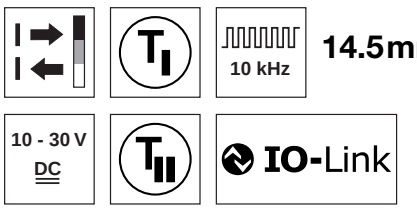
KRTW 3B — White light contrast scanner

Part No. 501 10626



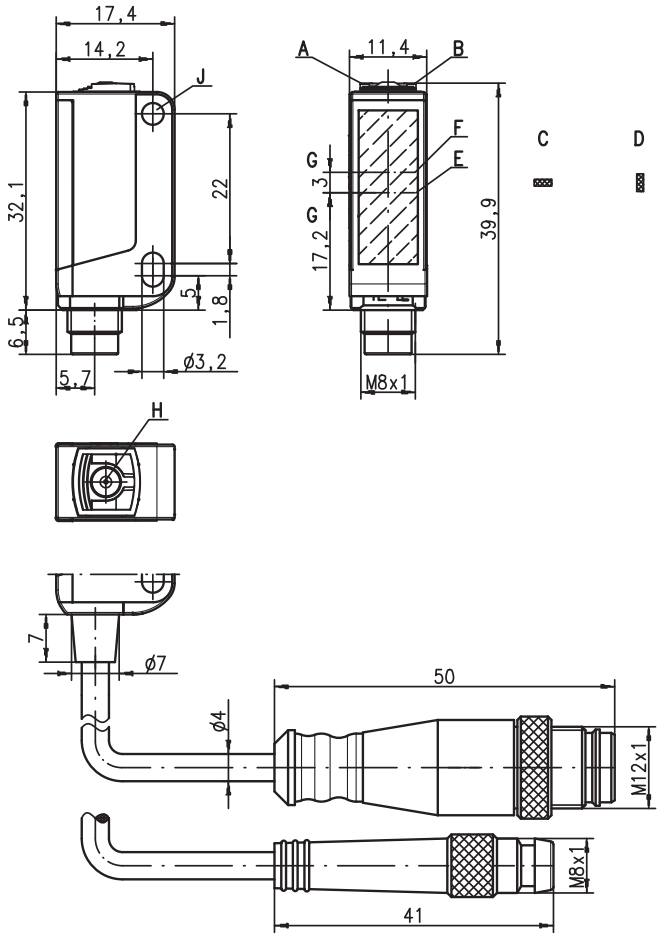
- White light transmitter
- Various teach variants
- Short response time
- Switching-threshold adaptation via EasyTune
- Level adaptation for glossy objects
- Keyboard lockout
- Remote teach via cable
- Pulse stretching

Accessories:

(available separately)

- Mounting systems (BT 3…)
- Cable with M8 or M12 connector (K-D …)

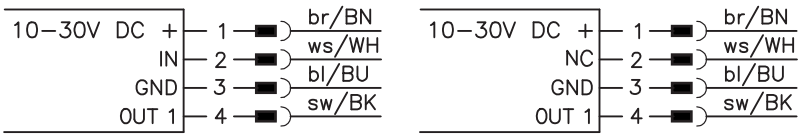
Dimensioned drawing



A Green indicator diode
B Yellow indicator diode
C Light spot orientation horizontal
D Light spot orientation vertical
E Transmitter
F Receiver
G Optical axis
H Teach button
J Attachment sleeve

Electrical connection

Plug connection, 4-pin



Specifications

Optical data		**KRTW 3B/…10-S8**	**KRTW 3B/…21-S8**
Scanning range [1]		14.5mm ± 2mm	
Light spot dimensions		1.5mm x 4mm (at a distance of 14.5mm)	
Light spot orientation		vertical or horizontal (see dimensioned drawing)	
Light source [2]		white LED (optimized through YellowBoost)	
Wavelength		430 … 700nm	
Sensor operating modes			
IO-Link		COM2 (38.4kBaud)	
SIO		standard push-pull	
Dual Core		no	
Timing of the sensor			
Internal switching frequency		6kHz	10kHz
Internal response time		83µs	50µs
Response jitter, internal		20µs	20µs
Repeatability [3]		0.02mm	0.02mm
Delay before start-up		≤ 300ms	
Conveyor speed during teach		≤ 1m/s for a mark width of 1mm	
Teach process		static 1-point, static 2-point or dynamic 2-point	
Teach delay		≤ 10ms	
Timing of the outputs			
Response time	Pin 4	IO-Link COM2: acc. to IO-Link specification (typically 2.5ms)	
		SIO: 50µs	
Electrical data			
Operating voltage U_B [4]	with SIO	10 … 30VDC (incl. residual ripple)	
	with COM2	18 … 30VDC (incl. residual ripple)	
Residual ripple		≤ 15% of U_B	
Output/function	…/4…	pin 4: U_B if mark detected	
	…/6…	pin 4: IO-Link SIO mode, U_B if mark detected	
	…/6…	pin 4: IO-Link COM2 mode, see configuration file IODD	
Signal voltage high/low		≥ (U_B-2V)/≤ 2V	
Output current		max. 100mA	
Open-circuit current		≤ 20mA	
Indicators			
Green LED in continuous light		ready	
Green and yellow LED flashing at 3Hz		teach event active	
Green and yellow LED flashing at 8Hz		teaching error	
Green LED off and yellow LED flashing at 8Hz		sensor error	
Yellow LED in continuous light		mark detected (dependent on the teach sequence)	
Transmitter LED, white flashing at 8Hz		teaching error	
Mechanical data			
Housing		plastic (PC-ABS), with/without attachment sleeve, nickel-plated steel	
Optics cover		plastic (PMMA)	
Weight		with M8 metal plug: 10g with M8 plastic plug: 8g	
Connection type		M8 connector, metal or plastic	
Environmental data			
Ambient temp. (operation/storage)		-30°C … +55°C/-30°C … +70°C	
Protective circuit [5]		2, 3	
VDE safety class		II for plastic plug, III for metal plug	
Protection class		IP 67, IP 69K	
LED class		1 (acc. to EN 60825-1)	
Standards applied		IEC 60947-5-2	
Certifications		UL 508 [2]	
Options			
Input pin 2			
Function characteristics		keyboard lockout / line teach / pulse stretching	
Input active/not active		≥ 8V/≤ 2V or not connected	
Output pin 4			
Line teach active	for SIO	2Hz at the switching output	
	for COM2	see configuration file IODD	
Error after line teach	for SIO	2Hz at the switching output	
	for COM2	see configuration file IODD	

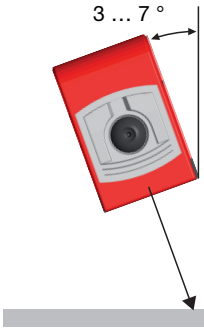
1) Scanning range: recommended range with performance reserve
2) Average life expectancy 100,000h at an ambient temperature of 25°C
3) At conveyor speed 1m/s
4) For UL applications: for use in class 2 circuits according to NEC only
5) 2=polarity reversal protection, 3=short-circuit protection for all transistor outputs

Tables

Diagrams

Remarks

- **Approved purpose**:
  The contrast scanners are optical electronic sensors for optical, contactless detection of contrasts.
- With glossy objects, the sensor is to be fastened at an inclination of approx. 3 … 7° relative to the object surface.



KRTW 3B — White light contrast scanner

Order guide

Selection table Equipment ↓		Order code →	KRTW 3B/4.1110-S8 Part No. 501 10572	KRTW 3B/4.1121-S8 Part No. 501 10576	KRTW 3B/4.1321-S8 Part No. 501 10580	KRTW 3B/6.1121-S8 Part No. 501 11319		
Transmitter color	white light		●	●	●	●		
	RGB (red, green, blue)							
	laser-generated red light							
Light spot orientation	vertical		●	●	●	●		
	horizontal							
	round							
Output (OUT 1)	PNP transistor output		●	●	●			
	NPN transistor output							
	push-pull switching output					●		
	IO-Link COM2					●		
Input (IN)	teach input			●	●	●		
Housing	standard			●	●	●		
	economy		●					
Connection	M8 connector, metal	4-pin		●	●	●		
	M8 connector, plastic	4-pin	●					
	200 mm cable with M12 connector	4-pin						
Teach process	static 1-point				●			
	static 2-point		●	●		●		
	dynamic 2-point							
Response time / Switching frequency	50 µs / 10 kHz			●	●	●		
	83 µs / 6 kHz		●					
	125 µs / 4 kHz							
Configuration	switching threshold adjustment with EasyTune via teach button			●	●	●		
	remote teach, keyboard lockout and pulse stretching via pin 2			●	●	●		
	teach level 1, teach-level 2 and pulse stretching via teach button			●	●	●		

IO-Link process data

The sensor transmits 2 bytes to the master.

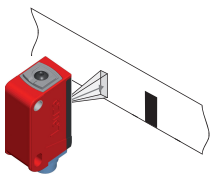
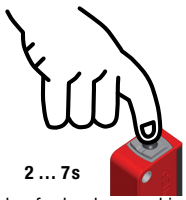
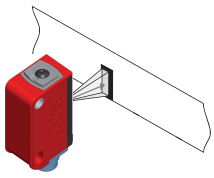
Data bit 15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	Assignment	Default settings
																Switching output	0 = no mark, 1 = mark detected
																Not assigned	Free
																Sensor operation	0 = off, 1 = on
																Switching threshold LSB	Value range 0 … 31 (0 … 100% in approx. 3% steps) 0% = min. switching threshold 100% = max. switching threshold
																Switching threshold	
																Switching threshold	
																Switching threshold	
																Switching threshold MSB	
																Active transmitter LSB	00 = red, 01 = green or white,
																Active transmitter MSB	10 = blue, 11 = all colors on (teach-in active)
																Not assigned	Free
																Measurement value LSB	Value range 0 … 31 (0 … 100% in approx. 3% steps) 0% = min. signal level 100% = max. signal level
																Measurement value	
																Measurement value	
																Measurement value	
																Measurement value MSB	

Additional information on the IO-Link service data is available on request.

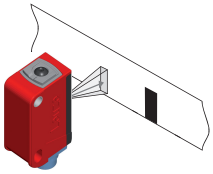
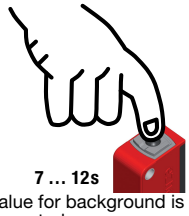
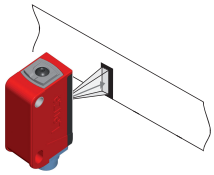
Static 2-point teach

Suitable for manual positioning of the marks (availability dependent on sensor type).

Switching threshold in center:

Position the background.	Press teach button for 2 … 7s and release.	LEDs flash simultaneously.	Position the mark.	Briefly press teach button.	Sensor in RUN mode. Yellow LED illuminates.
					
	Value for background is accepted.	**Simultaneous flashing**		Value for mark is accepted.	Switching threshold set in the center.

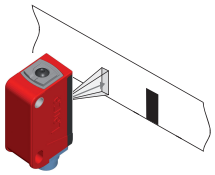
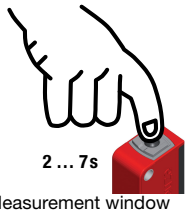
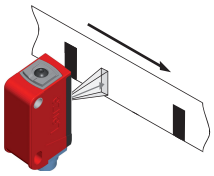
Switching threshold near the mark:

Position the background.	Press teach button for 7 … 12s and release.	LEDs flash alternatingly.	Position the mark.	Briefly press teach button.	Sensor in RUN mode. Yellow LED illuminates.
					
	Value for background is accepted.	**Alternating flashing**		Value for mark is accepted.	Switching threshold is set near the mark.

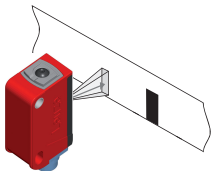
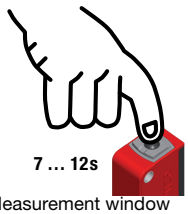
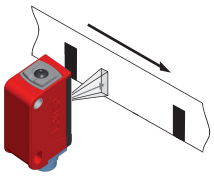
Dynamic 2-point teach

Suitable for marks moved during automated machine processes (availability dependent on sensor type).

Switching threshold in center

Position the background.	Press teach button for 2 … 7s and release.	LEDs flash simultaneously.	Allow marks to pass through dynamically.	Briefly press teach button.	Sensor in RUN mode. Yellow LED is off.
					
Measurement window opens.		**Simultaneous flashing**		Measurement window closes	Switching threshold set in the center.

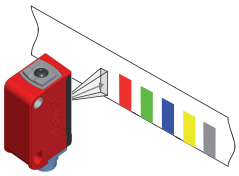
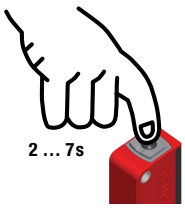
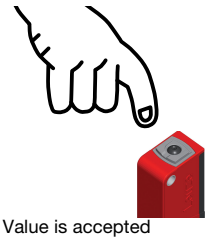
Switching threshold near the mark

Position the background.	Press teach button for 7 … 12s and release.	LEDs flash alternatingly.	Allow marks to pass through dynamically.	Briefly press teach button.	Sensor in RUN mode. Yellow LED is off.
					
Measurement window opens.		**Alternating flashing**		Measurement window closes	Switching threshold is set near the mark.

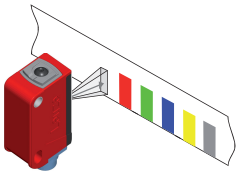
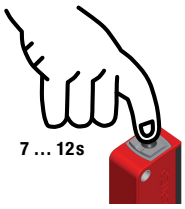
Static 1-point teach

Suitable for detecting all marks outside of the reference value (availability dependent on sensor type).

Standard sensitivity

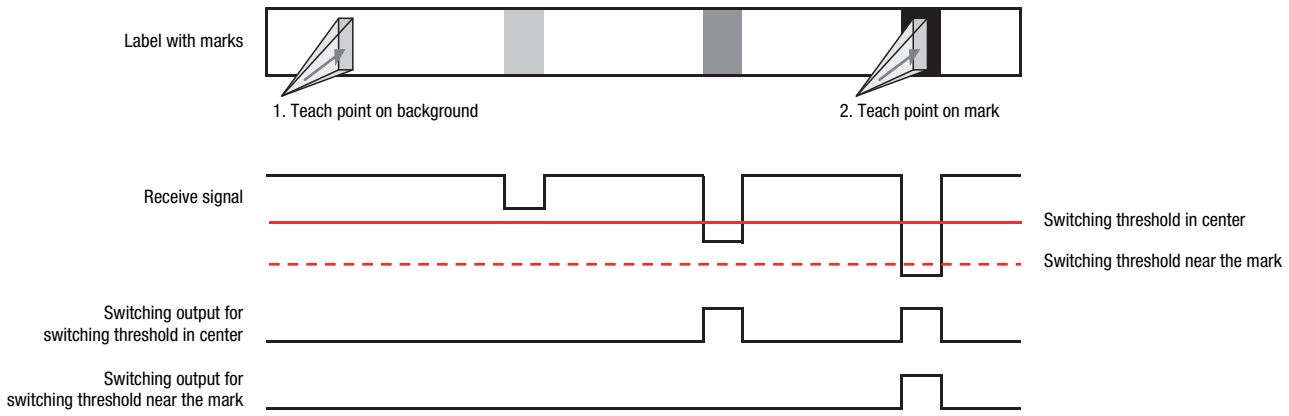
Position the reference value.	Press teach button for 2 … 7s.	LEDs flash simultaneously.	Release teach button.	Sensor in RUN mode. Yellow LED is off.
				
		Simultaneous flashing	Value is accepted	Standard sensitivity is set.

High sensitivity

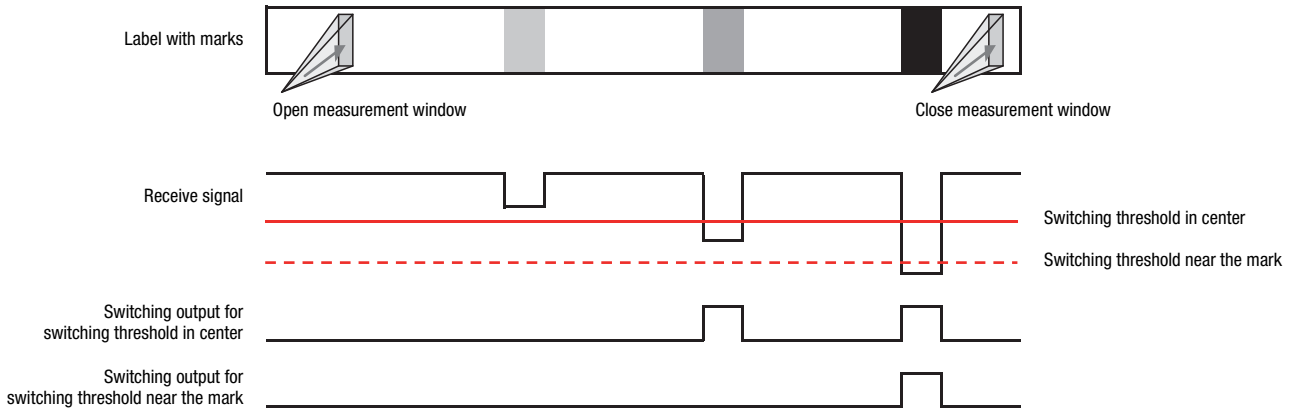
Position the reference value.	Press teach button for 7 … 12s.	LEDs flash alternatingly.	Release teach button.	Sensor in RUN mode. Yellow LED is off.
				
		Alternating flashing	Value is accepted	High sensitivity is set.

Switching threshold diagrams

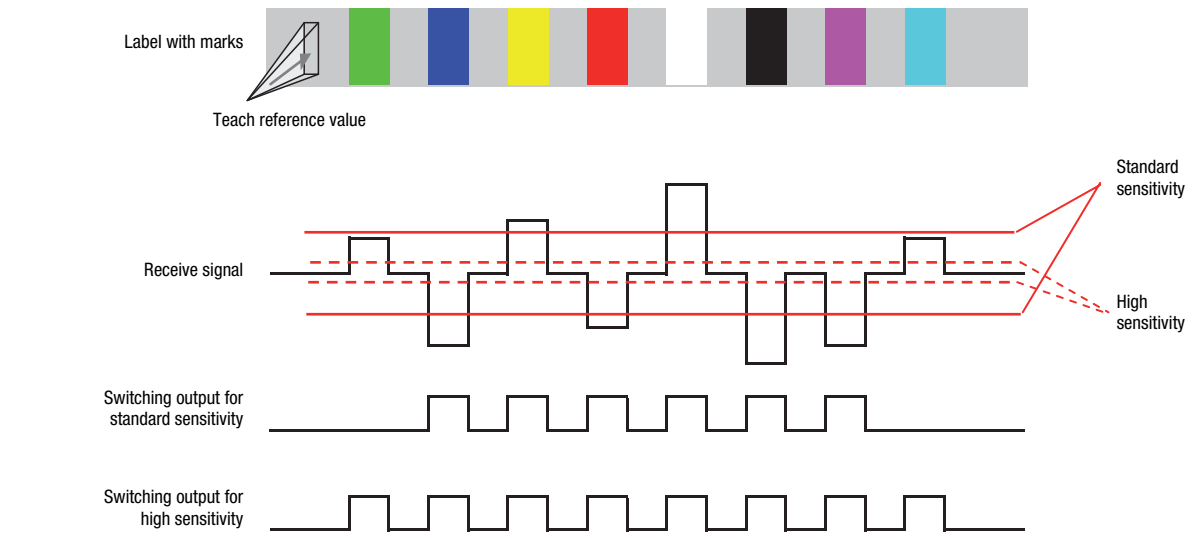
Static 2-point teach



Dynamic 2-point teach



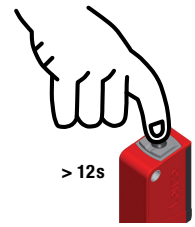
Static 1-point teach



Pulse stretching option

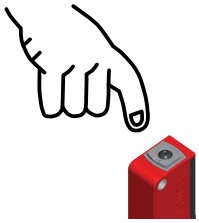
Switching pulse stretching on or off:

Press the teach button longer than 12s.

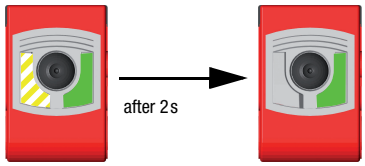


Only the green LED flashes.

Release teach button.



Change is displayed and accepted automatically after 2s.
Sensor in RUN mode.



After 2s the yellow LED is back to normal operation, displaying the state of the switching output.

After releasing the teach button, the yellow LED displays the new pulse stretching status for 2s:

yellow LED on:	pulse stretching ON
yellow LED off:	pulse stretching OFF

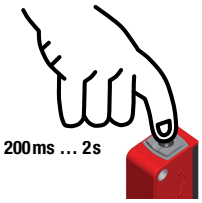
"EasyTune" option - fine tuning of the switching threshold

Following power-on and completed teach event: Green LED illuminates continuously (ready), Yellow LED on/off continuously (mark detected/not detected).

Increasing the switching threshold:

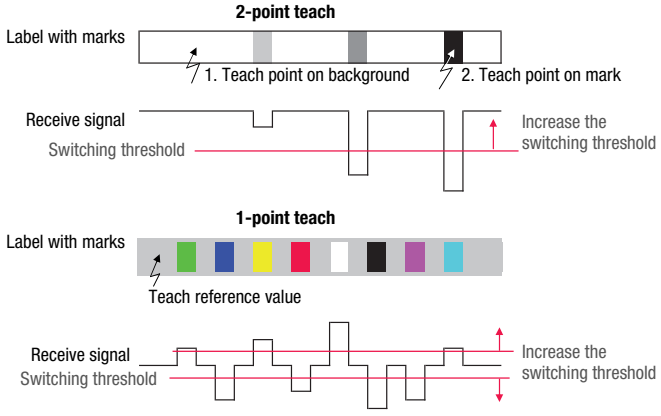
Long press of the button = large force expenditure = increase switching threshold

Each press of the button with a duration between 200ms and 2s increments the switching threshold.



Green LED flashes **briefly once**

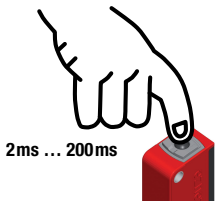
A press of the button is acknowledged by a single, brief **flash of the green LED** – the new switching threshold is now valid.



Reducing the switching threshold:

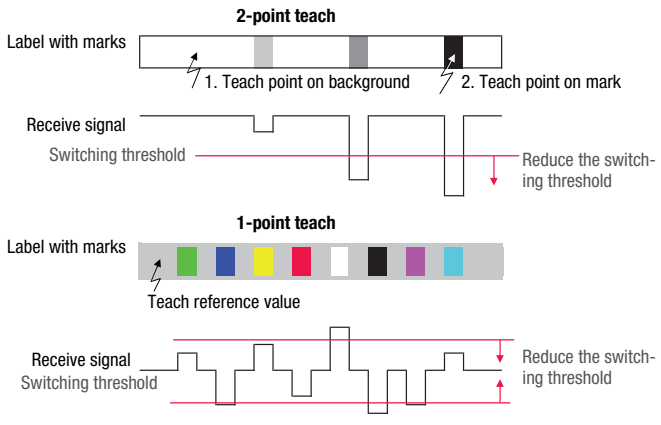
Short press of the button = small force expenditure = reduce switching threshold

Each press of the button with a duration between 2ms and 200ms decrements the switching threshold.



Green LED flashes **briefly once**

A press of the button is acknowledged by a single, brief **flash of the green LED** – the new switching threshold is now valid.



If the upper or lower end of the adjustment range is reached, the green and yellow LEDs flash at a considerably higher frequency of 8Hz for the duration of one second.

Sensor adjustments via the input IN (Pin 2)

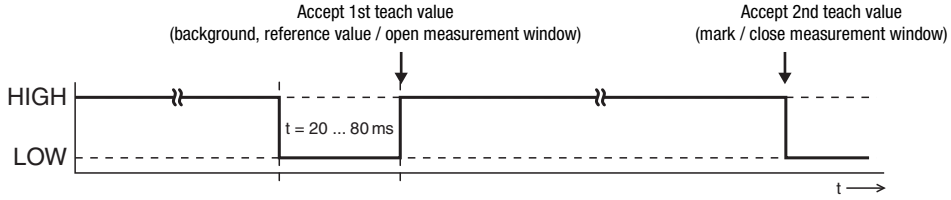
The following description applies to PNP switching logic!

Signal level LOW ≤ 2V

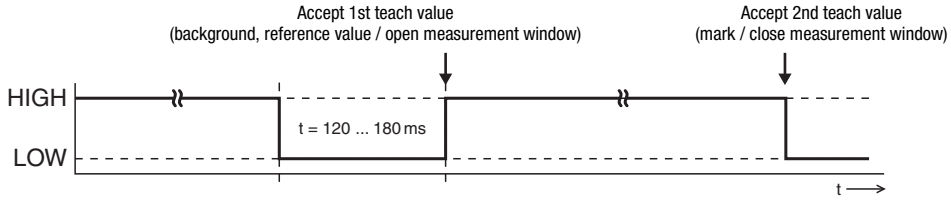
Signal level HIGH ≥ (U_B-2V)

With the NPN models, the signal levels are inverted!

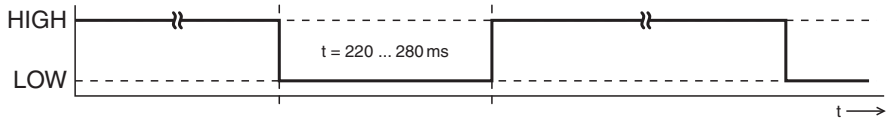
Switching threshold in center / standard sensitivity



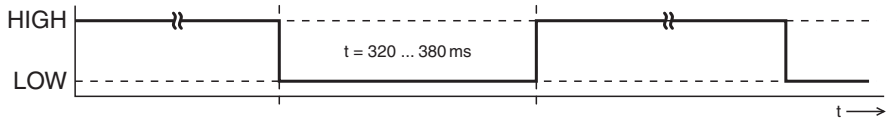
Switching threshold near the mark / high sensitivity



Pulse stretching ON



Pulse stretching OFF



Locking the teach button via the input IN (Pin 2)

A **static HIGH signal** (≥ 20 ms) at the teach input locks the teach button on the sensor if required, such that no manual operation is possible (e.g., protection from erroneous operation or manipulation).

If the teach input is not connected or if there is a static low signal, the button is unlocked and can be operated freely.