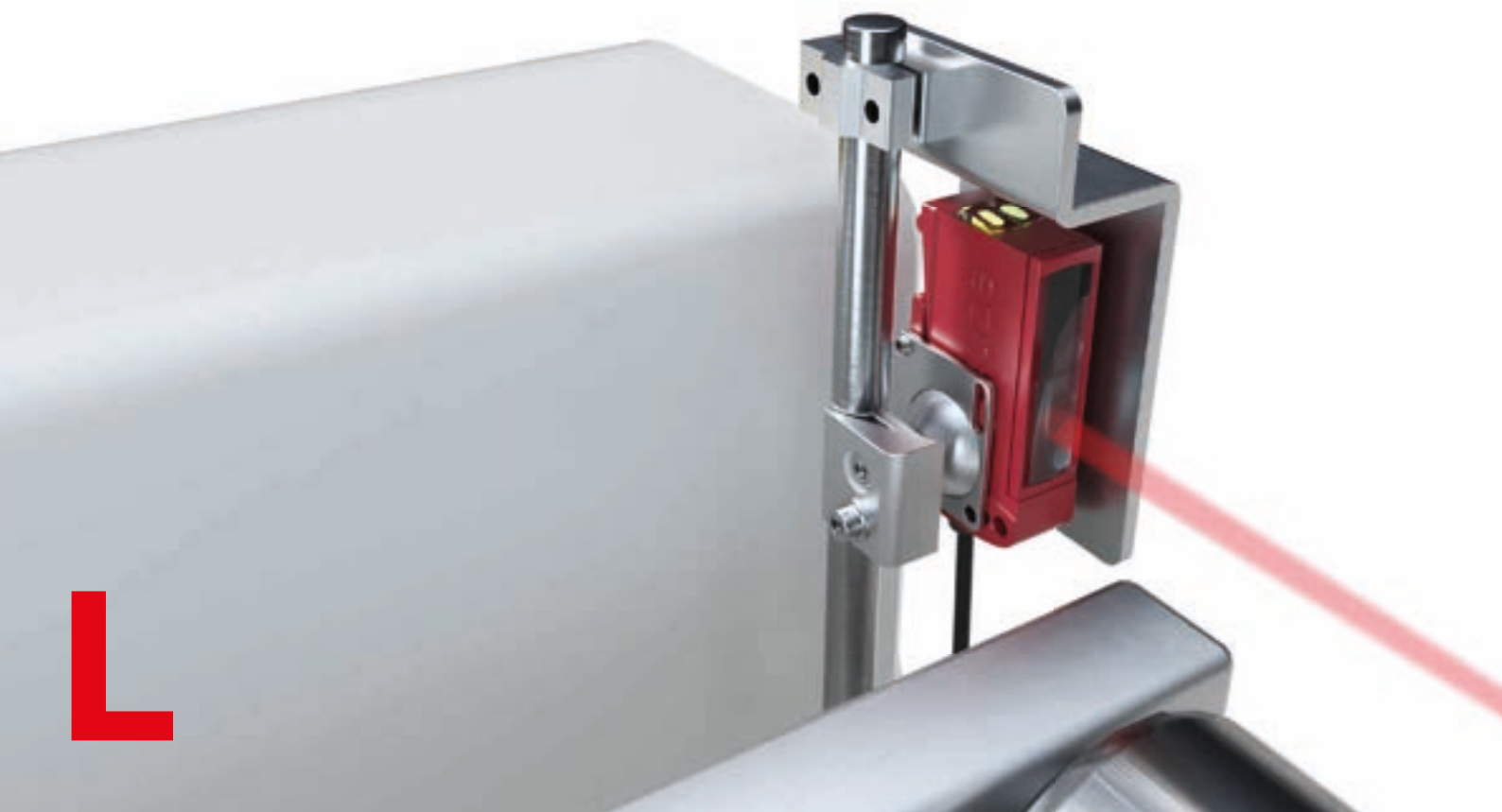


Accessories and supplementary products

Smooth running: Full performance with the right accessories and perfectly matched components

Efficient work requires more than just a sensor. Almost as important are the appropriate accessories, which allow the sensor to utilize its full functionality. No matter if you need easy mounting, uncomplicated connection or reliable signaling, you can easily find the right accessories for your application in our extensive product range.

You can find our complete accessories range on our website at www.leuze.com.





Mounting systems

We place great emphasis on our products being easy to mount and simple to align. For this reason, you will find specially-attuned mounting systems in our product range such as mounting brackets, rod holders or device columns.

Cables

To facilitate the integration of our sensors, we offer a large variety of connection and interconnection cables with M8, M12, and M23 connectors – straight or angled, and with or without LED.



Connection units

Today, sensors, safety switches and cameras are linked together via active or passive sensor distribution boxes with fieldbus interfaces from our product range to ensure more flexibility and transparency during installation.

Mounting brackets and device and mirror columns

The mounting brackets designed for our safety sensors ensure simple mounting and alignment of the devices. Device columns for freestanding floor assembly and mirror columns for multi-sided safeguarding simplify the installations.

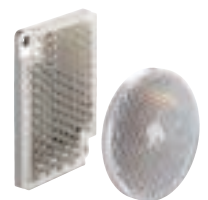


Signaling devices

For signaling in automated systems, we offer an extensive product range of single- and multi-colored as well as acoustic transducers in order to ensure productivity and efficiency.

Reflectors

Just how reliably retro-reflective photoelectric sensors can detect depends upon the selected reflector, among other things. We offer reflectors with plastic or stainless steel housings as well as reflective tapes for different requirements.



Signaling devices

NEW



TL 305 tower light



Technical data	Diameter	50.6 mm
	Interface	IO-Link
	Supply voltage U_B	18...30 V, DC 24 V, DC
	Type of signaling	Optical Optical and acoustic
	Signal image	Continuous, blinking, flashing light Continuous light
	Colors of the modular tower light elements	
	Segments of the preassembled tower lights (ascending)	Blue, green, orange, red Green, orange, red User defined via IO-Link: RGB color space, Factory settings: red, green, yellow, blue, white, orange, pink White, blue, green, orange, red
	Tone type	Continuous tone Continuous tone, slow intermittent (1 Hz), rapid intermittent (2.5 Hz)
	Sound pressure	80 dB 95 dB
	Type of connection	Connector, M12
	Housing material	Aluminum
	Degree of protection	IP 20 IP 65
Features	Features	Aluminum housing with robust and high-quality design IO-Link models with different operating modes and extensive selection of colors Models with predefined color assignment and models with IO-Link interface available Preconfigured tower light with three, four or five segments, optionally with acoustic signaler



Tower light, type A

Tower light, type E

D9 tower light



70 mm	40 mm 70 mm	
24 V, DC, 10 %	24 V, AC/DC, 10 % 24 V, DC, 10 %	24 V, AC/DC, 10 %
Acoustic Optical Optical and acoustic	Acoustic Optical	Optical and acoustic
Continuous light Continuous or flashing light Flashing light	Continuous light Flashing light	Continuous light
Blue Clear Green Orange Red Yellow	Blue Clear Green Orange Red Yellow	
Green, orange, red Green, orange, red, single sound buzzer		Green, orange, red
Continuous or pulse tone Continuous tone Pulse tone	Continuous or pulse tone	Continuous or pulse tone
100 dB 105 dB	80 ... 80 dB 100 ... 100 dB	70 ... 90 dB
Cable Cable, soldered to lens / open end Connector, M12	Terminal	Terminal
Plastic	Plastic	Plastic
IP 66	IP 66	IP 65
Flexible configuration: differently colored calottes (6 colors as well as the multicolor calotte), various stand and mounting options as well as different buzzer versions are available Modular, freely configurable tower light elements and also preassembled models available Transparent calottes/uniform clear glass optics	Colored calottes Flexible configuration: differently colored calottes (6 colors), various stand and mounting options as well as a buzzer element are available Modular tower light elements	Preassembled tower lights with three segments and acoustic signaler in semicircular form Simple wall mounting

Mounting systems



Mounting bracket



Rod mounting

Technical data	Design of mounting device	<ul style="list-style-type: none"> Angle, L-shape Angle, Z-shape Bracket mounting Mounting plate Retaining clip 	<ul style="list-style-type: none"> 12 mm rod Mounting system Protection hood Rod Z-shaped rod, 12 mm
	Type of mounting device	<ul style="list-style-type: none"> Adjustable Rigid 	<ul style="list-style-type: none"> Adjustable Clampable Rigid Swiveling Turning
	Material	<ul style="list-style-type: none"> Aluminium, anodized Aluminum Steel, galvanized V2A 	<ul style="list-style-type: none"> Aluminum Diecast aluminum Steel, galvanized V2A V4A
	Type of fastening, at system	<ul style="list-style-type: none"> Groove mounting Mounting thread Through-hole mounting 	<ul style="list-style-type: none"> 9 ... 30 mm rods Clampable Screw type Sheet metal mounting bracket Through-hole mounting



Clamp brackets

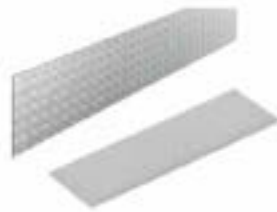
Mounting brackets for hand-held scanners

Other mounting systems

<p>Mounting clamp Sliding block</p>	<p>Protection hood Table foot Wall mounting</p>	<p>Adapter plate Air wipe unit with cross-flow fan Angle, L-shape Angle, U-shape Cable routing Mounting clamp Mounting plate Profile kit</p>
<p>Adjustable Clampable Rigid</p>	<p>Adjustable Rigid Swiveling</p>	<p>Adjustable Clampable Hinged Rigid Swiveling Turning</p>
<p>Metal Plastic</p>	<p>Aluminum, painted Plastic</p>	<p>Aluminium, anodized Aluminum Diecast aluminum Steel, galvanized</p>
<p>Groove mounting Mounting thread Through-hole mounting</p>	<p>Mounting thread Self-supporting Suspended (rope) Through-hole mounting</p>	<p>Clampable Groove mounting Mounting thread Through-hole mounting</p>

Reflectors and reflective tapes

Technical data	Design
	Structure
	Material
	Triple reflector size
	Min./max. diameter
	Min./max. width
	Min./max. height
	Degree of protection
	Min./max. operating temperature
	Compatibility of materials
Features	Special version



Standard reflectors, micro-triad-type reflectors

Reflective tapes

Reflectors with higher resistance

ECOLAB

Rectangular Round	Rectangular	Rectangular Round
Mikrotriple Triple	Mikrotriple Triple	Mikrotriple Triple
PMMA PMMA8N	PMMA	PES PET Stainless steel
0.3 mm ... 4 mm	0.3 mm	0.3 mm ... 4 mm
17 mm ... 84 mm		8.5 mm ... 17 mm
10 mm ... 914 mm	5 mm ... 1,000 mm	7 mm ... 37 mm
20 mm ... 914 mm	9 mm ... 914 mm	7 mm ... 56 mm
IP 67 IP 40		IP 65 IP 67 IP 69K
-40 °C ... 120 °C	-40 °C ... 80 °C	-40 °C ... 70 °C
		Alcohol CleanProof+ ECOLAB H2O2
Anti-fog coating Heating Heat resistant		

Our product range at a glance

Switching Sensors

- Optical Sensors
- Inductive Switches
- Capacitive Sensors
- Ultrasonic Sensors
- Fiber Optic Sensors
- Fork Sensors
- Light Curtains
- Special Sensors

Measuring Sensors

- Distance Sensors
- Sensors for Positioning
- 3D Sensors
- Light Curtains
- Bar Code Positioning Systems
- Fork Sensors

Safety

- Safety Solutions
- Safety Laser Scanners
- Safety Light Curtains
- Single and Multiple Light Beam Safety Devices
- Safety Radar Systems
- Safe Locking Devices, Switches and Proximity Sensors
- Safety PLCs and Relays
- Machine Safety Services

Identification

- Bar Code Identification
- 2D-Code Identification
- RF Identification

Data Transmission

- Optical Data Transmission Systems

Network and Connection Technology

- Connection Technology
- Modular Connection Units

Industrial Image Processing

- Light Section Sensors
- Industrial IP Cameras
- Vision Sensors

Accessories and Supplementary Products

- Signaling Devices
- Mounting Systems
- Reflectors

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