

# RFID APPLICATIONS

#### RFID container identification

Requirement: In the food industry, the containers and, thus, the data carriers are exposed to various cleaning processes and chemicals. To be able to read and, if necessary, store product-related data at every processing point, the data carriers must be especially robust.



Solution: Thanks to their high degree of protection of up to IP68/69K, the TFM and TFI transponders are – in combination with the RFM and RFI read/write devices – very well suited for use in the food industry. On the TFM transponders, quality data and process data can be stored during the production process.

### **RFID** skid identification

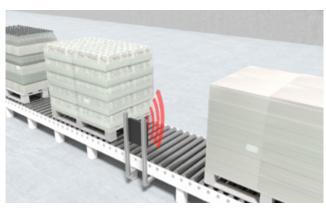
Requirement: In the automotive industry, data carriers must, to some extent, withstand high temperatures during processes for the surface treatment of body parts. Furthermore, paint particles can prevent visual contact with the data carrier.



**Solution:** The RFID waves of the RFM read/write devices can penetrate even layers of paint. The corresponding transponders can withstand temperatures of up to 250 °C.

### **RFID** pallet identification

Requirement: During pallet identification, the data carriers are either on the pallet or on the material that is to be transported. Here, the pallet feet may be soiled or the data carrier may be located under the packaging film. Thus, visual contact between the identification device and data carrier is possible only to a limited extent if at all.



Solution: With the RFM read/ write devices, the data carriers can be read from and written to even without visual contact. Insensitive to dirt, the transponders of the TFM series are available as hard tags or smart labels.

### **RFI 32**

RFID readers with a frequency range of 125 kHz (LF)

### Areas of application

 Part tracking in container, pallet and skid transport systems – even under harsh ambient conditions



### Advantages for you



### **VERY ROBUST**

Cast, robust housing enables use under harsh ambient conditions

### **FAST COMMISSIONING**

Easy and fast configuration via the intuitive RF configuration tool

- Evaluation unit with integrated antenna reduces installation effort and is suitable for compined installation situations
- Reading range: 0 8 mm (depending on the used transponder)
- Reading speed: up to 0.6 m/s
- Ambient temperature (operation): -25 70 °C
- Interfaces: RS 232, via MA 200i also Ethernet, PROFINET, DeviceNET, Ethernet IP and EtherCAT
- Dimensions (W×H×L): 76 mm×30 mm×102 mm
- Degree of protection: IP 65
- Through the internal parameter memory, the parameters are retained in the device even after a power failure
- Transponders can be read to and written from in passing
- Status display directly on the device
- Insensitive to environmental materials such as water, textiles, plastic or wood

# RFM 12, RFM 32, **RFM 62**

RFID read/write systems with a frequency range of 13.56 MHz (HF)

### Areas of application

- Part tracking in container, pallet and skid transport systems - even under harsh ambient conditions
- Use in production control



### Advantages for you



**VERY ROBUST** (Partially) cast, robust housings enables use under harsh

### **FAST COMMISSIONING**

Easy and fast configuration via the intuitive RF configuration tool

- Evaluation unit with integrated antenna reduces installation effort and is suitable for compined installation situations
- Global use through ISO 15693 conformity
- Staggered reading ranges:
  - RFM 12: 0 45 mm
  - RFM 32: 0-110 mm
  - RFM 62: 0-400 mm
- High reading speed of up to 2 m/s (RFM 12) or up to 6 m/s (RFM 32, RFM 62)
- Ambient temperature (operation): -25 65 °C
- Interfaces: RS 232, via MA 200i also Ethernet, PROFINET, DeviceNET, Ethernet IP and EtherCAT
- Dimensions (W  $\times$  H  $\times$  L):
  - RFM 12: M30 × 98 mm
  - RFM 32: 76 mm × 30 mm × 102 mm
  - RFM 62: 298 mm × 34 mm × 298 mm

- Degrees of protection:
  - RFM 12, RFM 32: IP 67
  - RFM 62: IP 65
- Storage of quality and production data during the production process enables use for production control
- Through internal parameter memory, the parameters are retained in the device even after a power failure
- Transponders can be read to and written from in passing
- Status display directly on the device
- RFM 32 Ex: Model available for use in potentially explosive areas

### TFI

Passive RFID fixcode transponders with a frequency range of 125 kHz (LF)

### Areas of application

 Part tracking in container, pallet and skid transport systems

### Advantages for you



- Unchangeable 8-byte Unique ID, read-only
- Degree of protection: up to IP 67
- Ambient temperature (operation): -20 85 °C\*
- Ambient temperature (storage): -40 200 °C\*
- Disc transponders with diameters of 30 and 50 mm
- Insensitive to environmental materials such as water, textiles, plastic or wood

<sup>\*</sup> depending on model

### **TFM**

Passive RFID transponders with a frequency range of 13.56 MHz (HF)

### Areas of application

- Part tracking in container, pallet and skid transport systems
- Applications in production control (e.g., control of assembly or painting processes)



### Advantages for you



### **HEAT-RESISTANT**

Special high-temperature transponders can also be used at high process temperatures

# EVERYTHING FROM A SINGLE SOURCE

Suitable transponders for the RFM 12/32/62 readers

### LARGE VARIETY

Numerous models enable installation in various applications

- Global use through ISO 15693 conformity
- All transponders are provided with an unchangeable Unique ID
- Storage of quality and production data during the production process enables use for production control
- Degree of protection: up to IP 68/69K
- Memory size up to 1024 bytes\*

- Ambient temperature (operation): -25 100 °C\*
- Ambient temperature (storage): -40 250 °C\*
- Various designs and sizes available for different applications: disc transponders, key fobs, self-adhesive smart labels or plug-in cards
- Model available for use in potentially explosive areas

<sup>\*</sup> depending on model

# TECHNICAL DATA

### RFID read/write devices

|   | RFI 32  | RFM 12   | RFM 32<br>RFM 32 Ex                               |  |
|---|---|--|---|--|
| Function  | Read  | Read and write   | Read and write                                    |  |
| Frequency range   | 125 kHz (LF)                                    | 13.56 MHz (HF)   | 13.56 MHz (HF)                                    |  |
| Max. reading/writing range (depending on the transponder) | TFI 03: up to 60 mm<br>TFI 05: up to 80 mm      | TFM 02: up to 25 mm<br>TFM 03: up to 35 mm<br>TFM 05/08: up to 45 mm | TFM 02: up to 50 mm<br>TFM 03/05/08: up to 110 mm |  |
| Ambient temperature (operation)                           | -25-70°C  | −25 − 65 °C  | -25 - 65 °C                                       |  |
| Interface*  | RS 232  | RS 232   | RS 232  |  |
| Connection type   | 1,000 mm cable<br>with socket connectors (10+6) | 1,000 mm cable with socket connectors (10+6)                         | 1,000 mm cable with socket connectors (10+6)      |  |

IP 67

 $\rm M30 \times 98\,mm$ 

RFM 32 Ex: 10 m cable

 $76 \times 30 \times 102 \, \text{mm}$ 

IP 67

 IP 65

 $76 \times 30 \times 102 \, \text{mm}$ 

|                                       | RFID transponders      |                        |                                     |                        |                  |  |
|---------------------------------------|------------------------|------------------------|-------------------------------------|------------------------|------------------|--|
|                                       | TFI 03 11<br>TFI 05 11 | TFI 03 16<br>TFI 05 16 | TFM 03 11<br>TFM 05 11<br>TFM 08 11 | TFM 03 15<br>TFM 05 15 | TFM 06 11        |  |
| Frequency range                       | 125 kHz (LF)           | 125 kHz (LF)           | 13.56 MHz (HF)                      | 13.56 MHz (HF)         | 13.56 MHz (HF)   |  |
| Design                                | Disc transponder       | Disc transponder       | Disc transponder                    | Disc transponder       | Disc transponder |  |
| Chip type                             | EM4102                 | EM4102                 | I-CodeSLI                           | I-CodeSLI              | I-CodeSLI        |  |
| Memory                                | 8-byte fixcode         | 8-byte fixcode         | 112 byte                            | 112 byte               | 112 byte         |  |
| Ambient<br>temperature<br>(operation) | -20-70°C               | -20-85°C               | -20-70°C                            | -25-85°C               | -25 - 70 °C      |  |
| Ambient<br>temperature<br>(storage)   | -40-90°C               | -20-200°C              | −25−120°C                           | -40-140°C              | -25 - 110 °C     |  |

<sup>\*</sup> via MA 200i: Ethernet, PROFINET, DeviceNET, Ethernet IP and EtherCAT



### **RFM 62**

| Read and write   |
|--|
| 13.56 MHz (HF)   |
| TFM 02: up to 130 mm<br>TFM 03: up to 350 mm<br>TFM 05: up to 220 mm<br>TFM 08: up to 400 mm |
| −25 − 65 °C  |
| RS 232   |
| 1,000 mm cable with socket connectors (10+6)   |
| IP 65  |
| 298 × 34 × 298 mm  |

| TFM 04 11        | TFM 02 11        | TFM 05 16                                    | TFM 03 51      | TFM 02 22<br>TFM 05 22       | TFM 08 21      |
|------------------|------------------|--|----------------|------------------------------|----------------|
| 13.56 MHz (HF)   | 13.56 MHz (HF)   | 13.56 MHz (HF)                               | 13.56 MHz (HF) | 13.56 MHz (HF)               | 13.56 MHz (HF) |
| Disc transponder | Disc transponder | Disc transponder                             | Key fobs       | Smart label<br>Self-adhesive | Plug-in card   |
| Infineon MyD     | TagIT HFI        | I-CodeSLI                                    | TagIT HFI      | I-CodeSLI                    | TagIT HFI      |
| 1024 byte        | 256 byte         | 112 byte                                     | 256 byte       | 112 byte                     | 256 byte       |
| -20-70°C         | -25-85 °C        | −25 − 150 °C                                 | -20-70°C       | -20 - 50 °C                  | -20-70°C       |
| −25−120°C        | −25 − 160 °C     | -40 - 250 °C<br>(1,000 h or<br>1,000 cycles) | -25-85°C       | -20 - 70 °C                  | -25-85°C       |

# SUITABLE PRODUCTS

### 1D-/2D-code reader



# Mounting system for

Suitable for BCL 300i, BCL 500i, LSIS 400i



### Mounting bracket

Stainless steel / galvanized Suitable for BCL 300i, DCR 200i



# Mounting system for rod

Adjustable, turnable 360°, galvanized Suitable for DCR 200i



### Connection units

Suitable for BCL 300i, BPS 300i



### Cover hoods

For replacing if operating conditions change Suitable for DCR 200i



### Starter kit

Scan engine, mounted on additional circuit board with Micro-USB socket, USB cable, USB flash memory stick with drivers and documentation Suitable for CR 50 and CR 55



## Interchangeable lenses

With various focal lengths (6–75 mm) and diaphragms (1.4–2.8) Suitable for LSIS 4xx M49-x9



### MA-CR adapter circuit board

For laboratory and test purposes Suitable for CR 100, BCL 95, DCR 50, DCR 55



### Additional lighting

Ring light Suitable for DCR 200i

### RFID



### Mounting device

Suitable for RFM 12



### Mounting device

For use in painting lines Suitable for TFM 05 16

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### Spacer transponders

Suitable for TFI, TFM