Independent Single Display
PID Temperature Controllers

TR1D Series

Features

- Compact, space-saving design with 22.5 mm width size
- 50 ms high-speed sampling and ± 0.3 % display accuracy
- Simultaneous heating / cooling and automatic / manual control function
- Switch between current output and SSR drive output
- Easy mount on DIN rails
- RS485 communication output model available
  - Protocol: Modbus RTU or ASCII
  - Communication speed: up to 115,200 bps
- Parameter setting via PC (USB or RS485 communication)
  - Comprehensive device management software (DAQMaster) provided
- Heater disconnect alarm function (CT input)
  - Current transformer (CT) sold separately: CSTC-E80LN, CSTC-E200LN, CSTS-E80PP Screen protection function

*1 Korea Patent Registration 10-2019-0158569, Korea Design Registration 30-1065663, China Design Registration 202030164351.2

Specifications

Series		TR1D Series
Power supply		100 - 240 VAC～ 50/60 Hz
Allowable voltage range		90 to 110% of rated voltage
Power consumption		≤ 8 VA
Sampling period		50, 100, 250 ms
Input specification		Refer to Autonics website
Option input	CT input	• 0.0-50.0 A (primary current measurement range) • CT ratio: 1/1,000, • Measurement accuracy: ±5% F.S. ±1digit
Control output	Relay	250 VAC～ 3 A 1a
	SSR	12 VDC⎓ ±3 V, ≤ 20 mA
	Current	DC 4-20 mA or DC 0-20 mA (parameter), Load: ≤ 500 Ω
Option output	Alarm	AL1, AL2: 250 VAC～ 3 A 1a
	Transmission	DC4-20 mA (Load resistance: ≤ 500 Ω, Output accuracy: ±0.3% F.S.)
	RS485 comm.	Modbus RTU / ASCII
Display type		7 segment (red), 4-digit
Control type		ON/OFF, P, PI, PD, PID Control
Hysteresis		Control output: 1 to 100 °C/°F (0.1 to 100.0 °C/°F) Alarm output: 1 to 100 °C/°F (0.1 to 50.0 °C/°F)
Proportional band (P)		0.1 to 999.9 °C
Integral time (I)		0 to 9,999 sec
Derivative time (D)		0 to 9,999 sec
Control cycle (T)		Relay output: 0.5 to 120.0 sec, SSR drive output: 0.5 to 120.0 sec
Manual reset		0.0 to 100.0%
Dielectric strength		Between the power part and the case: 3,000 VAC～ 50/60 Hz for 1 min
Vibration		0.75 mm amplitude at frequency of 5 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours
Relay life cycle	Mechanical	OUT1/2, AL1/2: ≥ 5,000,000 operations
	Electrical	OUT1/2, AL1/2: ≥ 100,000 operations (resistance load: 250 VAC～ 5 A)
Insulation resistance		≥ 100 MΩ (500 VDC⎓ megger)
Insulation type		Double insulation or reinforced insulation (dielectric strength between the power part and the case: 3 kV)
Noise immunity		Square shaped noise (pulse width: 1 μs) by noise simulator ±2 kV R-phase, S-phase
Memory retention		≈ 10 years (non-volatile semiconductor memory type)
Ambient temperature		-10 to 50 °C, storage: -20 to 60 °C (no freezing or condensation)
Ambient humidity		35 to 85%RH, storage: 35 to 85%RH (no freezing or condensation)
Approval		CE EAC
Unit weight (packaged)		≈ 123.5 g (≈ 194.5 g)
Comm. protocol		Modbus RTU / ASCII

View product detail