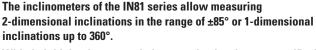


Inclinometer **MEMS / capacitive**

IN81, 1- and 2-dimensional

Analog





With their high robustness, their protection level up to max. IP69k and their wide temperature range from -40°C to +85°C, these devices are ideally suitable for outdoor use - e.g. for mobile automation applications.





















Reverse polarity

Temperature

Robust

- High protection rating IP67 and IP69k in one device.
- · Highest robustness thanks to metal housing.
- Stable accuracy over the whole temperature range from -40°C up to +85°C.
- · Non long-term drift thanks to sensor array technique.

Versatile

- · Preset and teach function.
- · Measuring direction 1- or 2-dimensional.
- · With switch outputs.
- · Stacked installation possible for redundancy.

Order code 1) 8.IN81 0 0 0 0 Type

- Measuring direction
- 1 = 1-dimensional
- 2 = 2-dimensional
- **b** Measuring range
- $1 = \pm 10^{\circ 2}$
- $2 = \pm 15^{\circ 2}$ $3 = \pm 30^{\circ 2}$
- $4 = \pm 45^{\circ 2}$
- $5 = \pm 60^{\circ 2}$
- $6 = \pm 85^{\circ 2)}$
- $7 = 0 \dots 360^{\circ} (\pm 180^{\circ})^{-3}$ $8 = 0 \dots 180^{\circ} (\pm 90^{\circ})^{-3}$

- Interface
- 1 = 4 ... 20 mA / 12 bit
- 2 = 0.1 ... 4.9 V / 12 bit
- 3 = 0.5 ... 4.5 V / 12 bit
- 4 = 0 ... 5 V / 12 bit
- $5 = 0 \dots 10 \text{ V} / 12 \text{ bit}$
- G Filter
- 1 = no filter
- 2 = filter value 0.1 Hz
- 3 = filter value 0.3 Hz
- 4 = filter value 0.5 Hz
- 5 = filter value 1.0 Hz
- 6 = filter value 2.0 Hz
- 7 = filter value 5.0 Hz 8 = filter value 10.0 Hz
- 1 = none
- 2 = 2 switch outputs 4)
- 1 Power supply
- 2 = 10 ... 30V / 40 mA
 - 15 ... 30 V for interface 5

Optional switching outputs

- Type of connection
- 1 = 1 x M12 connector, 8-pin
- $3 = 2 \times M12 \text{ connector, } 8 pin + 5 pin^{5}$

Connection technology		Order no.
Cordset, pre-assembled	M12 female connector with coupling nut, 8-pin 5 m [16.40'] PVC cable	05.00.6041.8211.005M
	M12 male connector with external thread, 5-pin $^{6)}$ 5 m [16.40'] PVC cable	05.00.6091.A411.005M
Connector, self-assembly (straight)	M12 female connector with coupling nut, 8-pin M12 male connector with external thread, 5-pin ⁶⁾	05.CMB 8181-0 8.0000.5111.0000

Further accessories can be found in the accessories section or in the accessories area of our website at: www.kuebler.com/accessories Additional connectors can be found in the connection technology section or in the connection technology area of our website at: www.kuebler.com/connection_technology

- 1) Series availability as from April 2017.
- 2) Can only be ordered in conjunction with measuring direction 2-dimensional.
- 3) Can only be ordered in conjunction with measuring direction 1-dimensional.
- 4) Can only be ordered in connection with type of connection 3.
- 5) Can only be ordered in connection with option 2 switching outputs.
- 6) For variant with switching outputs.



Inclinometer **MEMS / capacitive** IN81, 1- and 2-dimensional **Analog**

Technical data

Mechanical characteristics							
Connection	1 x M12 connector	8-pin, male connector					
	2 x M12 connector	8-pin, male connector /					
		5-pin, female connector					
Weight		approx. 185 g					
Protection acc. to	EN 60529	IP67 + IP69k					
Working temperat	ture range	-40°C +85°C [-40°F +185°F]					
Material	housing	aluminum					
Shock resistance		1000 m/s², 6 ms					
Vibration resistance	e	100 m/s², 10 2000 Hz					
Dimensions		80 x 60 x 23 mm [3.15 x 2.36 x 0.91"]					

EMC		
Relevant standards	EN 61326-1	Electrical equipment for measurement, control and laboratory use
	EN 61000-6-2	Immunity for industrial environments
EN 55011 Klasse B	, EN 61000-6-3	Emitted interferences for residential environments
	EN ISO 14982	Agricultural and forestry machinery, electromagnetic compatibility, test methods and acceptance criteria 1)
	EN 13309	Construction machinery - Electromagnetic compatibility of machines with internal power supply ¹⁾

Power supply Current consumption (no load) Reverse polarity protection of the	10 30 V DC max. 40 mA yes
Reverse polarity protection of the	
	yes
power supply	
PowerON Time	< 0.5 s
(PowerOn until valid output value)	
Measuring axes	1 or 2
Measuring range 1-dimensiona 2-dimensiona	/
Resolution	12 bit
Absolute accuracy at 25°C $^{2)}$ version 2 dim, $\pm 10^{\circ}$, $\pm 15^{\circ}$, $\pm 30^{\circ}$ version 2 dim, $\pm 45^{\circ}$, $\pm 60^{\circ}$ version 2 dim, $\pm 85^{\circ}$ version 1 dim, 0 180° version 1 dim, 0 360°	typ. ±0.4° typ. ±0.5° typ. ±0.5° typ. ±0.5° typ. ±0.5°
Temperature coefficient 2 dim up to ±30° 2 dim up to ±60° 2 dim ±85° 1 dim	typ. ±0.015°/K typ. ±0.018°/K typ. ±0.023°/K typ. ±0.03°/K
Repeat accuracy	±0.2°
Transverse sensitivity 3)	max. ±0.6°
Output load at 10 VDC at 24 VDC at 30 VDC	max. 900 Ohm
Setting time	< 1 ms (R _{Burden} = 900 0hm, 25°C)
Sampling rate	50 Hz (20 ms)
Limit frequency with Butterworth filter factory setting	
CE compliant acc. to	EMC guideline 2014/30/EU RoHS guideline 2011/65/EU
E1 type-approval	in preparation

		Than mid-mar portor capp.				
Electrical charac	cteristics voltage	interface				
Power supply						
	0.5 4.5 V / 0 5 V	10 30 V				
	0 10 V	15 30 V				
Current consumption	n (no load)	max. 40 mA				
Reverse polarity pro power supply	tection of the	yes				
PowerON Time (PowerOn until valid	output value)	< 0.5 s				
Measuring axes		1 or 2				
Measuring range	1-dimensional	180° / 360°				
	2-dimensional	max. ±85° (see order code)				
Resolution	0 5 V / 0 10 V	12 bit				
0.1	4.9 V / 0.5 4.5 V	11 bit				
Absolute accuracy a	nt 25°C 4)					
version 2 dim, ±10°,±		typ. ±0.4°				
version 2 dim, ±45°,		typ. ±0.5°				
version 2 dim, ±85°		typ. ±0.5°				
version 1 dim, 0 18	0°	typ. ±0.5°				
version 1 dim, 0 36	0°	typ. ±0.5°				
Temperature coeffic	ient					
2 dim		typ. ±0.005°/K				
1 dim		typ. ±0.01°/K				
Repeat accuracy		±0.2°				
Transverse sensitivi	ty ³⁾	max. ±0.6°				
Output load		max. 10 mA				
Setting time		< 1 ms (R _{Burden} = 1000 Ohm, 25°C)				
Sampling rate		50 Hz (20 ms)				
Limit frequency with	th Butterworth filter factory setting	0.1 10 Hz, 8th order 10 Hz				
CE compliant acc. to		EMC guideline 2014/30/EU RoHS guideline 2011/65/EU				
E1 type-approval		in preparation				

¹⁾ Without pulse 5.
2) Over the whole temperature and measuring range; 1 dim \leq ±2.3°, 2 dim \leq ±1.9°.
3) Only for 2-dimensional measuring direction.
4) Over the whole temperature and measuring range; 1 dim \leq ±1.2°, 2 dim \leq ±0.8°. A full description of the technical data can be found in the relevant product manual at **www.kuebler.com**.



Inclinometer MEMS / capacitive

IN81, 1- and 2-dimensional

Analog

Control inputs

Fuctions: Preset (reference point setting)

Teaching (measuring range)

Filter setting

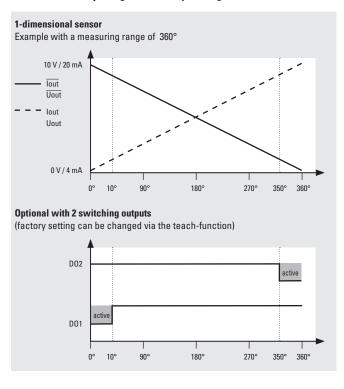
Switching points setting

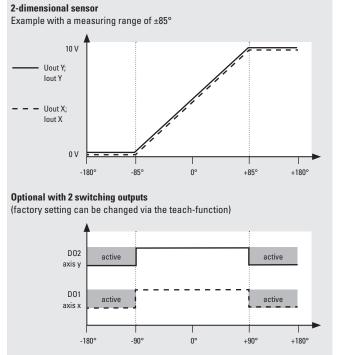
Switch	outnut

optional: 2 switch outputs

Electrical characteristics			Electrical characteristics			
Input		active HIGH		Permissible load		max. 100 mA
Signal level	High Low	min. 60% of +V, max. +V max. 30% of +V		Signal level (under max. load)	High Low	min. +V - 2,0 V max. 0,5 V
Min. pulse duration		+V for min. 1 s		Short circuit proof outputs		yes

Course of the output signal – factory setting







Inclinometer MEMS / capacitive IN81, 1- and 2-d	nensional Analog
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Terminal assignment, 1 dimensional

Interface	Type of connection	M12 connect	or, 8-pin								00
1	1	Signal:	0 V	+V	lout+	lout-	lout+	lout-	Teach 1	Teach 2	((2 8 6))
current		Pin:	1	2	3	4	5	6	7	8	3 4 5
Interface	Type of connection	M12 connect	112 connector, 8-pin								
		Signal:	0 V	+V	lout+	lout-	Tout+	lout-	Teach 1	Teach 2	(2 (8 (6))
		Pin:	1	2	3	4	5	6	7	8	(3 d s)
1 current	3	Switching ou	tputs optior	– M12 cor	nnector, 5-p	in					0
Current		Signal:	n.c.	D01	D02	n.c.	0 V				(4 5 2)
		Pin:	1	2	3	4	5				3
Interface	Type of connection	M12 connect	or, 8-pin								(D)
2, 3, 4, 5	1	Signal:	0 V	+V	Uout+	Uout-	Uout+	Uout-	Teach 1	Teach 2	((2 8 6))
voltage		Pin:	1	2	3	4	5	6	7	8	3 4 5
Interface	Type of connection	M12 connect	or, 8-pin								
		Signal:	0 V	+V	Uout+	Uout-	Uout+	Uout-	Teach 1	Teach 2	2 8 6
		Pin:	1	2	3	4	5	6	7	8	(2 8 6) (3 4 6)
2, 3, 4, 5 voltage	3	Switching ou	tputs optior	— M12 сог	nnector, 5-p	in					0
voitage		Signal:	n.c.	D01	D02	n.c.	0 V				(4 5 2)
		Pin:	1	2	3	4	5				3

Terminal assignment, 2 dimensional

Interface	Type of connection	M12 connect	or, 8-pin								00
1	1	Signal:	0 V	+V	Iout+X	lout - X	Iout+Y	lout - Y	Teach 1	Teach 2	((2 8 6))
current		Pin:	1	2	3	4	5	6	7	8	3 6
Interface	Type of connection	M12 connect	M12 connector, 8-pin								
		Signal:	0 V	+V	Iout+X	lout - X	Iout+Y	lout - Y	Teach 1	Teach 2	2 8 6
	_	Pin:	1	2	3	4	5	6	7	8	3 4 5
1 current	3	Switching ou	tputs optior	n – M12 cor	nnector, 5-p	in					0
Current		Signal:	n.c.	D01	D02	n.c.	0 V				(4 5 2)
		Pin:	1	2	3	4	5				3
			112 connector, 8-pin								
Interface	Type of connection	M12 connect	or, 8-pin								50.
	Type of connection	M12 connect	or, 8-pin	+V	Uout+X	Uout- X	Uout+Y	Uout- Y	Teach 1	Teach 2	(2 8 6)
Interface 2, 3, 4, 5 voltage	Type of connection			+V 2	Uout+X	Uout - X	Uout+Y	Uout - Y	Teach 1	Teach 2	
2, 3, 4, 5	Type of connection 1 Type of connection	Signal: Pin:	0 V								2 8 6
2, 3, 4, 5 voltage	1	Signal: Pin:	0 V								2 0 0
2, 3, 4, 5 voltage	1 Type of connection	Signal: Pin: M12 connect	0 V 1 or, 8-pin	2	3	4	5	6	7	8	2 8 6
2, 3, 4, 5 voltage Interface 2, 3, 4, 5	1	Signal: Pin: M12 connect Signal:	0 V 1 or, 8-pin 0 V	2 +V 2	3 Uout + X 3	4 Uout-X 4	5 Uout+Y	6 Uout-Y	7 Teach 1	8 Teach 2	2 0 0
2, 3, 4, 5 voltage	1 Type of connection	Signal: Pin: M12 connect Signal: Pin:	0 V 1 or, 8-pin 0 V	2 +V 2	3 Uout + X 3	4 Uout-X 4	5 Uout+Y	6 Uout-Y	7 Teach 1	8 Teach 2	

+V:	Power supply +V DC	Uout+ X	X axis voltage output	Iout+ X	X axis current output
0V	Power supply ground GND (0 V)	Uout- X	X axis voltage output GND	lout- X	X axis current output GND
		Uout+ Y	Y axis voltage output	Iout+ Y	Y axis current output
Teach 1	Input 1 for various teaching functions	Uout- Y	Y axis voltage output GND	Iout- Y	Y axis current output GND
Teach 2	Input 2 for various teaching functions				
		1-axis ver	sion	1-axis ve	rsion
D01	Digital output 1	Uout+	Voltage output	lout+	Current output
D01 D02	Digital output 1 Digital output 2	Uout+ Uout-	Voltage output Voltage output GND	lout+ lout-	Current output Current output GND
	0 1		• .		



Inclinometer MEMS / capacitive

IN81, 1- and 2-dimensional

Analog

Direction of inclination

1-dimensional



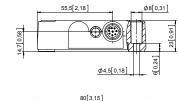
2-dimensional

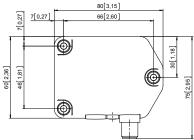


Dimensions

Dimensions in mm [inch]

1 x M12 connector 8-pin, male contacts





1 x M12 connector 8-pin, male contacts

